



SUZUKI
MARINE

Parts Book

DT 25 (80-82)

DT 28 (80-82)

PTBK145A

PREFACE

When it becomes necessary to replace parts on SUZUKI OUTBOARD MOTORS, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI DT25 (G, J, VZ), DT25P (G, J, VZ), DT28 (G, (W)J, (W)VZ).

A. INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

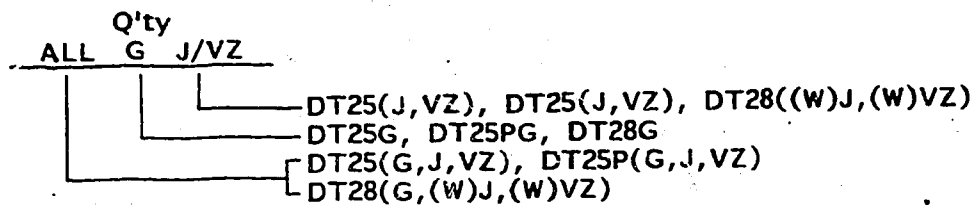
2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E.No.	: Engine Number	OS	: Over Size
F.No.	: Frame Number	STD	: Standard
d	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length	LHD	: Left handle drive
LH	: Left hand side	RHD	: Right handle drive
RH	: Right hand side	S,L,UL,LL	: Transom type
~123456	: Up to E.No.2501-123456		
123456~	: From E.No.2501-123456		

12 x 34 x 5.6Figures in the description column show the dimensions of parts.
 | | |
 ID OD T(or W,L)

The number of letter shown below Q'ty indicate the MODEL NAME as shown below.



3. INNER PARTS OF ASSEMBLY

Parts number that have a period (.) mark in front of the part description on a text page are separately serviced parts of the assembly.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.

5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.

5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual.
 When assembling, use "SUZUKI SERVICE MANUAL".

6. SPECIFICATION CODE

This catalogue contains the parts for the model designed for the following spec.;

spec. code:	DT25G (E1,E9,E13)	DT28G (E1,E9,E13)
	DT25J (E1,E9,E13)	DT28JE1, DT28WJ(E9,E13)
	DT25VZ (E1,E13,E40)	DT28VZE1, DT28WVZ (E13,E40)
	DT25PG (E3,E28)	
	DT25PJ (E3,E28)	
	DT25PVZ(E1,E28,E34)	

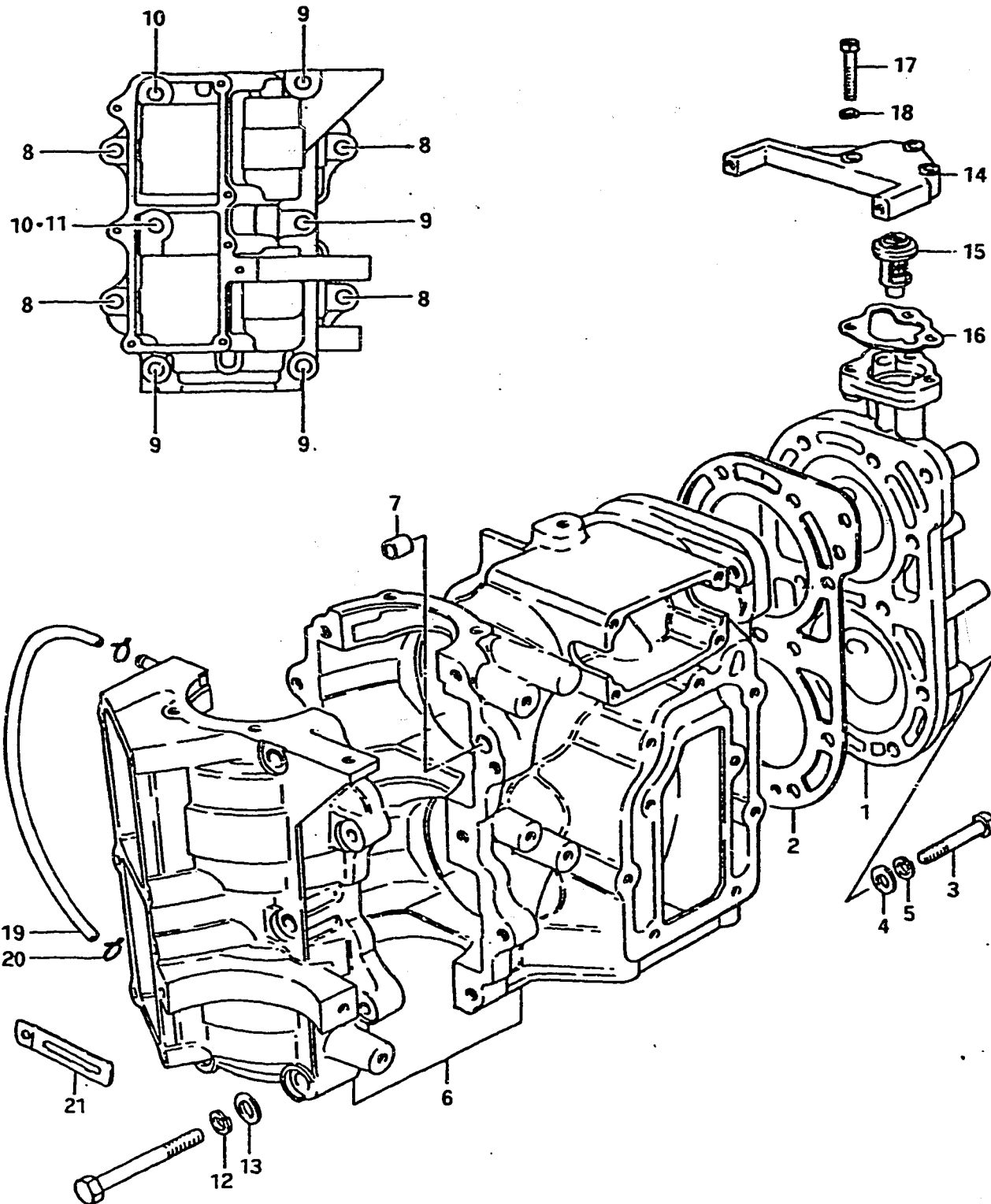
7. SERIAL ENGINE NUMBER

DT25G :2501-001001~	DT25J :2501-1xxxxx~	DT25VZ :2501-2xxxxx~
DT25PG:2502-001001~	DT25PJ :2502-1xxxxx~	DT25PVZ :2502-2xxxxx~
DT28G :2502-001001~	DT28(W)J:2502-1xxxxx~	DT28(W)VZ:2502-2xxxxx~

FIG. 1

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FIG. 1 CYLINDER



Ref. No.	Part No.	Description	Q'ty	ALL	Remarks
1-1	11110-93300-01J	CYLINDER HEAD model G	1		to 11110-93301-01J
1-2	11110-93301-01J	CYLINDER HEAD	1		to 11110-93302-01J
1-3	11110-93302-01J	CYLINDER HEAD	1		model J/VZ
2-1	11141-93300	GASKET, cylinder head (T:1)	1		to 11141-93301 model G
2-2	11141-93301	GASKET, cylinder head (T:1)	1		to 11141-93302 model G
		2501-001671~			2502-003238~
2-3	11141-93302	GASKET, cylinder head	1		T:1.2
3	01107-08508	BOLT	11		
4	08322-11088	WASHER	11		
5	08321-21088	LOCK WASHER	11		
6-1	11300-93870-01J	CYLINDER/CRANKCASE ASSY	1		model G
6-2	11301-93400-01J	CYLINDER/CRANKCASE ASSY	1		model J from 11300-93870-01J
6-3	11301-93420-01J	CYLINDER/CRANKCASE ASSY	1		model VZ
7	04211-09109	·DOWEL PIN	2		
8	01107-08358	·BOLT 1	4		
9	01107-08558	·BOLT 2	4		
10-1	01107-08458	·BOLT 3	2		
10-2	01107-08458	·BOLT 3	1		
11	01107-08458	·BOLT 4	1		
12	08321-21088	·LOCK WASHER	10		
13	08322-21088	·WASHER	9		
14	17681-93300-01J	COVER, thermostat	1		
15	17670-93020	THERMOSTAT	1		
16	17685-93000	GASKET, thermostat	1		
17	01107-06308	BOLT	3		
18	08321-21068	LOCK WASHER	3		
19	09343-03016	HOSE, lubrication (L:235)	1		
20	09401-06403	CLIP	2		
21-1	09404-06402	CLAMP, hose (L:60)	1		to 09404-06412
21-2	09404-06412	CLAMP, hose (L:60)	1		model J/VZ

FIG.2

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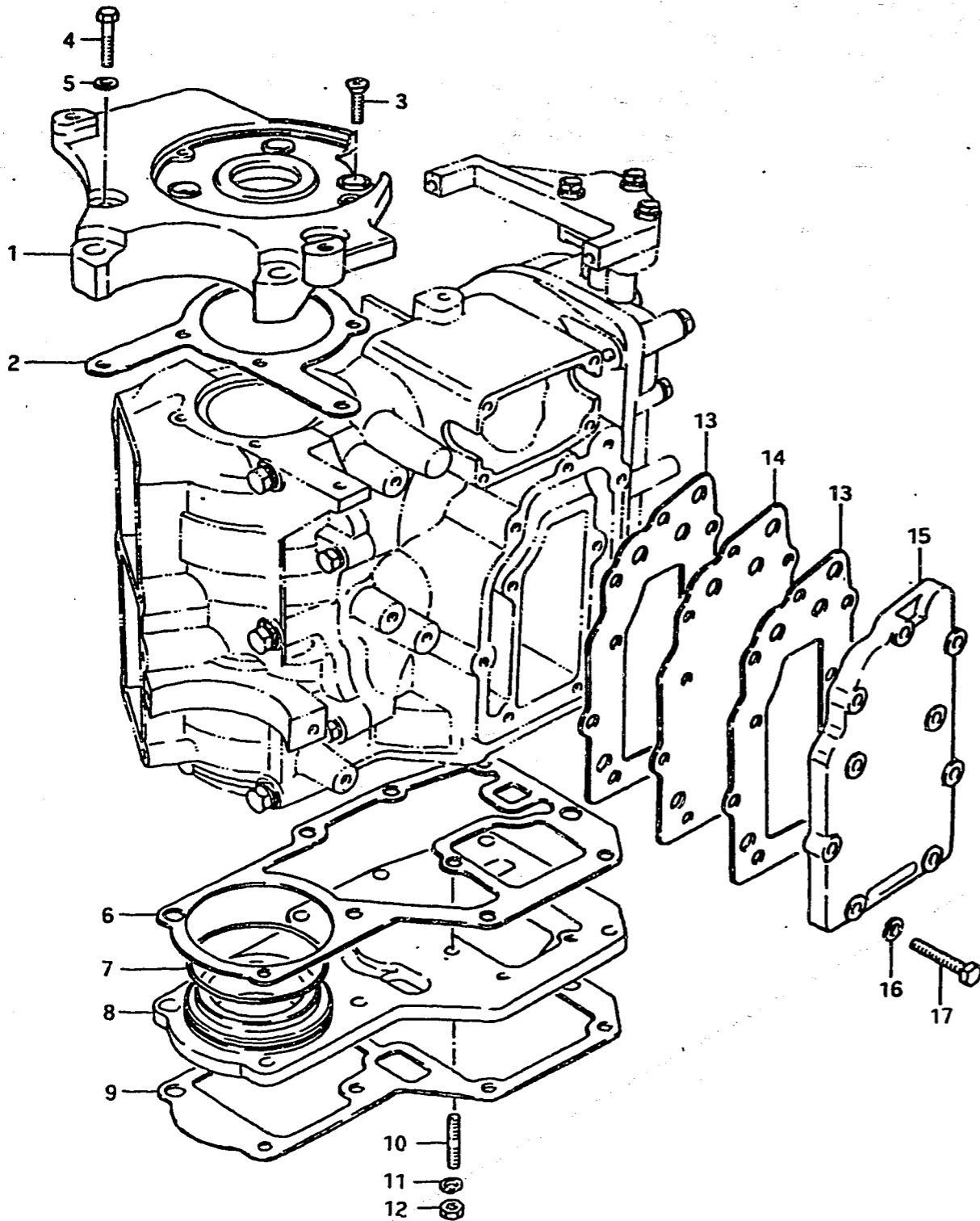


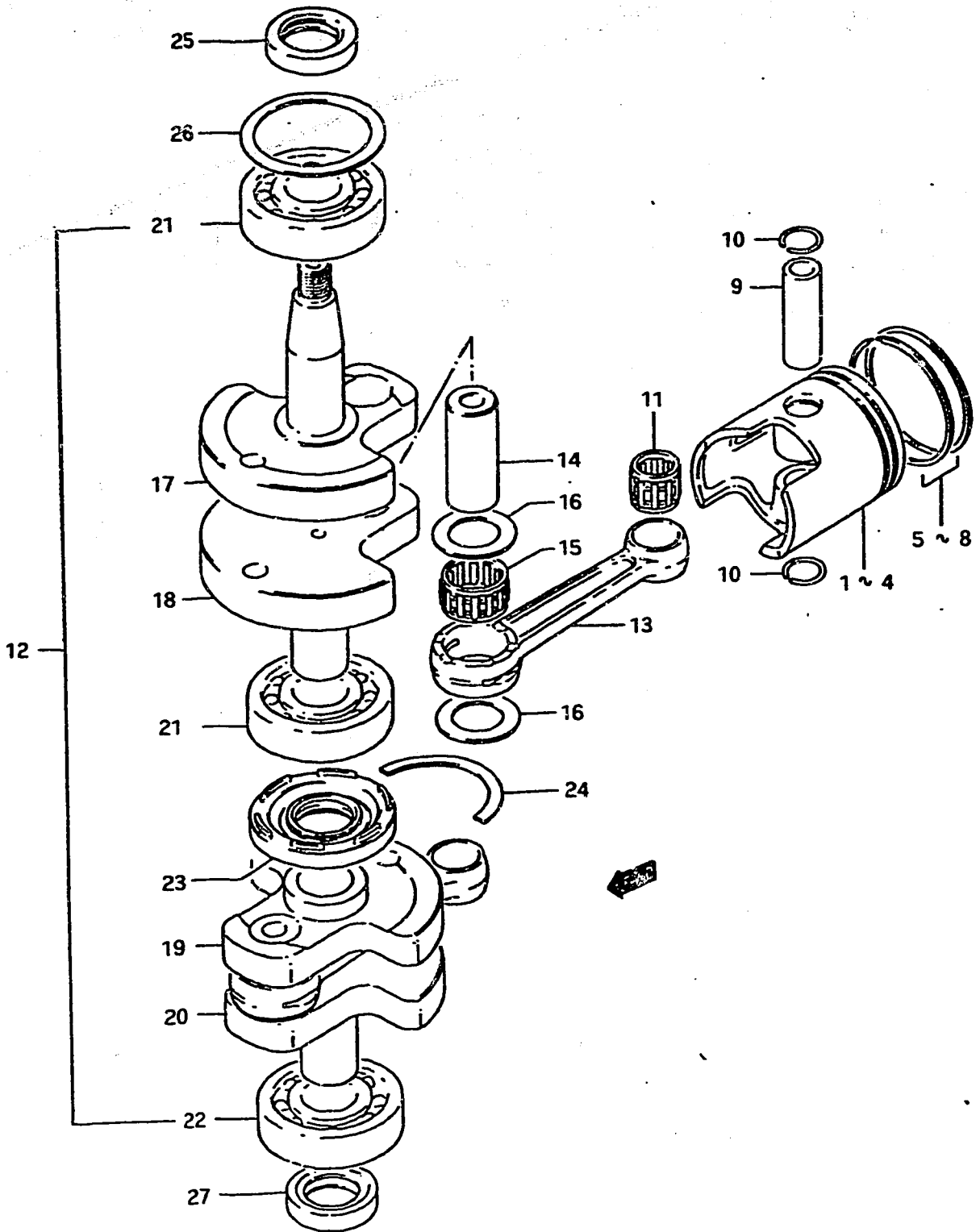
FIG.2 EXHAUST COVER

Ref. No.	Part No.	Description	Q'ty	ALL	Remarks
1	11411-93302-01J	HOUSING, upper oil seal	1		
2	11413-93300	GASKET, oil seal	1		
3	02122-06168	SCREW	4		
4	01107-06208	BOLT	2		
5	08321-21068	LOCK WASHER	2		
6	11433-93000	GASKET, lower oil seal housing	1		
7	09280-60003	O RING	1		model J/VZ
8-1	11453-93400	PLATE, lower oil seal housing to (11453-93401) + (09280-60003)	1		model G
8-2	11453-93401	PLATE, lower oil seal housing	1		model J/VZ
9	52113-93400	GASKET, driveshaft housing	1		
10	09108-06032	STUD BOLT (6x20)	1		
11	09162-06001	LOCK WASHER	1		
12	09140-06004	NUT	1		
13	14151-93000	GASKET, exhaust cover	2		
14-1	14131-93000	PLATE, exhaust cover to 14131-93001	1		model G
14-2	14131-93001	PLATE, exhaust cover	1		model J/VZ
15	14141-93001-01J	COVER, exhaust	1		
16	08321-21068	LOCK WASHER	9		
17	01107-06308	BOLT, exhaust cover	9		

FIG.3

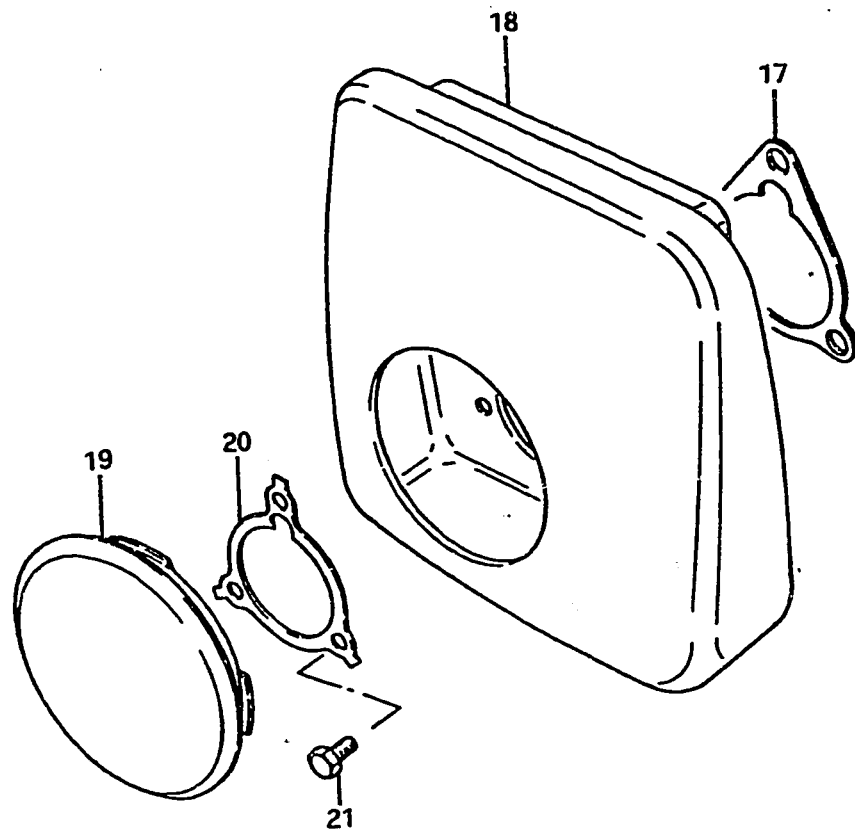
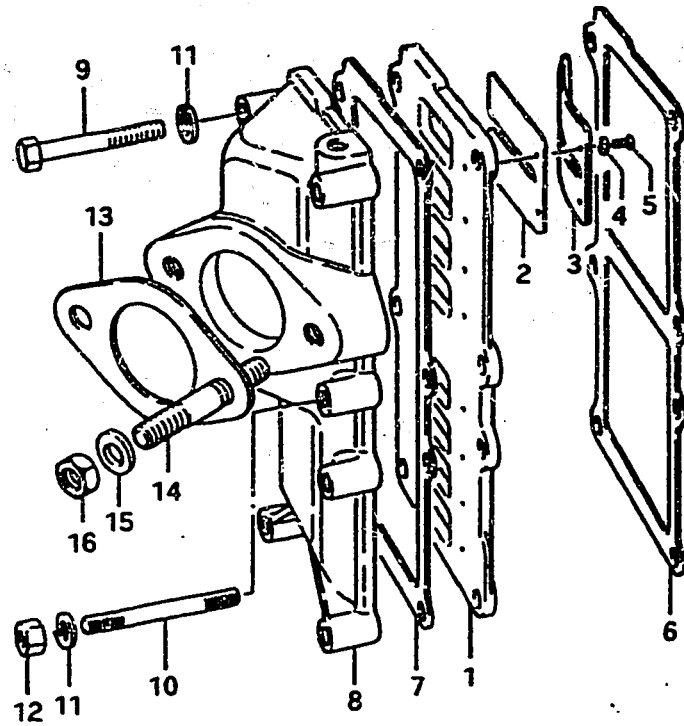
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FIG.3 CRANKSHAFT



Ref. No.	Part No.	Description	Q'ty	ALL	Remarks
1	12110-93302	PISTON (STD)	2		
2	12110-93302-025	PISTON (OS:0.25)	2		OPT
3	12110-93302-050	PISTON (OS:0.5)	2		OPT
4	12110-93350	PISTON	2		OPT, for hightension ring
5	12140-93301	RING SET (STD)	2		
6	12140-93301-025	RING SET (OS:0.25)	2		OPT
7	12140-93301-050	RING SET (OS:0.5)	2		OPT
8	12140-93350	RING SET	2		OPT, hightension ring
9	12151-93300	PIN, piston	2		
10	09381-16001	GIRCLIP, piston pin	4		
11	09263-16015	BEARING, piston pin	2		
12-1	12200-93832	CRANKSHAFT SET	1		model G
12-2	12200-93401	CRANKSHAFT SET	1		model J/VZ, +12200-93832
13	12161-93401	-ROD, connecting	2		
14	12211-93001	-PIN, crank	2		
15	09263-22027	-BEARING, crank pin	2		22x29x16
16	09160-22010	-THRUST WASHER (22x35x1)	4		
17	12221-93002	-CRANKSHAFT, upper	1		
18	12231-93001	-CRANKSHAFT, middle	1		
19	12232-93001	-CRANK WHEEL	1		
20	12240-93400	-CRANKSHAFT, lower	1		
21	09262-25054	-BEARING (25x62x17)	2		
22	09262-25033	-BEARING (25x62x17)	1		
23	09289-25009	-OIL SEAL (25x62x8x10)	1		
24	09390-52004	C RING	1		
25	09283-25035	OIL SEAL, upper crank shaft	1		25x40x7
26	09181-50004	SHIM (50x61x0.5)	AR(0~3)		
27	09283-25070	OIL SEAL, lower crankshaft	1		from 09283-25031 25x38x8

FIG.4



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FIG.4 REED VALVE

Ref. No.	Part No.	Description	Q'ty	ALL	Remarks
1-1	13150-93311	VALVE ASSY, reed	1		to 13150-93312,model G
1-2	13150-93312	VALVE ASSY, reed	1		
2	13153-93310	·VALVE, reed	4		
3	13152-93310	·STOPPER, reed valve	4		
4	08321-21038	·LOCK WASHER	8		
5	02112-03068	·SCREW	8		
6	13122-93307	GASKET, valve sheet	1		
7	13121-93300	GASKET, inlet case	1		
8	12481-93401-01J	CASE, inlet	1		
9	01107-06358	BOLT	5		
10	01421-06308	STUD BOLT	2		
11	08321-21068	LOCK WASHER	7		
12	08310-11068	NUT	2		
13	13125-93300	GASKET, carburetor	1		
14	01411-08208	STUD BOLT	1		
15	08322-11088	WASHER	2		
16	08310-22088	NUT	2		
17	13855-93300	GASKET, silencer	1		model G
18	13811-93301	SILENCER	1		
19	09250-88001	CAP, silencer	1		
20-1	13912-93300	PLATE, silencer	1		model G, to 13912-93301
20-2	13912-93301	PLATE, silencer (Stainless Steel)	1		
21	01107-06128	BOLT	3		

FIG.5

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FIG.5 CARBURETOR

Q'ty

Ref. No.	Part No.	Description	ALL	Remarks
1-1	13200-93412	CARBURETOR ASSY stamp:93412	1	to 13200-93413 See note
1-2	13200-93413	CARBURETOR ASSY stamp:93413	1	
2	09492-75001	•JET, pilot (75)	1	
3	13271-93311	•SPRING, air screw	1	
4	13269-93311	•SCREW, pilot air	1	
5	13392-58600	•GASKET, needle valve	1	
6	13370-28110	•VALVE ASSY, needle	1	
7	13254-93010	•PIN, float	1	
8	13250-93012	•FLOAT	1	
9	13251-93310	•GASKET, float chamber	1	
10	13235-95210	•NOZZLE	1	
11	09491-32006	•JET, main (160)	1	
12	13589-95210	•WASHER, choke lever	3	
13-1	02112-05208	•SCREW	4	
13-2	13281-94500	•BOLT	4	
14-1	08321-21058	•LOCK WASHER	4	
14-2	09162-05002	•LOCK WASHER	4	
15	13268-96110	•SPRING, stop screw	1	
16	13267-96111	•SCREW, throttle stop	1	
17	13413-93400	•LEVER ASSY, choke 2	1	
18	13573-93310	•SPRING	1	
19	01411-08208	•STUD BOLT	1	
20	13593-93400	•E RING	1	
21-1	13631-99002	KNOB, choke (M4)(15φ)	1	to 13631-93500
21-2	13631-93500	KNOB, choke (M4)(20φ)	1	
22	09308-03003	GROMMET, carburetor	1	
23	09491-30008	JET, main (150)	1	} OPT
24	09491-31003	JET, main (155)	1	
25	09491-33001	JET, main (165)	1	



Note : Air screw turns back 1 1/2 + 1 3/4
when DT25G/J (E9, E13), DT28G/WJ(E9, E13), DT25VZ(E1, E13, E40),
DT28WVZ(E13, E40).

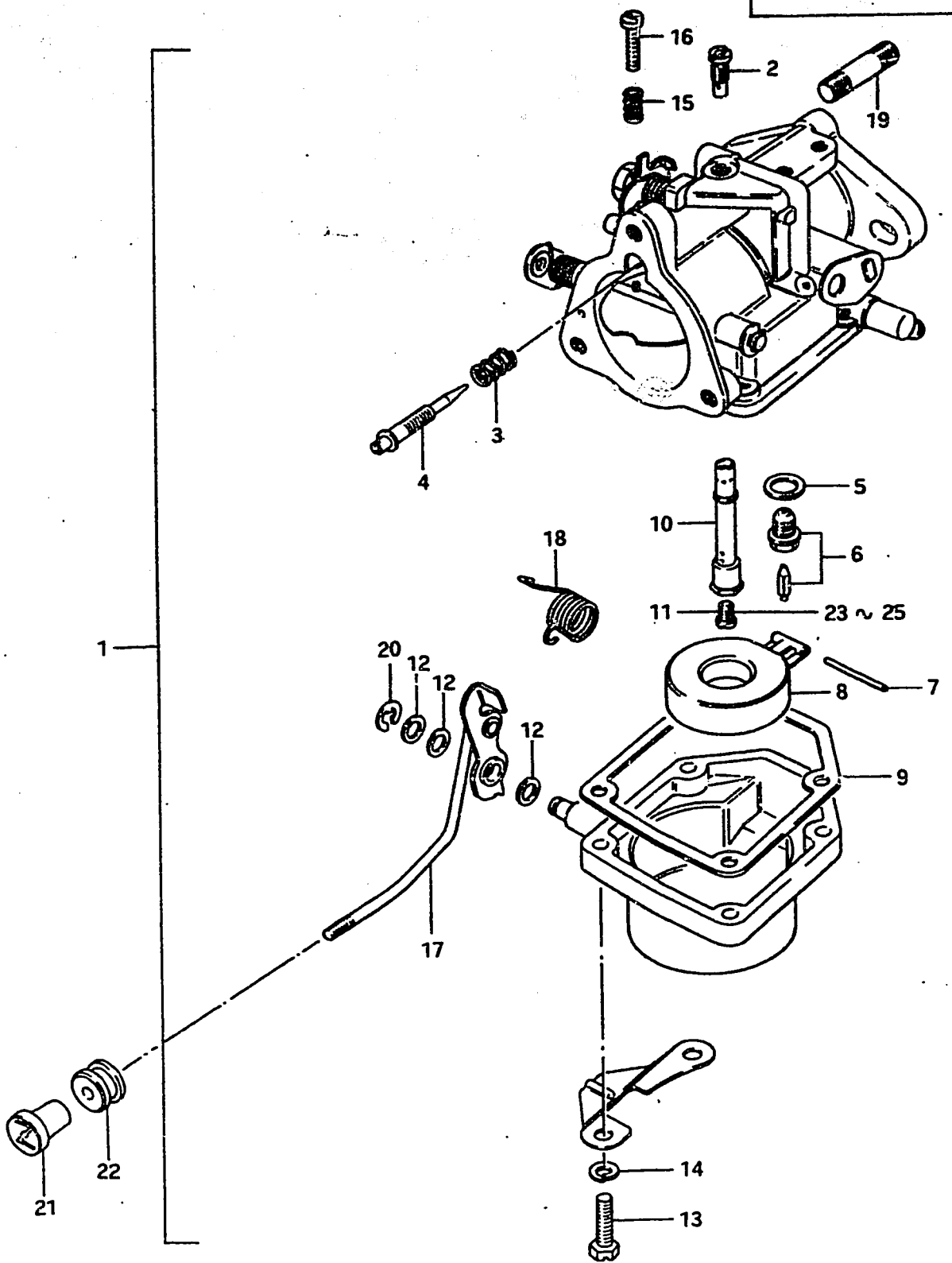


FIG.6

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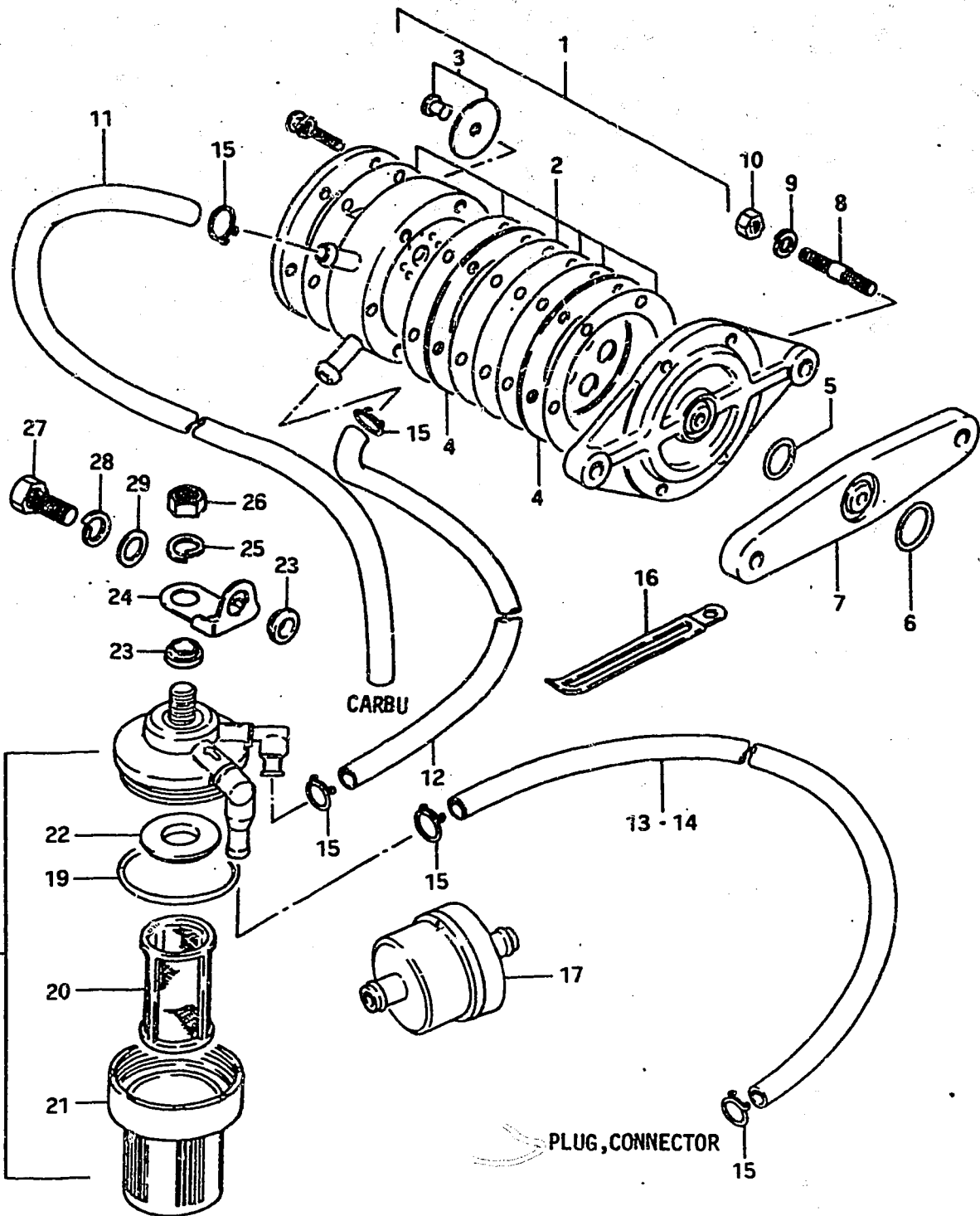


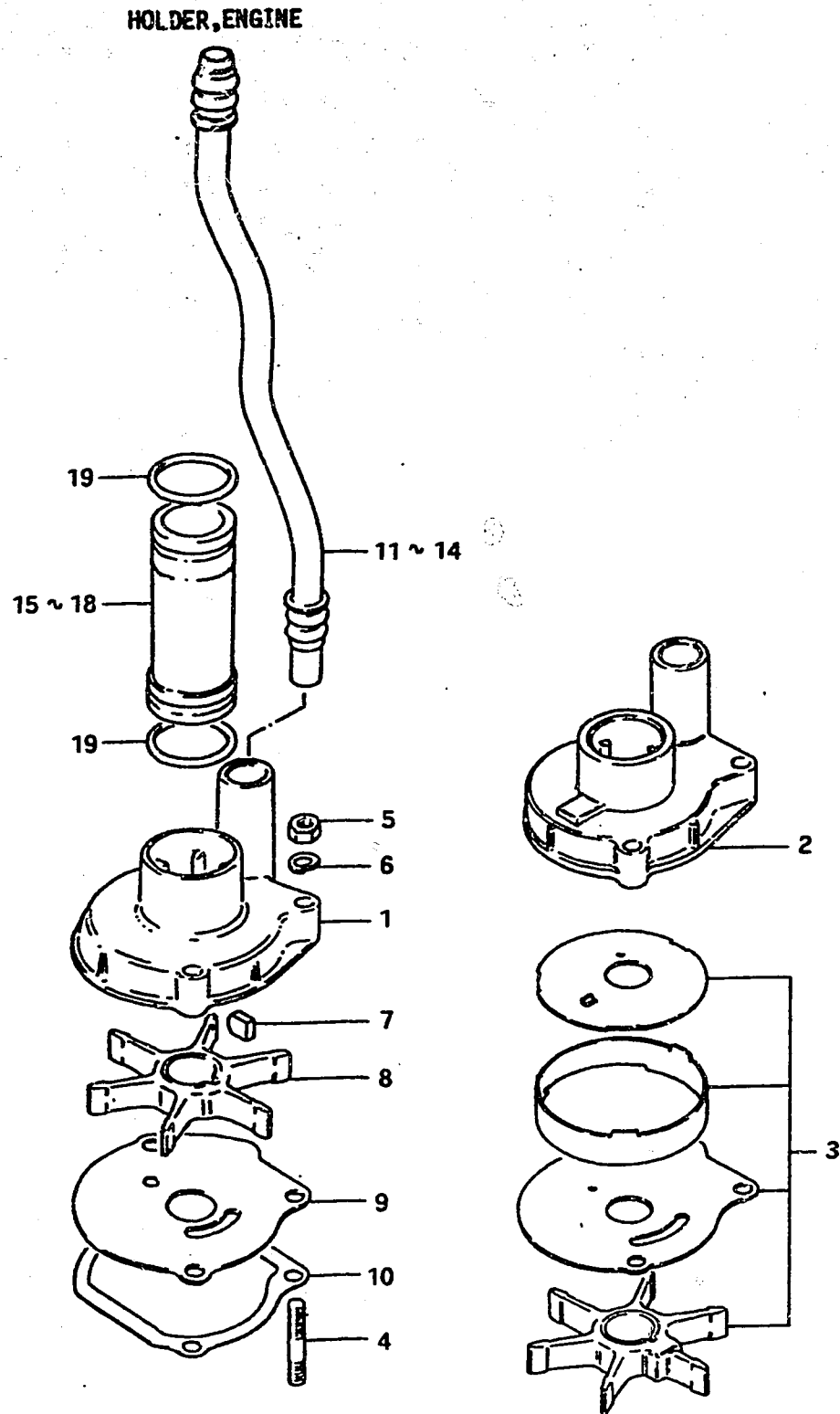
FIG.6 FUEL PUMP

Ref. No.	Part No.	Description	ALL	Q'ty	Remarks
1-1	15100-93410	PUMP ASSY, fuel	1	1	model G
1-2	15100-93411	PUMP ASSY, fuel from 15100-93410	1	1	model J/VZ
2	15170-93410	•DIAPHRAGM SET	1	1	from 15170-93810
3	15180-93400	•VALVE SET	1	1	from 15180-93810
4	15162-93010	•STOPPER, diaphragm	2		
5	15165-93010	•O RING	1		
6	09280-12002	O RING, fuel pump	1		d:2.4, ID:11.8
7	15322-93000	INSULATOR, fuel pump	1		
8	C1421-06258	STUD BOLT	2		
9	08321-21068	LOCK WASHER	2		
10	08310-11068	NUT	2		
11	09343-05137	HOSE (pump→carbu)	1		L:500→350
12	09343-05137	HOSE (filter→pump)	1		L:500→135
13	09343-05137	HOSE (connector→filter)	1		L:500→270
14	09343-05137	HOSE (connector→filter)(L:500)	1		DT25G/J(E9, E13), DT28G/ WJ(E9, E13), DT25VZ(E13, E40), DT28WVZ(E13, E40)
15	09401-09402	CLIP	6		
16	09404-06415	CLAMP, fuel hose (L:95)	1		
17	15410-98500	FILTER ASSY, fuel	1		
18	15410-93400	FILTER ASSY, fuel	1		
19	15415-93400	•O RING	1		
20	15412-93400	•STRAINER	1		DT25G/J(E9, E13)
21	15413-93400	•CUP	1		DT28G/WJ(E9, E13)
22	15416-93400	•PACKING	1		DT25VZ(E13, E40)
23	15425-93300	INSULATOR	2		DT28WVZ(E13, E40)
24-1	15421-93302	BRACKET, fuel filter	1		from 15421-93301
24-2	15421-93303-01J	BRACKET, fuel filter	1		
25	08321-21088	LOCK WASHER	1		
26	08310-22088	NUT	1		
27	01107-06128	BOLT	1		
28	08321-21068	LOCK WASHER	1		
29	08322-21068	WASHER	1		

FIG.7

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FIG.7 WATER PUMP



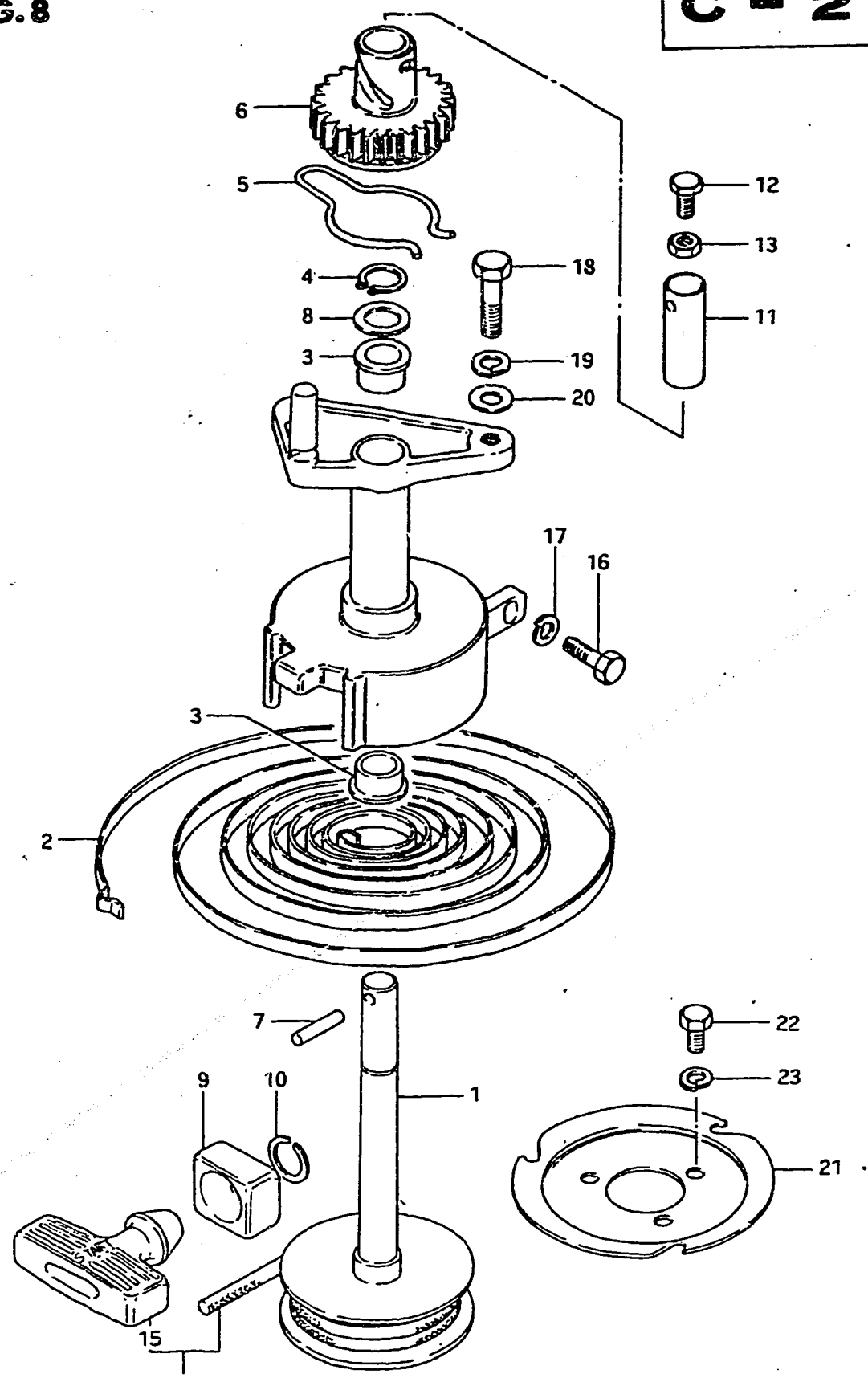
Ref. No.	Part No.	Description	Q'ty	ALL	Remarks
1-1	17411-93001	CASE, water pump model G	1		to 17411-93002
1-2	17411-93003	CASE, water pump to 17411-93004	1		from 17411-93002 2501-001671~ 2502-003238~
1-3	17411-93004	CASE, water pump (model J)	1		
2-1	17411-93011	CASE, water pump (model G)	1	}	to 17411-93012
2-2	17411-93012	CASE, water pump	1		E9, E40
3-1	17400-93840	REPAIR KIT	1		to 17400-93841
3-2	17400-93841	REPAIR KIT	1		to 17400-93842
3-3	17400-93000	REPAIR KIT	1		from 17400-93842
4	09108-05008	STUD BOLT	3		
5	09140-05001	NUT	3		
6	09162-05002	LOCK WASHER	3		
7	09420-04004	KEY	1		
8-1	17461-93002	IMPELLER, water pump from 17461-93001	1		model G
8-2	17461-93003	IMPELLER, water pump	1		model J/VZ
9	17471-93002	PANEL, lower	1		from 17471-93001
10-1	17472-93000	GASKET, pump panel	1		DT25G/J
10-2	17472-93400	GASKET, pump panel	1		DT25PG/PJ, DT28G/J
11	17561-93700	TUBE, water	1		S type, L: 239
12	17561-93000	TUBE, water	1		L type, L: 358
13	17561-93710	TUBE, water	1		LL type, L: 409
14	17561-93720	TUBE, water	1		UL type, L: 478
15	17431-93701	TUBE, water pump seal	1		S type, L: 89
16	17431-93001	TUBE, water pump seal	1		L type, L: 208
17	17431-93710	TUBE, water pump seal	1		LL type, L: 238
18	17431-93720	TUBE, water pump seal	1		UL type, L: 303
19-1	09280-22005	O RING, seal tube	2		d:2.4, iD:21.8 to 13295-09210
19-2	13295-09210	O RING, seal tube	2		

FIG. 8

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FIG. 8 STARTER 1

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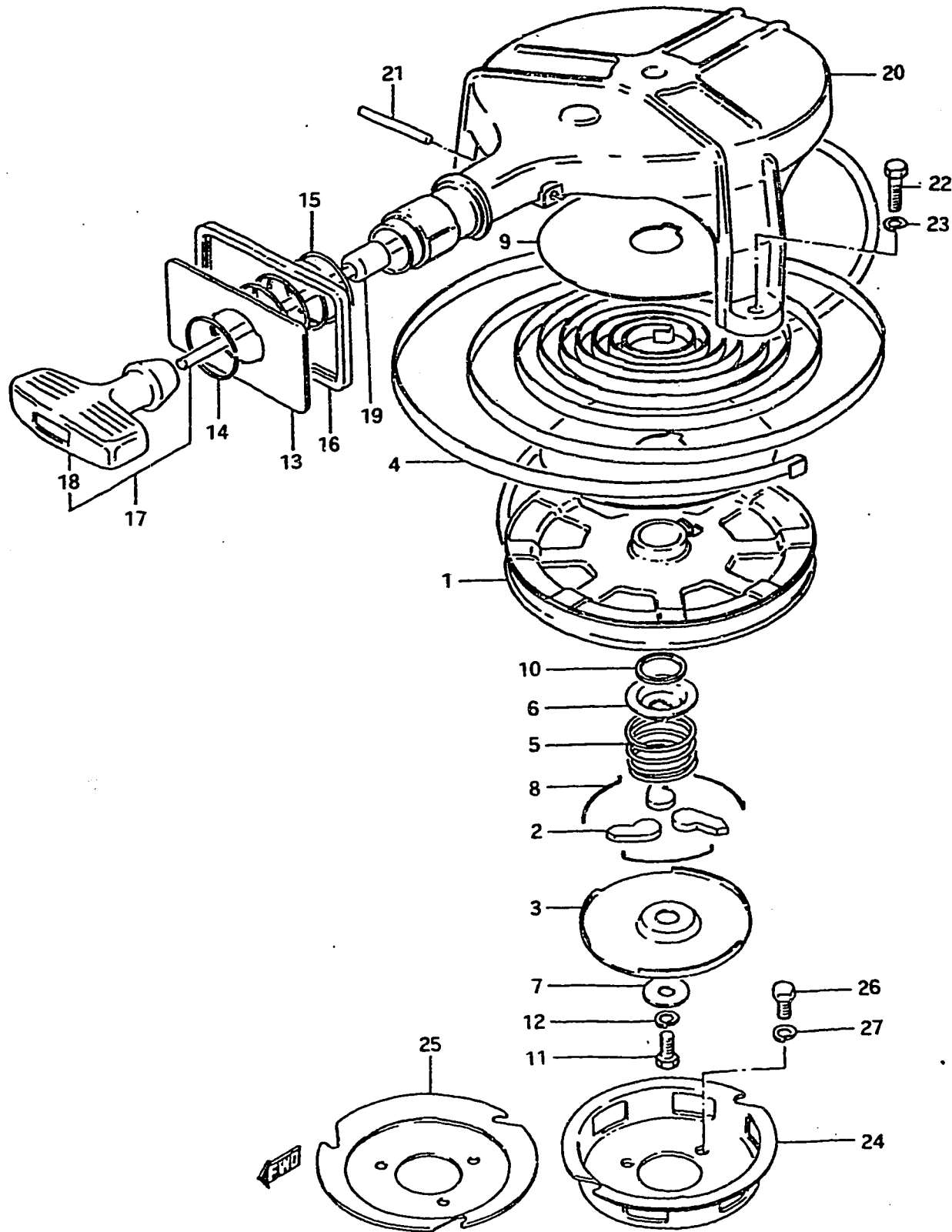


Ref. No.	Part No.	Description	Q'ty	Remarks
0	18100-93400	STARTER ASSY, recoil	1	
1	18121-93400	•REEL, starter	1	
2	18142-93400	•SPRING	1	
3	18253-93400	•BUSHING	2	from 18522-93400
4	18255-93400	•CIRCLIP	1	from 18524-93400
5	18271-93400	•SPRING, friction	1	from 18541-93400
6	18261-93400	•PINION	1	from 18531-93400
7	18344-93401	•PIN	1	from 18525-93401
8	18335-93400	•WASHER (t:1.6)	1	from 18523-93400
9	18181-93400	•GUIDE, rope	1	Manual starter
10	18183-93400	•E RING	1	from 18162-93400
11	18264-93400	•BUSHING, pinion	1	from 18532-93400
12	18332-93400	•BOLT	1	from 18534-93400
13	18334-93400	•NUT	1	from 18535-93400
14	18200-93400	•GRIP ASSY, starter	1	from 18170-93400
15	18210-93001	•GRIP	1	from 18210-93400
16	01107-06258	BOLT	2	
17	08321-21068	LOCK WASHER	2	
18	01107-08358	BOLT	2	
19	08321-21088	LOCK WASHER	2	
20	08322-11088	WASHER	2	
21	18411-93400	PULLEY, emergency	1	
22	01107-06168	BOLT	3	
23	08321-21068	LOCK WASHER	3	

FIG. 9

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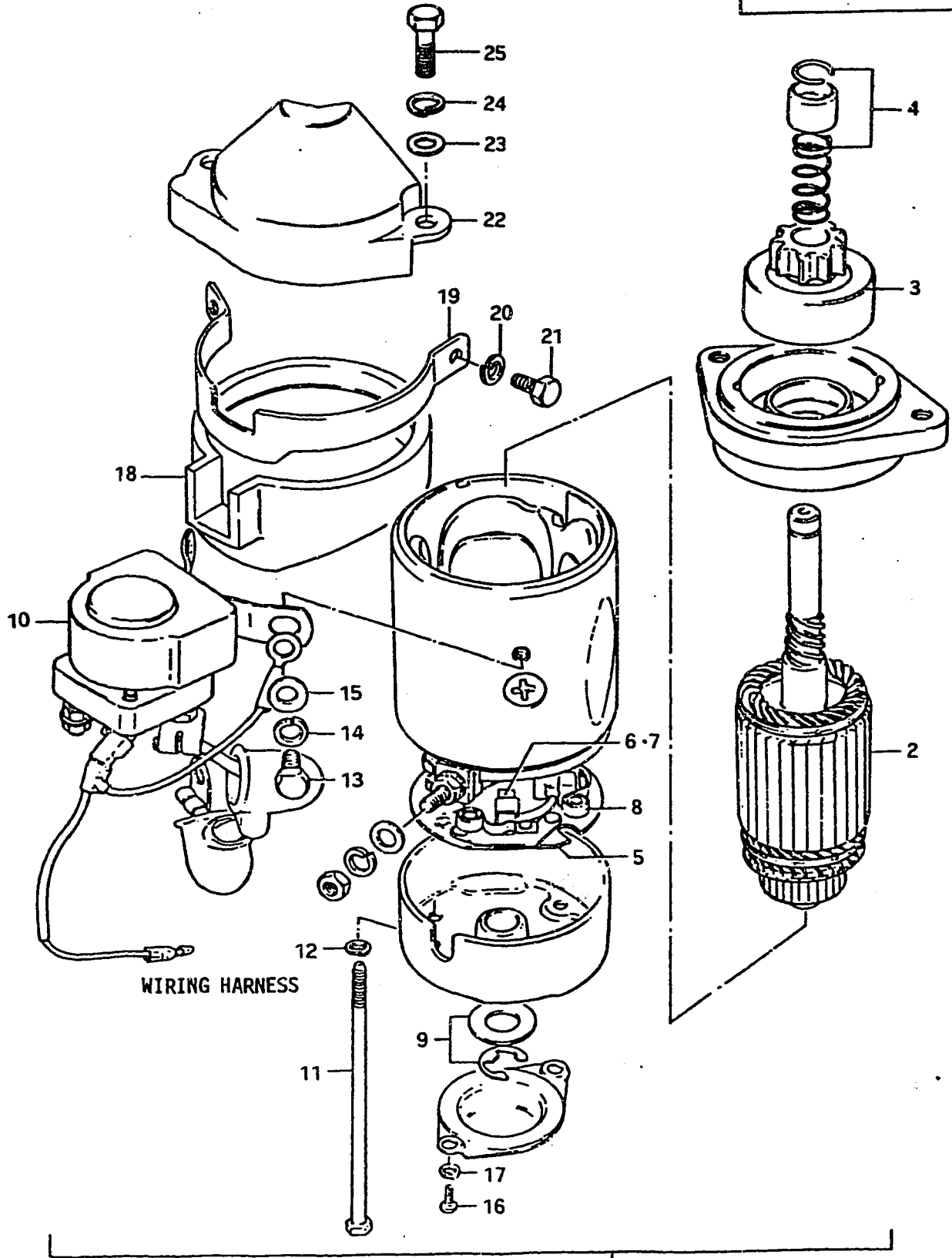
FIG. 9 STARTER 2



Ref. No.	Part No.	Description	Q'ty	Remarks
		(DT25G/J (E9, E13), DT25VZ (E13, E40))		
		(DT25PJ (E3, E28), DT25PVZ (E1, E28))		
		(DT28G/WJ (E9, E13), DT28WVZ (E13, E40))		
0-1	18100-93303	STARTER ASSY, recoil	1	
0-2	18100-93304	STARTER ASSY, recoil	1	from 18100-93303
1	18121-93301	•SHEAVE DRUM	1	
2	18131-93000	•PAWL, drive	3	
3	18151-93000	•PLATE, drive	1	
4	18142-93000	•SPRING, starter roll	1	
5	18153-93000	•SPRING	1	from 18145-93000
6	18157-93001	•PLATE, spring	1	from 18143-93001
7	18335-93000	•WASHER	1	from 18146-93000
8	18155-93000	•SPRING, drive pawl	3	
9	18144-93000	•SPACER, roll spring	2	from 18138-93000
10	18346-93000	•WASHER, adjusting	1	from 18147-93000
11	01107-06168	•BOLT	1	
12	08321-21068	•LOCK WASHER	1	
13	18191-93000	•PLATE, guide	1	from 18231-93000
14	18195-93000	•CLIP, guide plate	1	from 18238-93000
15	18196-93000	•SPRING, guide plate	1	from 18236-93000
16	18192-93000	•RUBBER, guide plate	1	from 18233-93000
17	18200-93000	•GRIP ASSY, starter	1	from 18200-93821
18	18210-93001	•GRIP	1	
19	18184-93000	•GUIDE, rope	1	from 18181-93000
20	18111-93301	•CASE, starter	1	
21	18344-93000	•PIN, rope guide	1	from 18185-93000
22	01107-06258	BOLT	3	
23	08321-21068	LOCK WASHER	3	
24	18411-93000	CUP, starter	1	
25	18411-93400	PULLEY, emergency	1	} DT25G } Electric Starter
26	01107-06168	BOLT	3	
27	08321-21068	LOCK WASHER	3	

FIG. 10

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FIG. 10 STARTING MOTOR

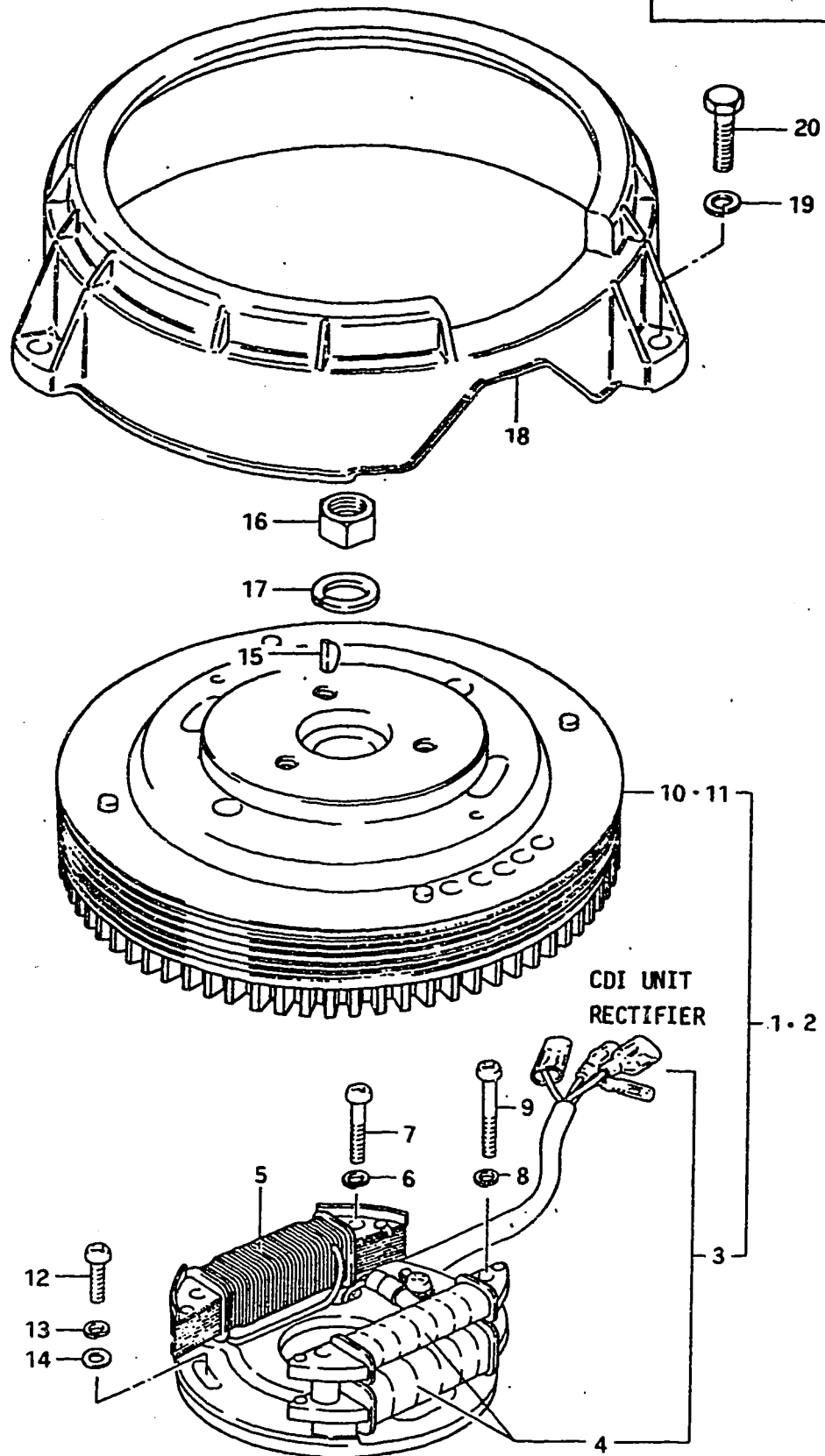
Ref. No.	Part No.	Description	Q'ty	ALL	Remarks
1-1	31100-93340	MOTOR ASSY, starting	1		to 31100-93341, model G
1-2	31100-93341	MOTOR ASSY, starting	1		model J/VZ
2	31310-93340	•ARMATURE	1		
3	31320-95240	•PINION ASSY	1		
4	31312-95520	•STOPPER SET, pinion	1		
5	31173-93340	•HOLDER ASSY, brush	1		
6	31131-93340	••BRUSH (+)	1		
7	31132-93340	••BRUSH (-)	1		
8	31135-93340	••SPRING, motor brush	2		
9	31360-93340	•THRUST WASHER KIT	1		
10-1	31800-95240	•RELAY ASSY	1		
10-2	31800-95241	•RELAY ASSY	1		from 31800-95240
11	31281-93340	•BOLT	2		
12	08321-21058	•LOCK WASHER	2		Electric Starter
13	09100-06011	•BOLT (6x8)	2		
14	08321-21068	•LOCK WASHER	2		
15	08322-21068	•WASHER	2		
16	02112-04128	•SCREW	2		
17	08321-21048	•LOCK WASHER	2		
18	31915-93300	SPACER, motor	1		
19	31912-93301	BAND, starting motor	1		
20	08321-21068	LOCK WASHER	2		
21	01107-06168	BOLT	2		
22	31914-93300	COVER, starting motor	1		
23	08322-11088	WASHER	2		
24	08321-21088	LOCK WASHER	2		
25	01107-08408	BOLT	2		

*The model name "ALL" of this page means DT25G, DT25PG, DT28G, DT25PJ, DT28J, DT25PVZ & DT28VZ.

FIG. 11

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FIG. 11 MAGNETO

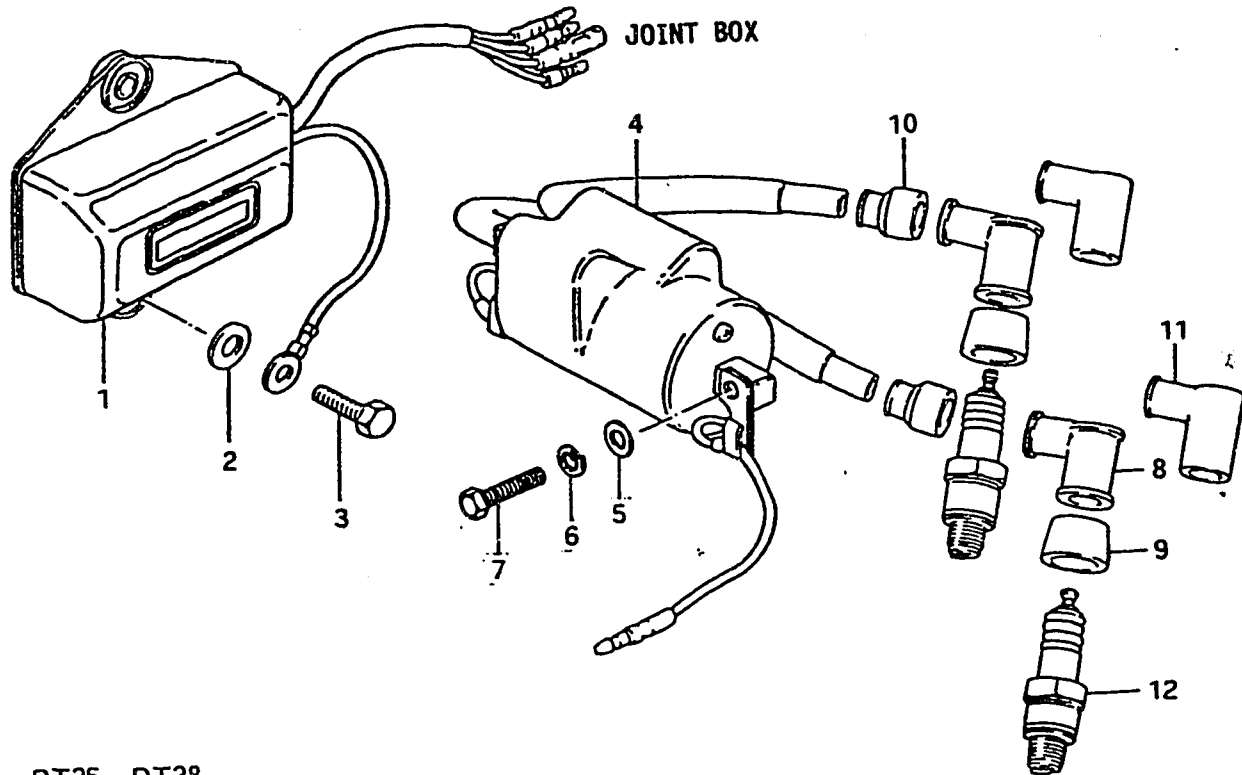
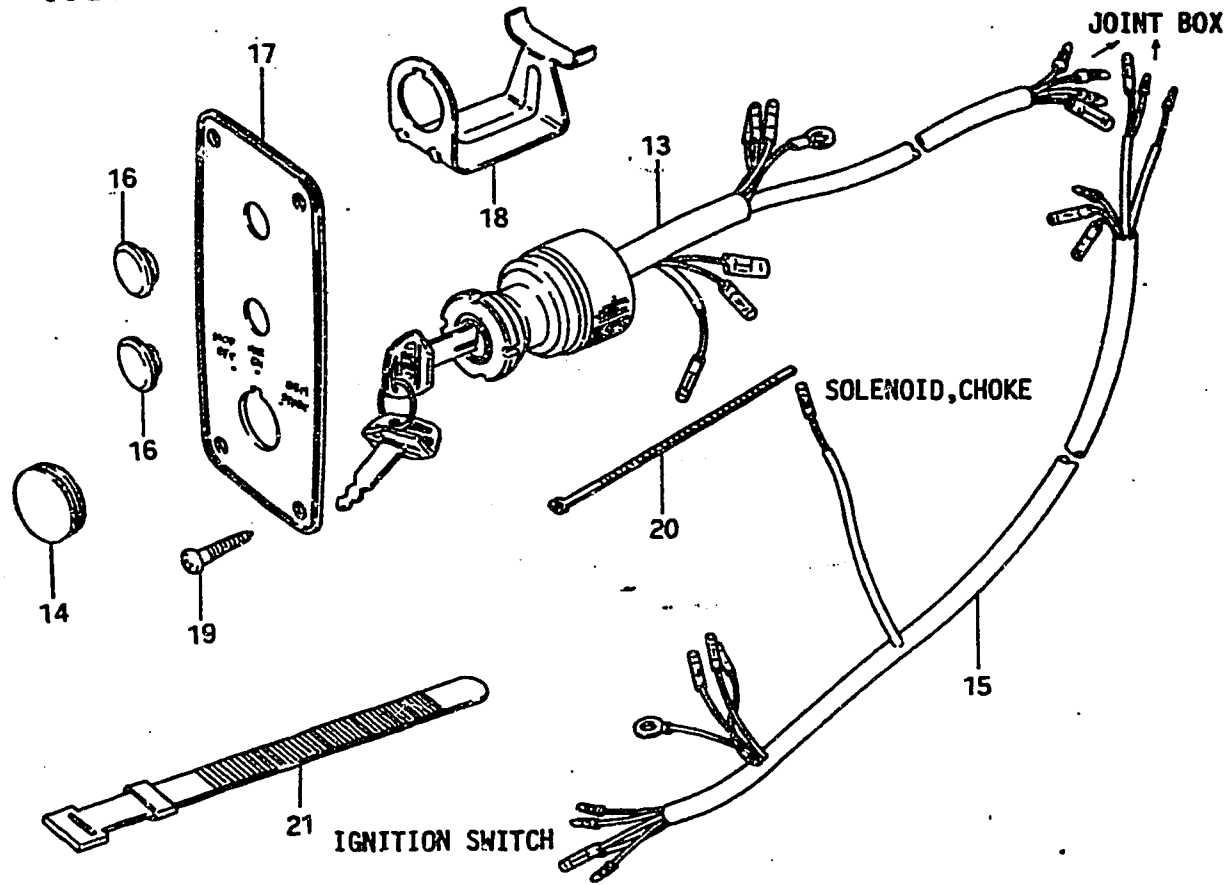


Ref. No.	Part No.	Description	Q'ty	Remarks
			ALL	
1-1	32100-93313	MAGNETO ASSY	1	model G, to 32100-93314
1-2	32100-93314	MAGNETO ASSY to (32101-93314)+(32102-93312)	1	
2-1	32100-93301	MAGNETO ASSY	1	to 32100-93302
2-2	32100-93302	MAGNETO ASSY to (32101-93314)+(32102-93301)	1	DT25G/J(E9, E13) DT28G/WJ(E9, E13)
3-1	32101-93312	•STATOR ASSY	1	model G
3-2	32101-93314	•STATOR ASSY	1	from 32101-93313
3-3	32101-93315	•STATOR ASSY	1	from 32101-93314
4-1	32120-93311	••COIL, battery charging	1	12V, 80W, from 32120-93310
4-2	32120-93312	••COIL, battery charging	1	12V, 80W, from 32120-93311
5-1	32160-93311	••COIL ASSY, ignition	1	model G, to 32160-93312
5-2	32160-93312	••COIL ASSY, ignition	1	
5-3	32160-93313	••COIL ASSY, ignition	1	from 32160-93312
6	08321-21058	••LOCK WASHER	2	
7	02112-05258	••SCREW	2	
8	08321-21058	••LOCK WASHER	2	
9	02112-05358	••SCREW	2	
10	32102-93312	•ROTOR ASSY	1	
11	32102-93301	•ROTOR ASSY	1	DT25G/J(E9, E13) DT28G/WJ(E9, E13) DT25VZ(E1, E13, E40) DT28WVZ(E13, E40)
12	02112-05168	SCREW	2	
13	08321-21058	LOCK WASHER	2	
14	08322-11058	WASHER	2	
15	08341-31049	KEY	1	
16	08310-12148	NUT	1	
17	08321-31148	LOCK WASHER	1	
18	14312-93400-01J	COVER, magneto	1	
19	08321-21068	LOCK WASHER	3	
20	01107-06258	BOLT	3	

FIG.12

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FIG.12 ELECTRICAL (1)

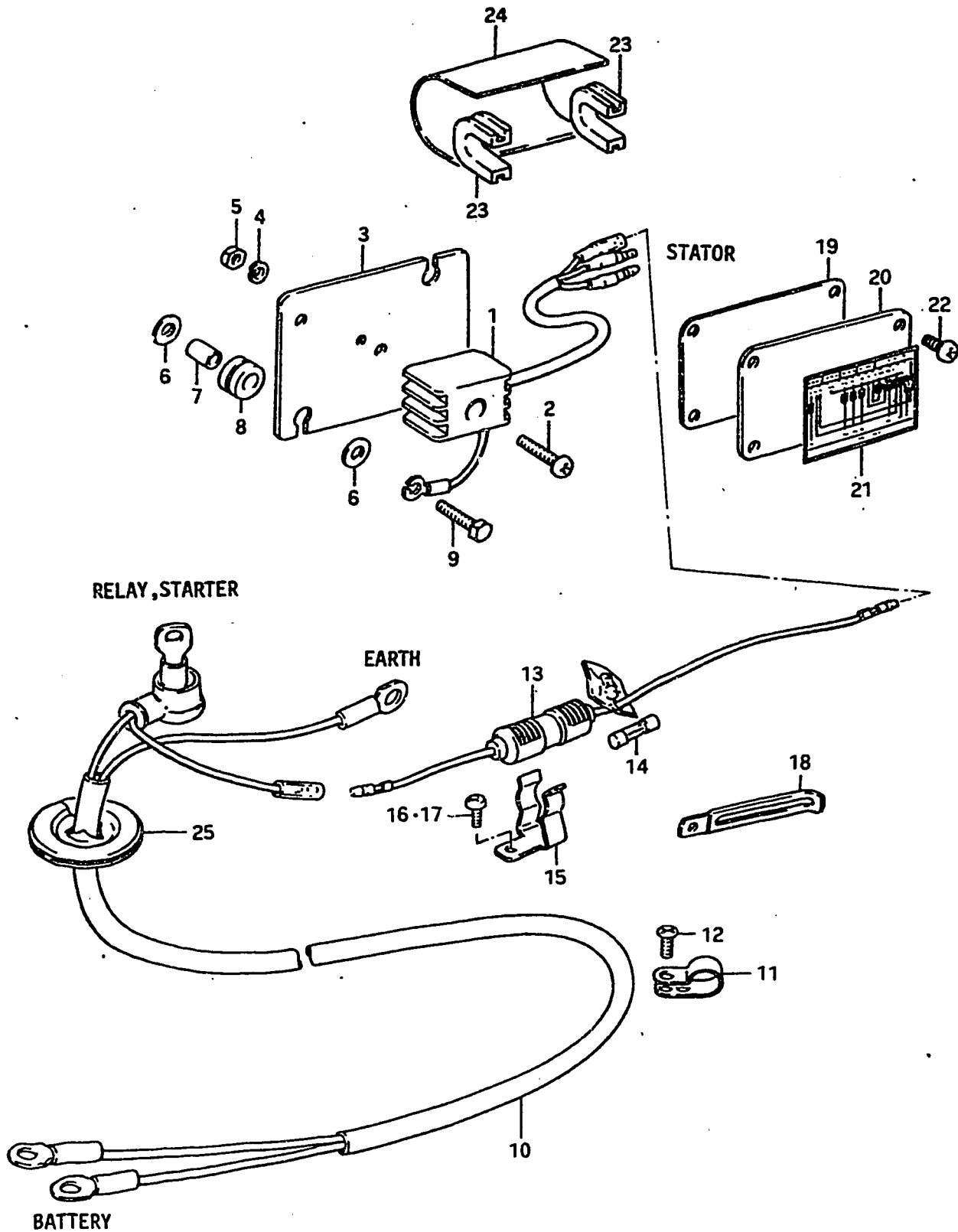


Ref. No.	Part No.	Description	Qty		Remarks
			ALL		
1-1	32900-93310	C.D.I. UNIT	1		
1-2	32900-93610	C.D.I. UNIT	1		DT25VZE1
1-3	32900-93300	C.D.I. UNIT	1		DT25G/J(E9, E13) DT28G/WJ(E9, E13) DT25VZ(E13, E40) DT28WVZ(E13, E40)
2	09160-06052	WASHER (6.5x16x1.2)	2		
3	01107-06208	BOLT	2		
4	33410-93311	COIL ASSY, ignition	1		from 33410-93310
5	08322-21068	WASHER	2		
6	08321-21068	LOCK WASHER	2		
7	01107-06258	BOLT	2		
8	33510-22010	CAP, spark plug	2		
9	33541-93310	SEAL, spark plug	2		
10	33542-98000	SEAL, high tension cord	2		
11	33510-95510	CAP, spark plug	2		DT25G/J(E9, E13) DT28G/WJ(E9, E13) DT25PJE3 DT25VZ(E13, E40) DT28WVZ(E13, E40)
12-1	09482-00116	SPARK PLUG (NGK, BR7HS)	2		model G DT25P(JE28, VZE28)
12-2	09482-00198	SPARK PLUG (NGK, B8HS)	2		DT25G/DT28G(E9, E13)
12-3	09482-00082	SPARK PLUG (NGK, B7HS)	2		model J/VZ
13-1	37110-93301	SWITCH ASSY, ignition to 37110-93302 (model G)	1		L:600 Electric Starter
13-2	37110-93302	SWITCH ASSY, ignition 2501-003726~ (model DT28 J)	1		L:600 2502-003912~
14	09250-20004	CAP, ignition switch	1		Manual Starter
15	36620-93702	WIRING HARNESS, extension	1		L:5450
16	37101-93301	CAP, panel assy	2		
17	37139-95251	PLATE, ignition switch	1		
18	37150-93350	HOLDER, ignition switch	1		DT25PG E3
19	03112-05209	SCREW	4		Electric Starter
20	09407-14402	CLAMP, ignition switch	1		
21	09407-12402	CLAMP, harness	1		

FIG. 13

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FIG. 13 ELECTRICAL (2)



Ref. No.	Part No.	Description	Q'ty	Remarks
1	32800-95720	RECTIFIER ASSY	1	
2	02112-05258	SCREW	1	
3-1	32890-93300	HOLDER, electric parts	1	
3-2	32890-93301	HOLDER, electric parts	1	from 32890-93300
4	08321-21058	LOCK WASHER	1	
5	08310-11058	NUT	1	
6	09160-06052	WASHER (6.5x16x1.2)	2	
7	09180-06035	SPACER (6.1x8x12)	2	
8	09320-08015	CUSHION	2	
9	01107-06258	BOLT	2	Electric Starter
10-1	33810-93351	CABLE ASSY, motor	1	from 33810-93350 model G
10-2	33810-93352	CABLE ASSY, motor	1	from 33810-93351 model J/VZ
11	36659-93300	CLAMP, starter cable	1	
12	02142-04127	SCREW	1	
13-1	36740-95251	CASE ASSY, fuse	1	to 36740-95252
13-2	36740-95252	CASE ASSY, fuse	1	
14	09481-20001	-FUSE (20A)	1	
15	36791-95200	HOLDER, fuse	1	
16	09125-06020	SCREW (L:16)	1	
17	09125-06020	SCREW, ground	1	Manual Starter
18	09404-06412	CLAMP (L:60)	2	
19	36651-93300	PACKING, joint box	1	
20	36650-93300	COVER, joint box	1	
21	36652-93302	LABEL, joint diaphragm	1	
22	09125-05025	SCREW (5x12)	4	
23	36654-93300	GROMMET, joint box	2	
24	36658-93300	COVER, wiring harness	1	
25	36656-93300	GROMMET, cable	1	

FIG.14

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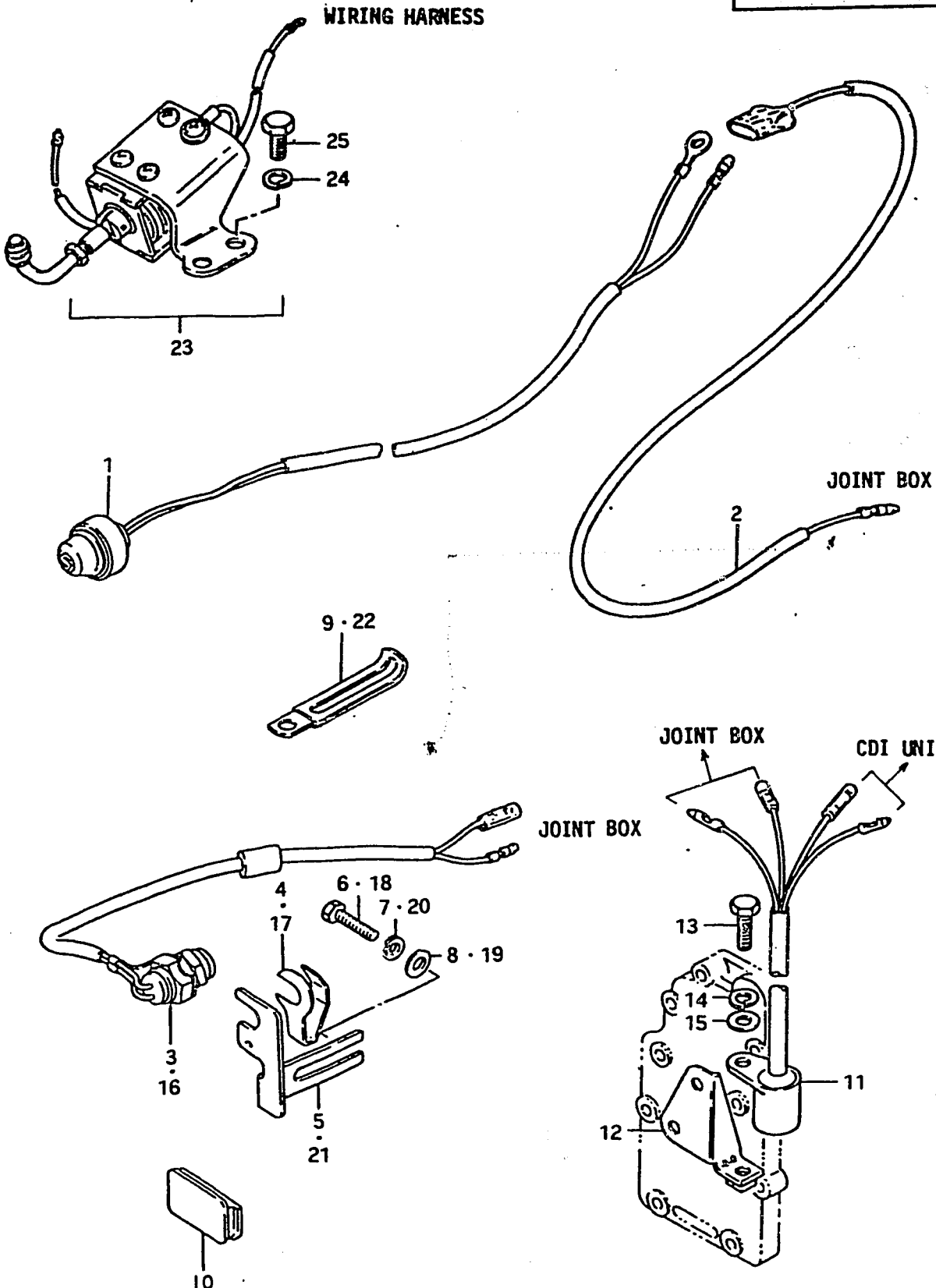


FIG.14 ELECTRICAL (model G)

Ref. No.	Part No.	Description	Q'ty	Remarks	
			G		
1	37800-93350	SWITCH ASSY, stop	1	Manual Starter	
2	36895-93300	LEAD WIRE, stop switch	1		
3	37721-95251	SWITCH, neutral	1	Electric Starter	
4	37725-95201	ACTUATE, switch	1		to 37725-94301
5	37726-93302	BRACKET, switch	1		
6	09100-06020	BOLT (6x20)	2		
7	09162-06001	LOCK WASHER	2		
8	09160-06015	WASHER (6.5x13x1)	2		
9	09404-06402	CLAMP, neutral switch	1	to 09404-06412	
10-1	39669-93500	CAP, consent (to 39669-93501)	1	from 39669-93300	
10-2	39669-93501	CAP, consent	1		
11	37320-93100	SWITCH ASSY, interlock	1	from 37321-93300	
12	37321-93301	STAY, switch	1		
13	01107-06168	BOLT	1		
14	08321-21068	LOCK WASHER	1		
15	08322-21068	WASHER	1		
16	37721-95251	SWITCH, neutral	1	DT25PG E3, E28 (Manual Starter)	
17	37725-95201	ACTUATER, switch to 37725-94301	1		
18	09100-06020	BOLT	2		
19	09160-06015	WASHER	2		
20	09162-06001	LOCK WASHER	2		
21	37726-93302	BRACKET, neutral switch	1		
22	09404-06402	CLAMP, neutral switch	1	to 09404-06412	
23	38600-93812	SOLENOID ASSY, choke	1	from 38600-93811	
24	09162-05002	LOCK WASHER	2	OPT	
25	09100-05102	BOLT (5x10)	2	DT25PG E3 Electric Starter=STD	

FIG. 15

WIRING HARNESS

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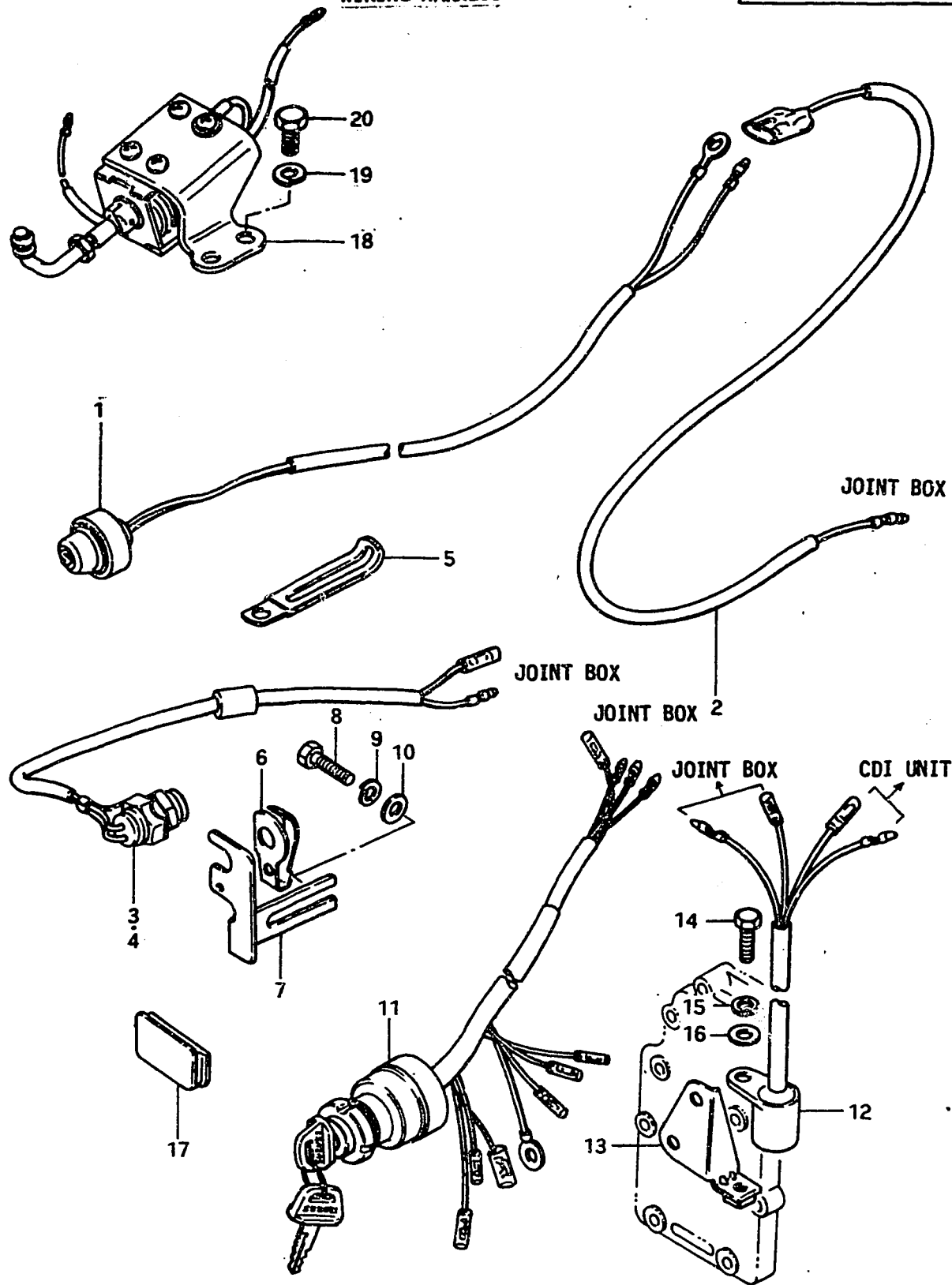


FIG. 15 ELECTRICAL (model J/VZ)

Ref. No.	Part No.	Description	Q'ty	J/VZ	Remarks
1	37800-93350	SWITCH ASSY, stop	1		
2	36895-93300	LEAD WIRE, stop switch	1		
3	37721-95252	SWITCH ASSY, neutral	1		
4	37721-94350	SWITCH ASSY, neutral	1		DT25P(JE3,JE28,VZE1, VZE28)
5	09404-06412	CLAMP, neutral switch	1		
6	37725-94301	ACTUATER, switch	1		
7	37726-93302	BRACKET, switch	1		
8	09100-06020	BOLT (6x20)	2		
9	09162-06001	LOCK WASHER	2		
10	09160-06015	WASHER (6.5x13x1)	2		
11	37110-93302	SWITCH ASSY, ignition	1		DT28J/VZE1,DT25PJ(E3, E28),(Electric Starter)
12	37320-93100	SWITCH ASSY, inter lock	1		
13	37321-93301	STAY, switch	1		
14	01107-06168	BOLT	1		
15	08321-21068	LOCK WASHER	1		
16	08322-21068	WASHER	1		
17-1	39669-93501	CAP, consent	1		model J
17-2	39669-93502	CAP, consent	1		model VZ
18	38600-93753	SOLENOID ASSY, choke	1		OPT DT28J/VZE1,DT25PJ(E3, E28),(Electric Starter)
19	09162-05002	LOCK WASHER	2		
20	09100-05102	BOLT	2		

FIG.16

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FIG.16 CLUTCH

Q'ty

Ref. No.	Part No.	Description	ALL	Remarks
1	09159-08026	NUT	1	
2	09160-08015	WASHER (8.5x16x1.2)	1	
3	21111-93400-01J	LEVER, clutch	1	
4	21112-93300	PLATE, clutch lever	1	
5	09280-09003	O RING (d:1.9,ID:8.8)	2	
6	02122-04128	SCREW	2	
7	09260-10003	BALL	1	
8	21121-93300	PLATE, clutch notch	1	
9	09440-07021	SPRING	1	
10	21211-93002	SHAFT, clutch lever	1	
11	22511-99000	GREASE NIPPLE	1	
12	21312-93300	ROD, inter lock	1	
13	21313-93400	PLATE, inter lock	1	
14	09164-09002	WAVE WASHER (9x20x2.3)	1	
15-1	09111-06022	BOLT (6x16) to 09111-06025	1	
15-2	09111-06025	BOLT (6x16)	1	
16	23111-93000	ROD, clutch	1	
17	23211-93000	ARM, clutch	1	
18	09100-06019	BOLT (6x16)	1	
19	09200-05006	PIN	1	
20	09204-01001	COTTER PIN	1	
21	23311-93001	CONNECTOR, clutch rod	1	
22	09100-06019	BOLT (6x16)	2	
23	25222-93000	BOOTS, shifting rod	1	
24	09125-05028	SCREW (5x12)	1	
25-1	25215-93002	STOPPER, rod guide	1	
25-2	25215-93001	STOPPER, rod guide	1	DT25(G,J,VZ)E13
26	09280-11001	O RING (D:2.4,ID:10.8)	1	DT25(G/J/VZ)
27-1	25211-93004	GUIDE, rod (ID:6.5φ)	1	to 25211-93005
27-2	25211-93005	GUIDE, rod (ID:6φ)	1	
28	25211-93003	GUIDE, shifting rod	1	DT25(G,J,VZ)E13
29-1	09280-06004	O RING (d:3.5,ID:5.8)	1	
29-2	09280-06004	O RING (d:3.5,ID:5.8)	2	DT25(G,J,VZ)E13
30-1	08212-06151	WASHER	1	
30-2	09160-06055	WASHER	1	DT25(G,J,VZ)E13

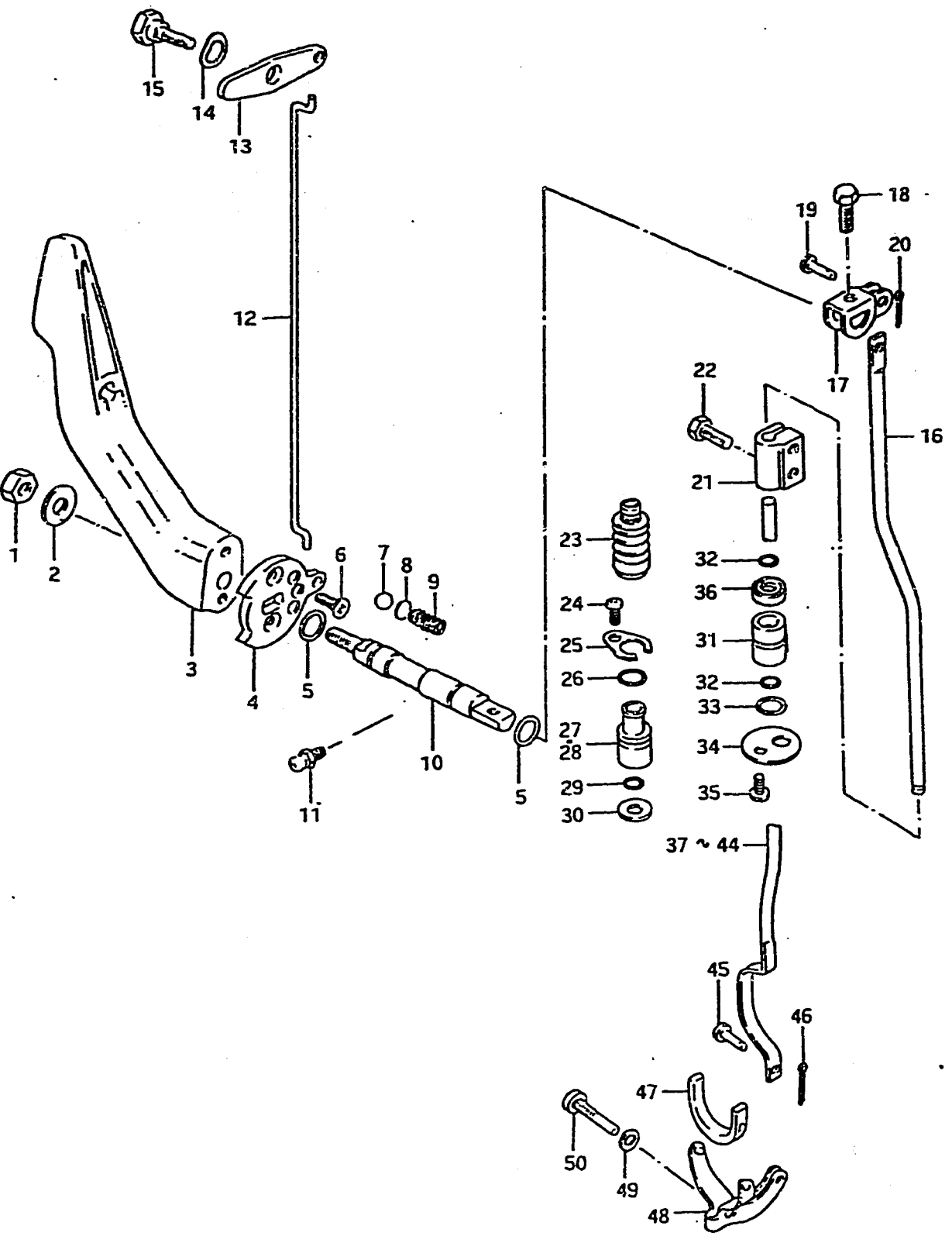
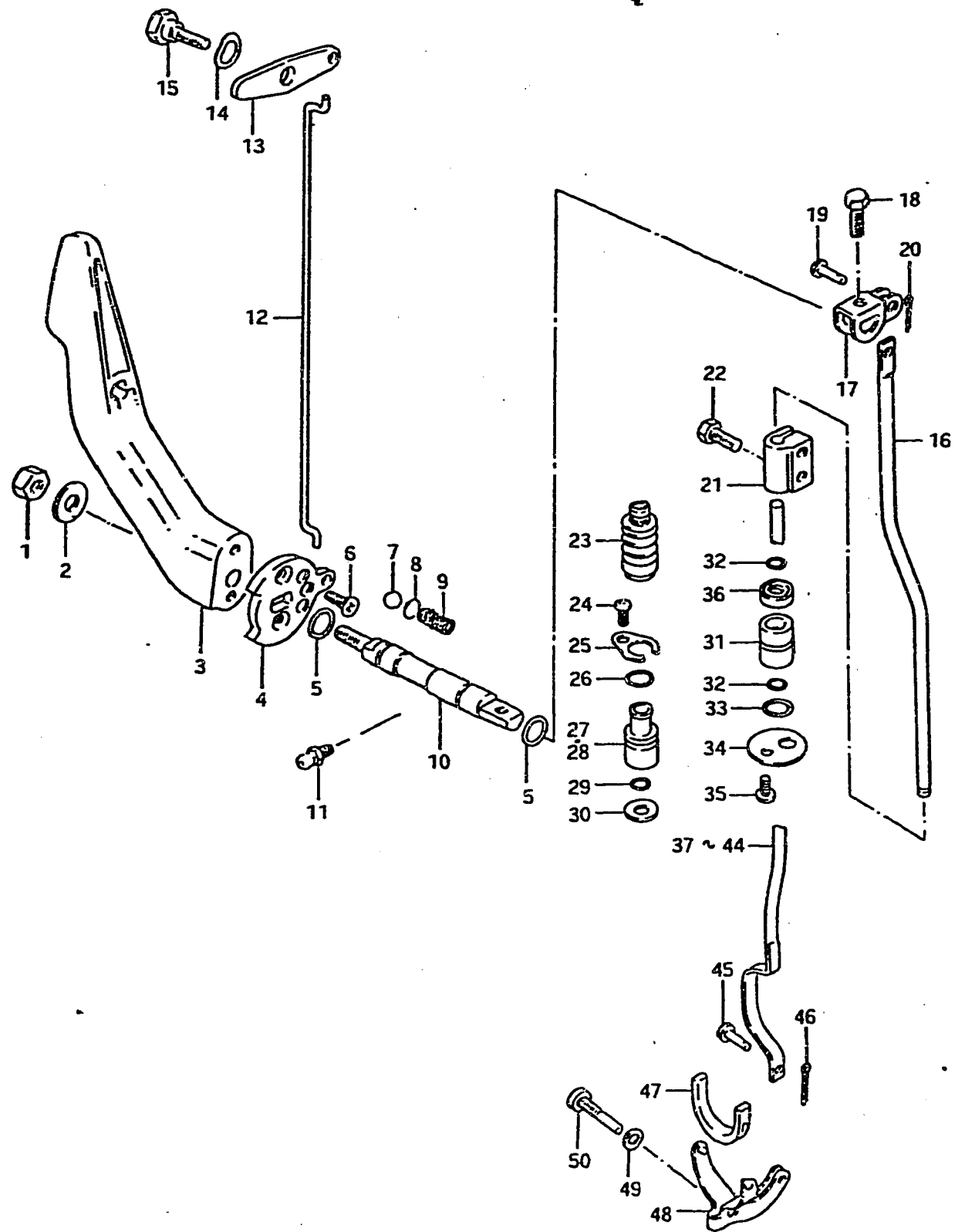


FIG.16

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FIG.16 CLUTCH

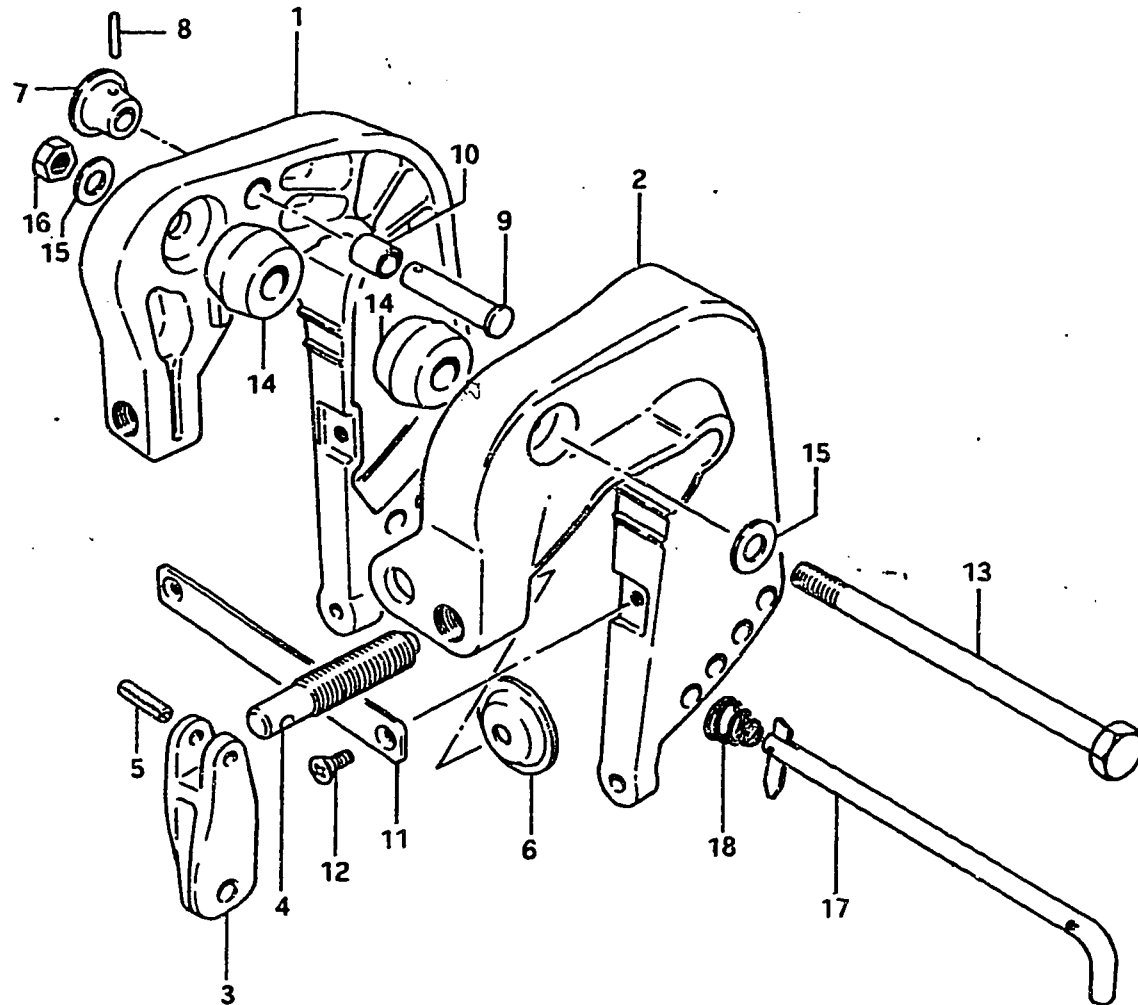


Ref. No.	Part No.	Description	Q'ty		Remarks
			ALL		
31-1	25211-93400	GUIDE, shifting rod to (25211-93400)+(25223-93400)	1		
31-2	25211-93401	GUIDE, shifting rod	1		
32	09280-06004	O RING (d:3.5, ID:5.8)	2		DT25P(G, J, VZ)
33	09280-11001	O RING (D:2.4, ID:10.8)	1		DT28(G, J, VZ)
34	25215-93401	STOPPER, rod guide	1		
35	02112-05108	SCREW	1		
36	25223-93400	DUST SEAL	1		
37	25111-93700	ROD, shifting (S type)	1	L:418	DT25(G, J, VZ)
38	25111-93000	ROD, shifting (L type)	1	L:537	
39	25111-93710	ROD, shifting (LL type)	1	L:588	model G
40	25111-93720	ROD, shifting (UL type)	1	L:657	
41	25111-93410	ROD, shifting (S type)	1	L:455	DT25P(G, J, VZ) DT28(G, J, VZ)
42	25111-93400	ROD, shifting (L type)	1	L:564	
43	25111-93420	ROD, shifting (LL type)	1	L:615	
44	25111-93430	ROD, shifting (UL type)	1	L:684	
45	09200-05006	PIN	1		
46	09204-01001	COTTER PIN	1		
47	25311-93000	CRADLE, clutch dog	1		
48	25120-93000	YOKE, shifting	1		
49	09168-06002	GASKET (6x11.8x1.5)	1		
50	09139-06005	SCREW, yoke pilot (6x31)	1		

FIG. 17

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FIG. 17 CLAMP BRACKET

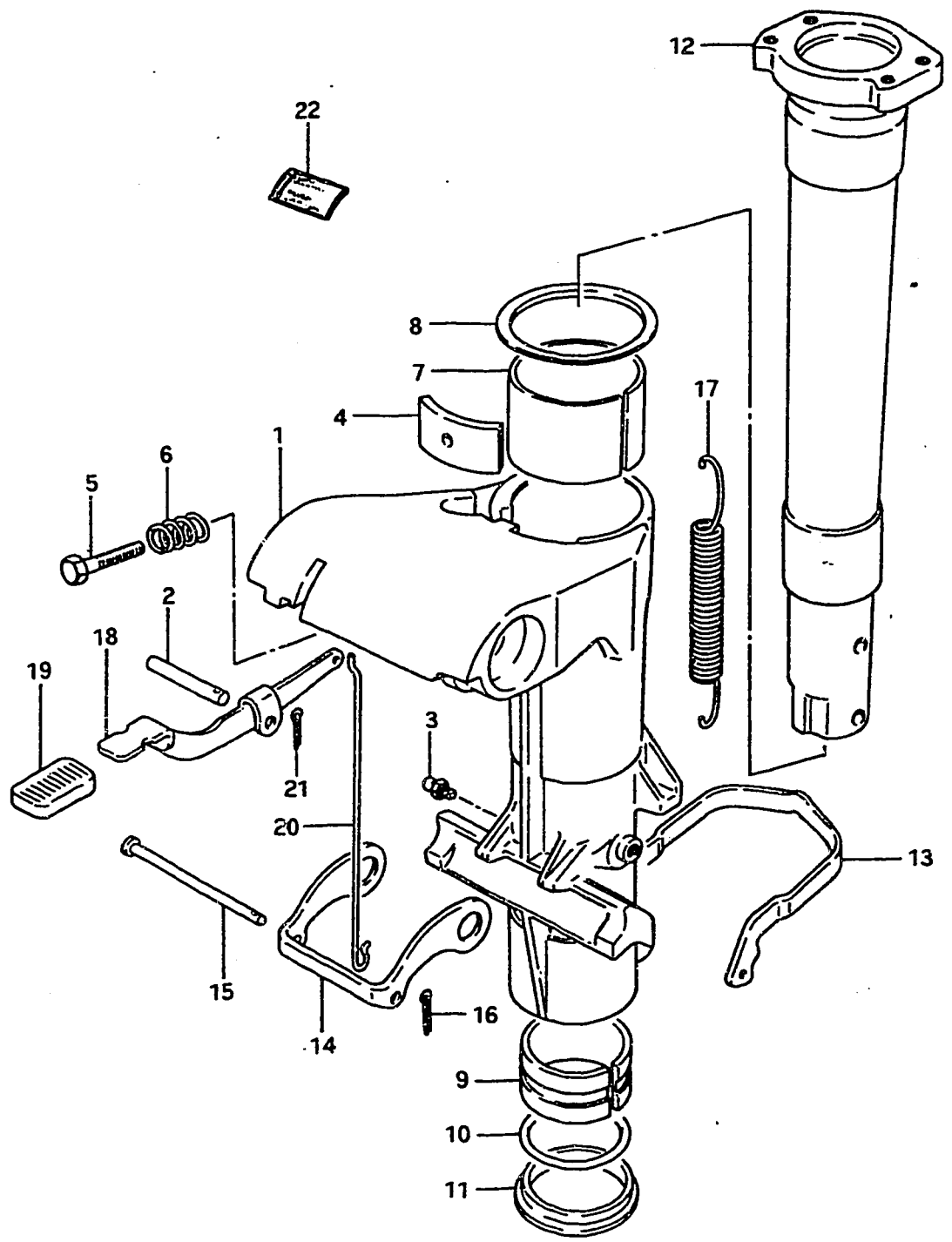


Ref. No.	Part No.	Description	Q'ty		Remarks
			ALL		
1-1	41111-93004-01J	BRACKET, clamp RH to 41111-93005-01J	1		model G, mark S
1-2	41111-93005-01J	BRACKET, clamp RH	1		
1-3	41110-93400-01J	BRACKET, clamp RH	1		model J/VZ
2-1	41121-93004-01J	BRACKET, clamp LH to 41121-93005-01J	1		model G, mark S
2-2	41121-93005-01J	BRACKET, clamp LH	1		
2-3	41120-93400-01J	BRACKET, clamp LH	1		model J/VZ
3	41212-93000-01J	HANDLE, clamp	2		
4-1	41211-93001	SCREW, clamp (L:78)	2		
4-2	41211-93701	SCREW, clamp (L:90)	2		OPT
4-3	41211-93711	SCREW, clamp (L:68)	2		
5	09205-06007	PIN, clamp handle	2		
6	41213-93001	PLATE, clamp	2		
7	41221-93001	KNOB, tilt stopper	1		
8	09205-03015	PIN, tilt stopper knob (L:18)	1		
9	09200-12001	PIN, tilt stopper (OD:12)	1		
10	09300-12009	BUSHING (12x15x20)	1		
11	41311-93000	PLATE, clamp bracket	1		
12	09126-06001	SCREW (6x12)	2		
13	09100-10086	BOLT (10x175)	1		
14	09306-11002	BUSHING, bracket	2		
15	09160-10040	WASHER (10.5x18x1.6)	2		
16	09140-10015	NUT, swivel bracket	1		
17	45420-93000	PIN, tilt lock	1		
18	09441-17001	SPRING, tilt lock pin	1		

FIG. 18

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FIG. 18 SWIVEL BRACKET



Ref. No.	Part No.	Description	Q'ty	ALL	Remarks
1-1	43111-93303-01J	BRACKET, swivel to (43111-93990-01J)+(22511-99000)	1		model G
1-2	43111-93990-01J	BRACKET, swivel to 43111-93007-01J	1		2502-001576~,2502-003053~
1-3	43111-93304-01J	BRACKET, swivel	1		model J/VZ
2	09200-05005	PIN, swivel bracket	1		
3-1	22511-99000	GREASE NIPPLE	1		for Ref.No.1-1
3-2	22511-99000	GREASE NIPPLE	2		for Ref.No.1-2
4	43410-93000	ADJUSTER, steering	1		
5	09100-08112	BOLT, adjusting (8x30)	1		
6	09440-13013	SPRING, adjusting	1		
7	43711-93000	BUSHING, upper	1		
8-1	43712-93000	PLATE, upper bushing	1		model G
8-2	43712-93001	PLATE, upper bushing	1		model J/VZ (Stainless Steel)
9	43721-93000	BUSHING, lower	1		
10	09280-40004	O RING (d;3.5, ID:40)	1		
11	09306-40001	BUSHING, O ring	1		
12	43741-93002-01J	SHAFT, pilot	1		
13	45231-93002	ARM, reverse lock	1		
14	45241-93000	LINK, lock arm	1		
15	09200-04003	PIN, lock arm	1		
16	09204-01001	COTTER PIN	1		
17-1	09443-14010	SPRING, reverse lock	1		model G
17-2	09443-14018	SPRING, reverse lock	1		model J/VZ
18-1	45251-93001	LEVER, release (L:110) to 45251-93000	1		
18-2	45251-93002	LEVER, release (L:85) from 45251-93000	1		model J/VZ
19	45255-93000	RUBBER, release lever	1		
20	45252-93000	LINK, release lever	1		
21	09204-01001	COTTER PIN	1		
22	43241-93101	MARK, release lever	1		

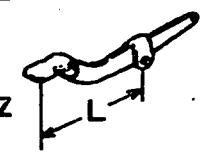
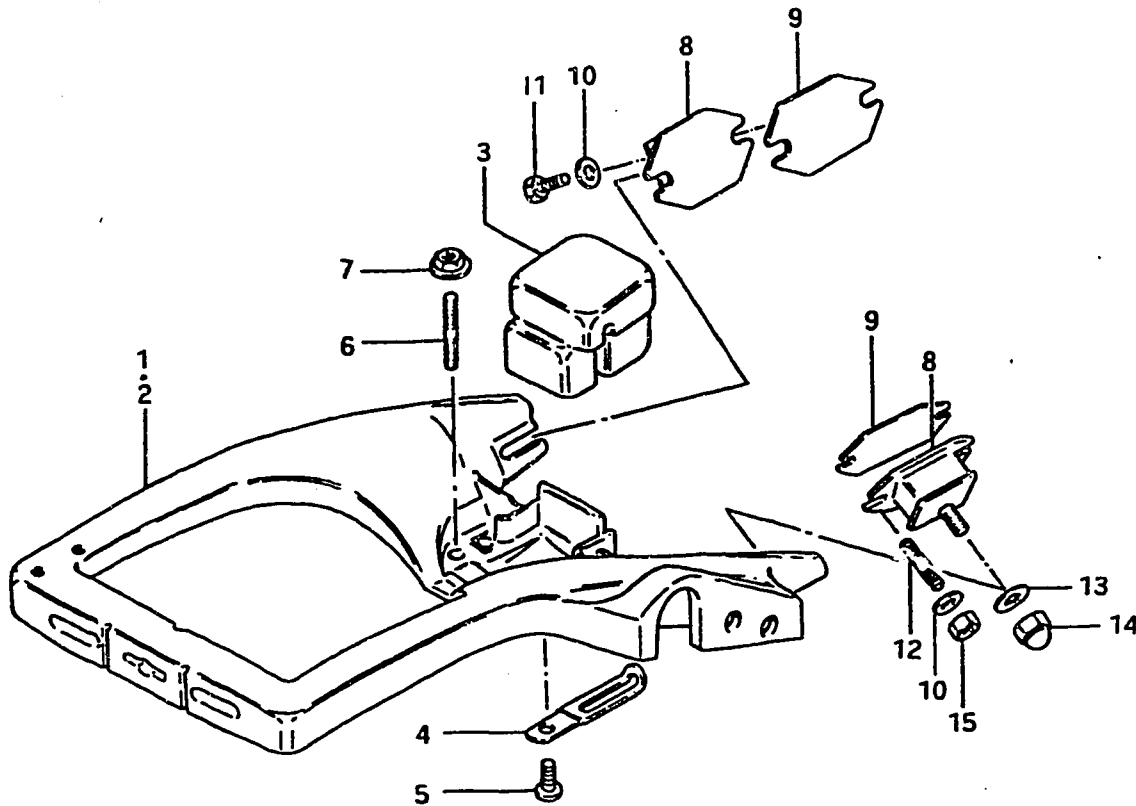


FIG. 19

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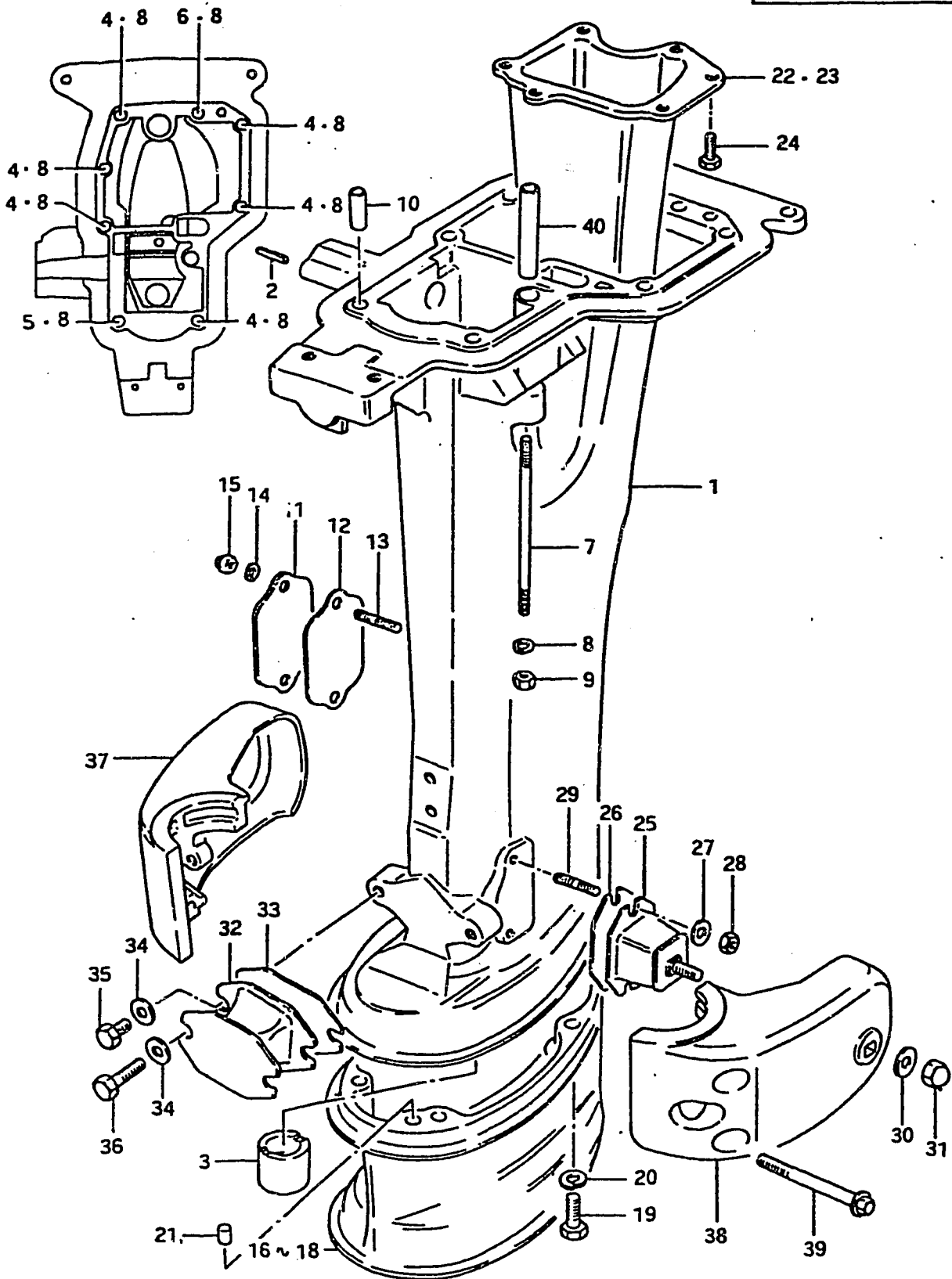
FIG. 19 STEERING BRACKET



Ref. No.	Part No.	Description	Q'ty	ALL	Remarks
1	43751-93410-01J	BRACKET, steering	1		
2	43750-93420-01J	BRACKET, steering	1		DT25PG E3 Electric Starter
3	54120-93400	MOUNTING, thrust upper	1		
4	09404-06415	CLAMP (L:95)	1		
5	09125-05028	SCREW, clamp	1		
6	09108-08039	STUD BOLT (8x25)	4		
7-1	08316-16088	NUT	4		
7-2	09159-08034	NUT	4		
8	54130-93402	MOUNTING, upper	2		
9	54138-93400	SEAT, mount	2		
10	09160-06015	WASHER (1)	4		
11	09100-06019	BOLT (6x16)	1		
12	09108-06022	STUD BOLT	3		
13	09160-08015	WASHER (2) (8.5x16x1.2)	2		
14	09145-08002	CROWN NUT	2		
15	09140-06004	NUT, mounting	3		

FIG. 20

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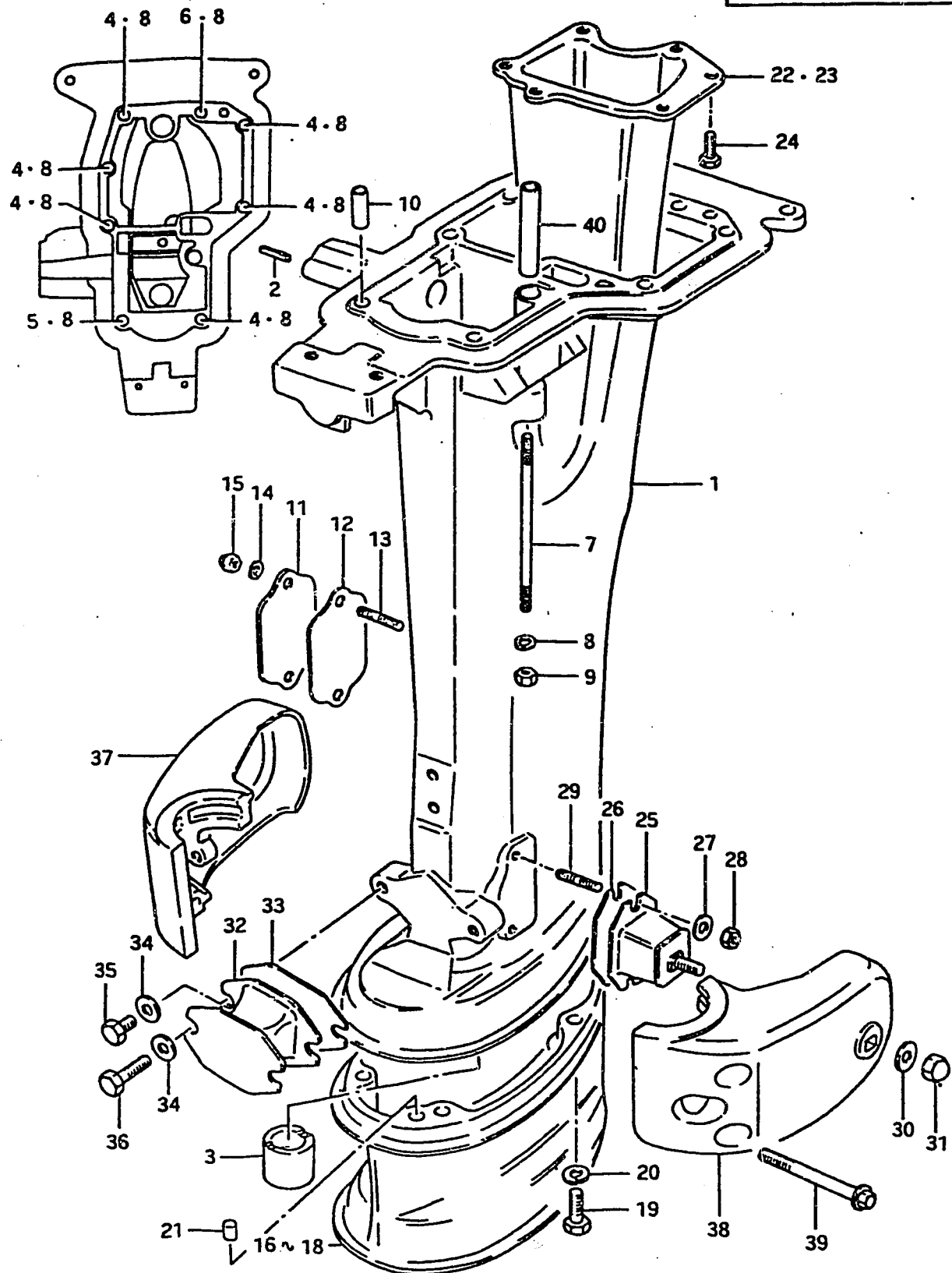
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FIG. 20 DRIVESHAFT HOUSING

Ref. No.	Part No.	Description	Q'ty	Remarks
			ALL	
1-1	52110-93404-01J	HOUSING, driveshaft to (52110-93405-01J)+(09100-06072)	1	model G
1-2	52110-93405-01J	HOUSING, driveshaft	1	model J/VZ
2	09205-05001	PIN, clutch lever	1	
3	09305-15002	BUSHING (LL,UL type)	1	
4-1	09100-06046	BOLT (1) (6x45) (model G)	6	model J/VZ
4-2	09100-06046	BOLT (1) (6x45)	5	
5-1	09100-06072	BOLT (2) (6x65)	1	
5-2	09100-06072	BOLT (2) (6x65)	2	
6	09100-06021	BOLT (3) (6x50)	1	
7	09108-06031	STUD BOLT, housing	1	
8	09162-06001	LOCK WASHER	9	
9	09140-06004	NUT	1	
10	09206-09003	DOWEL PIN	2	
11	52115-93000-01J	COVER, clutch adjusting hole	1	
12	52116-93001	GASKET, hole	1	from 52116-93000
13	09108-06022	STUD BOLT	2	
14	09162-06001	LOCK WASHER	2	
15	09145-06001	CROWN NUT	2	
16	52131-93001-01J	CASE, extension	1	L type, L:119
17	52131-93710-01J	CASE, extension	1	LL type, L:170
18	52131-93720-01J	CASE, extension	1	UL type, L:239
19	09100-08112	BOLT, extension (8x30)	5	L, LL & UL type
20	09162-08003	LOCK WASHER	5	
21	09202-09002	DOWEL PIN	2	
22	52141-93400	TUBE, exhaust (L:150)	1	L, LL & UL type
23	52141-93410	TUBE, exhaust (L:250)	1	S type
24	09100-05004	BOLT, exhaust tube (5x12)	6	
25	54130-93402	MOUNTING, lower	2	
26	54138-93400	SEAT, mount	2	
27	09160-06015	WASHER (1) (6.5x11.5x0.8)	4	
28	09140-06004	NUT	4	
29	09108-06022	STUD BOLT (6x12)	4	

FIG.20

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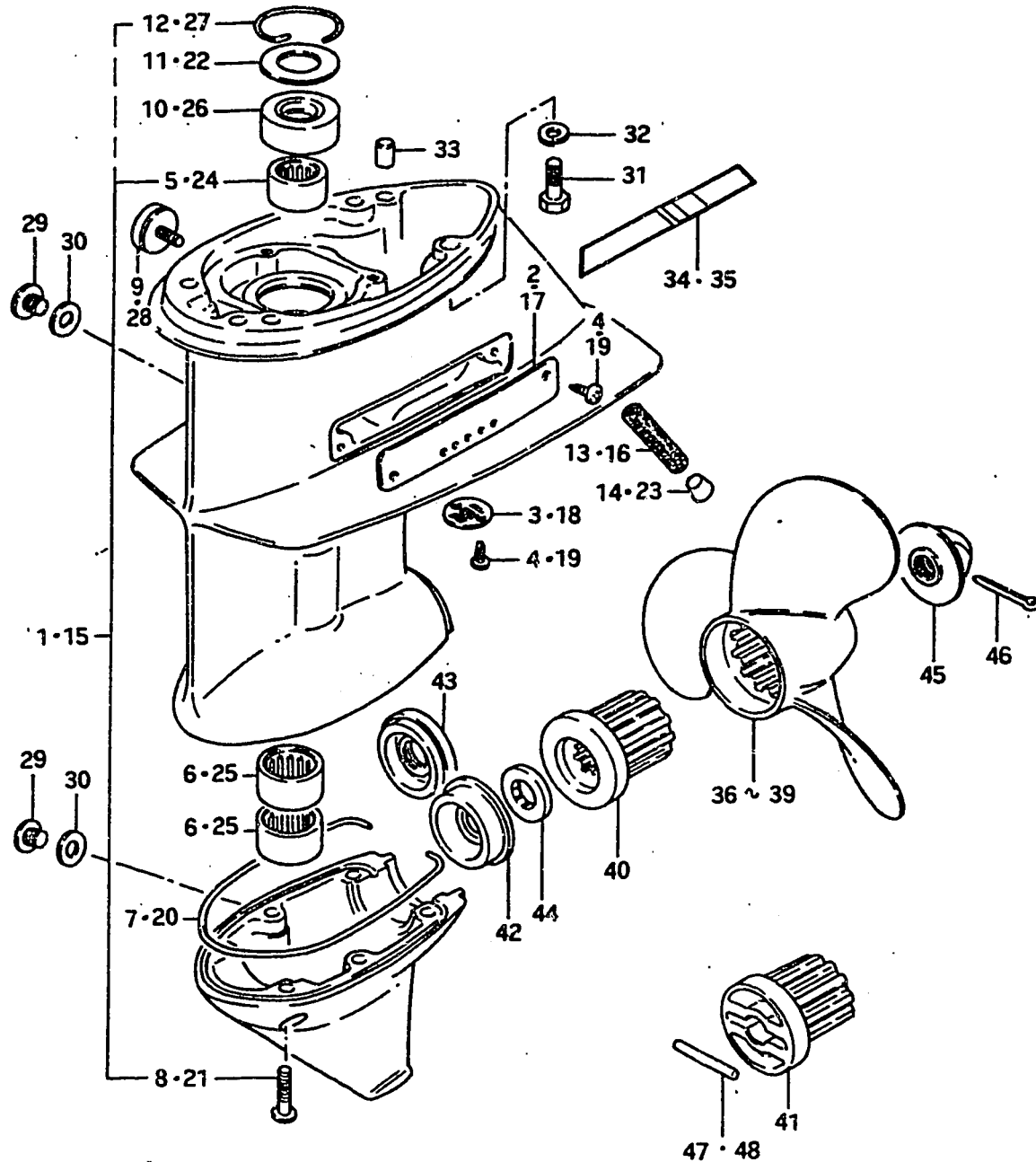


Ref. No.	Part No.	Description	Q'ty	ALL	Remarks
30	09160-08015	WASHER (2) (8.5x16x1.2)	2		
31	09145-08002	CROWN NUT, lower mounting	2		
32	54150-93400	MOUNTING, thrust lower	1		
33	54139-93400	SEAT, thrust mount	1		
34	09160-08015	WASHER (8.5x16x1.2)	4		
35	09100-08152	BOLT (8x13)	2		
36	09100-08137	BOLT (8x30)	2		
37	54211-93003-01J	COVER, mounting lower RH	1		
38	54221-93003-01J	COVER, mounting lower LH	1		
39	09103-08006	BOLT, cover (8x60)	2		
40	09206-09004	PIN (6.3x9x64)	1		

FIG. 21

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FIG. 21 GEAR CASE (DT25 (G, J, VZ))

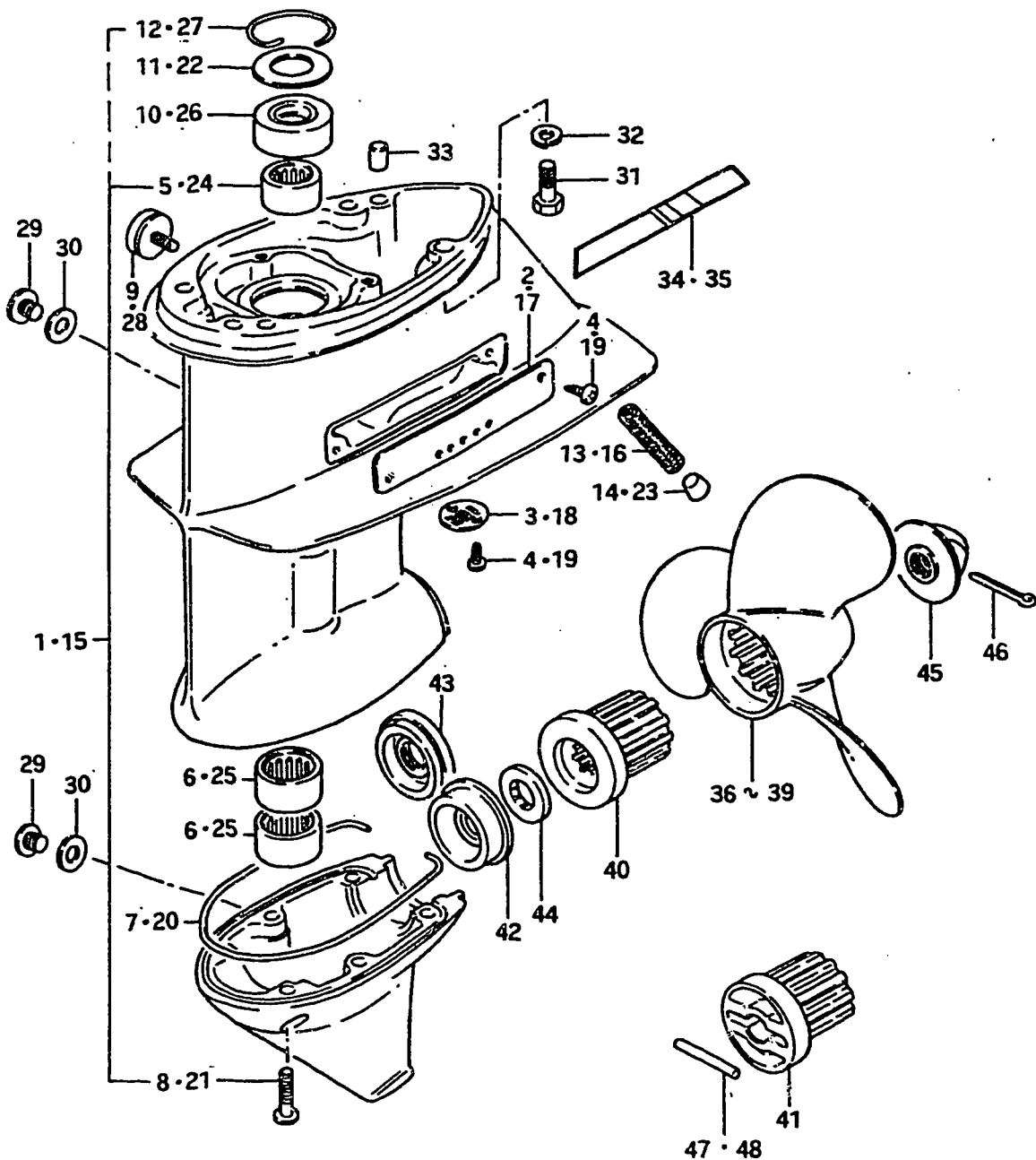


Ref. No.	Part No.	Description	Q'ty		Remarks
			ALL		
1	55100-93814-01J	CASE ASSY, gear	1		
2	55112-93000	COVER, gear case side	1		
3	55114-98501	COVER, gear case lower	1		from 55114-98500
4	03112-04109	SCREW	4		
5	09263-20013	BEARING, driveshaft	1		20x28x16
6	09263-24010	BEARING, pinion (24x32x20)	2		
7	55122-93400	SEAL, strip	1		
8	09103-06003	BOLT, case (6x25)	6		model G
9	55321-93141	ZINC, protection	1		
10	09289-22005	OIL SEAL (36x22x10)	1		
11	09161-23001	WASHER, oil seal (23x36x1)	1		
12	09387-36001	SET RING, oil seal	1		
13	17631-93000	FILTER, water	1		
14	09243-11004	PLUG, water filter	1		
15	55100-93000-01J	CASE ASSY, gear	1		
16	17631-93000	FILTER, water	1		
17	55112-93000	COVER, gear case side	1		
18-1	55114-98500	COVER, gear case lower	1		
18-2	55114-98501	COVER, gear case lower	1		from 55114-98500
18-3	55114-98502	COVER, gear case lower	1		from 55114-98501
19	03112-04109	SCREW	4		
20	55122-93400	SEAL, strip	1		model J/VZ
21	09103-06003	BOLT, case (6x25)	6		
22	09161-23001	WASHER, oil seal (23x36x1)	1		
23	09243-11004	PLUG, water filter	1		
24	09263-20013	BEARING, driveshaft	1		20x28x16
25	09263-24010	BEARING, pinion (24x32x20)	2		
26	09289-22005	OIL SEAL (36x22x10)	1		
27	09387-36001	SET RING, oil seal	1		
28	55321-93141	ZINC, protection	1		
29-1	09248-10003	PLUG, drain	2		to 09248-10004
29-2	09248-10004	PLUG, drain	2		
30-1	09168-10004	GASKET (10x17x2)	2		to 09168-10022
30-2	09168-10022	GASKET (10x17x2)	2		

FIG. 21

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FIG. 21 GEAR CASE (DT25 (G, J, VZ))



Ref. No.	Part No.	Description	ALL	Q'ty	Remarks
31	09100-08112	BOLT, gear case (8x30)		4	
32	09162-08003	LOCK WASHER, gear case		4	
33	09202-09002	DOWEL PIN, gear case		2	
34	55141-93300	EMBLEM, case side, RH		1	model G
35	55151-93300	EMBLEM, case side, LH		1	
36	58111-93701-01T	PROPELLER (K1200)		1	3x230x300
37	58111-93711-01T	PROPELLER (K1100)		1	3x230x270 E13(S,L)→STD
38	58111-93751-01T	PROPELLER (K901)		1	3x225x230
39	58111-93782-01T	PROPELLER (H1000) E1(S,L)→STD		1	3x225x255 E9(S,L)→STD
40-1	58120-93025	BUSHING, propeller		1	model G to 58120-93026
40-2	58120-93026	BUSHING, propeller		1	model J/VZ
41-1	58120-93024	BUSHING, propeller		1	DT25G(E9, E13)
41-2	58120-93030	BUSHING, propeller		1	DT25J(E9, E13) DT25VZ(E13, E40)
42	56115-93000	COVER, bearing housing		1	to 56115-93001, model G
43	56115-93001	COVER, bearing housing		1	
44	57613-93000	STOPPER, propeller bushing		1	
45-1	58131-93000	NUT, propeller		1	to 58130-93100
45-2	58130-93100	NUT, propeller		1	
46	09204-03001	COTTER PIN		1	
47-1	09202-06017	SHEAR PIN (BRASS)		1	DT25G(E9, E13)
47-2	09209-06035	SHEAR PIN (BRASS)		1	DT25J(E9, E13) DT25VZ(E13, E40)
48	09202-06019	SHEAR PIN (STAINLESS STEEL)		1	DT25G/J(E9, E13)···OPT DT25VZ(E13, E40)···OPT

FIG.22

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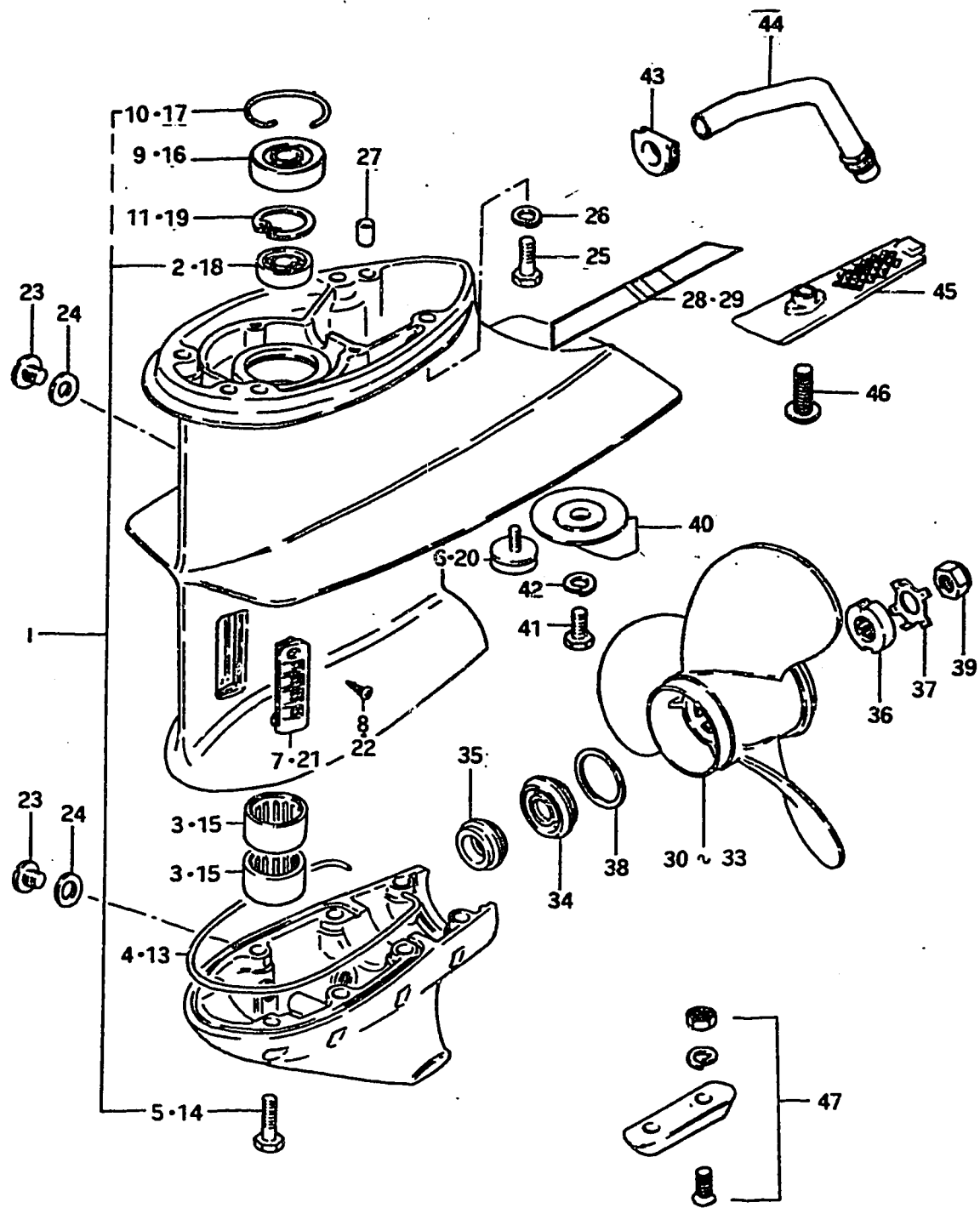


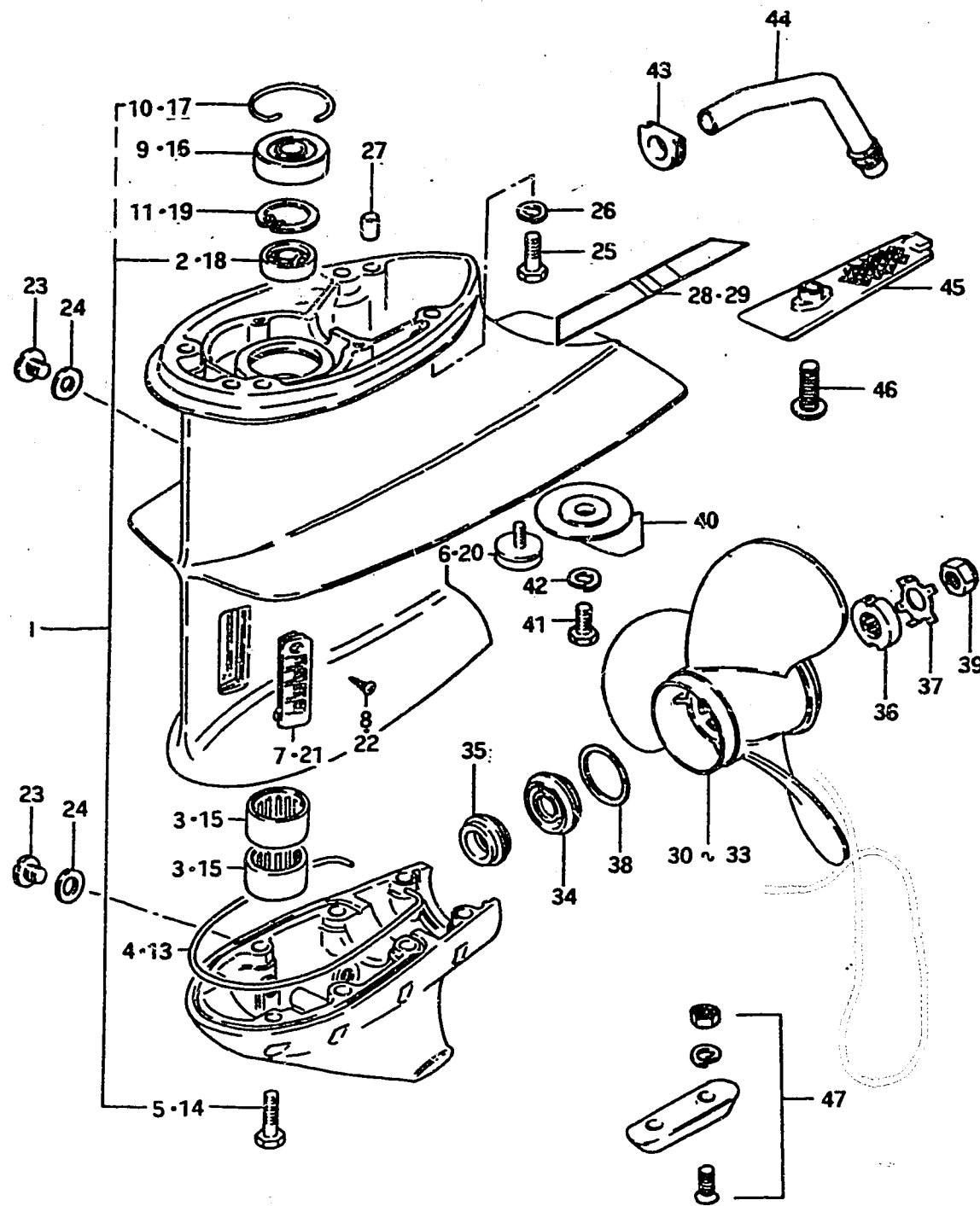
FIG.22 GEAR CASE (DT25P/DT28)

Ref. No.	Part No.	Description	Q'ty	Remarks
1-1	55100-93830-01J	CASE ASSY, gear	1	to 55100-93831-01J Incl 17631-93400
1-2	55100-93831-01J	CASE ASSY, gear	1	Incl 17631-93401
2	08110-60030	·BEARING, driveshaft	1	
3	09263-24010	·BEARING, pinion (24x32x20)	2	
4	55122-93400	·SEAL, strip	1	model G
5	09103-06003	·BOLT, case (6x25)	8	
6	55321-93141	·ZINC, protection	1	
7-1	17631-93400	·FILTER, water to 17631-93401	2	for 55100-93830-01J
7-2	17631-93401	·FILTER, water to 17631-93402	2	for 55100-93831-01J
8	03142-04169	·SCREW	2	
9	09289-15007	OIL SEAL, gear case	1	
10	09387-44002	SET RING, oil seal	1	
11	08331-41358	CIRCLIP, protection	1	
12-1	55110-93400-01J	CASE ASSY, gear	1	
12-2	55110-93401-01J	CASE ASSY, gear	1	L:314+306
13	55122-93400	·SEAL, strip	1	
14	09103-06003	·BOLT, case (6x25)	8	
15	09263-24010	·BEARING, pinion (24x32x20)	2	
16	09289-15007	·OIL SEAL, gear case	1	model J/VZ
17	09387-44002	·SET RING, oil seal	1	
18	08110-60030	·BEARING, driveshaft	1	
19	08331-41358	·CIRCLIP, bearing	1	
20	55321-93141	ZINC, protection	1	
21-1	17631-93401	FILTER, water	2	to 17631-93402
21-2	17631-93402	FILTER, water	2	
22	03142-04209	SCREW	2	
23-1	09248-10003	PLUG, drain	3	to 09248-10004
23-2	09248-10004	PLUG, drain	3	
24-1	09168-10004	GASKET (10x17x2)	3	to 09168-10022
24-2	09168-10022	GASKET (10x17x2)	3	
25	09100-08112	BOLT, case (8x30)	4	
26	09162-08003	LOCK WASHER, case	4	
27	09202-09002	DOWEL PIN, case	2	

FIG. 22

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FIG. 22 GEAR CASE (DT25P/DT28)



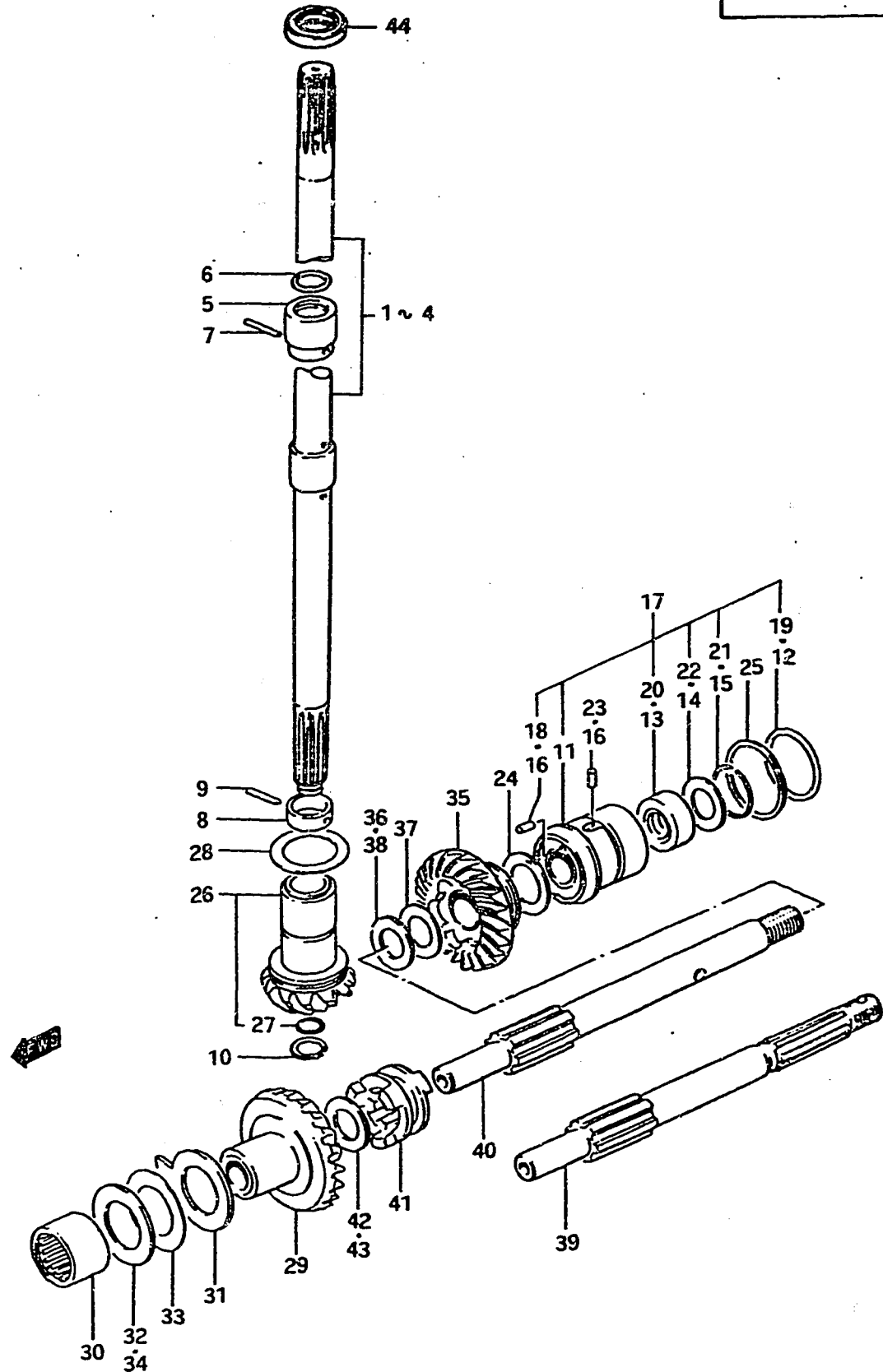
Ref. No.	Part No.	Description	Q'ty	Remarks
28	55141-93400	EMBLEM, case side, RH	1	model G
29	55151-93400	EMBLEM, case side, LH	1	
30	58110-93400-01T	PROPELLER (L800) (3x9 1/4x8)	1	3x235x203.2
31	58110-93430-01T	PROPELLER (L810) (3x9 1/4x8 1/2)	1	3x235x215.9
32	58110-93410-01T	PROPELLER (L900) DT25P(L,LL,UL)→STD (3x9 1/4x9)	1	3x235x228.6 DT28→STD
33	58110-93440-01T	PROPELLER (L910) (3x9 1/2x9 1/2)	1	3x241.3x241.3 type S→STD
34	57613-93400	STOPPER, propeller bushing	1	
35	56115-93401	COVER, bearing housing	1	
36-1	58135-93400	SPACER, propeller nut	1	to 58135-93401, model G
36-2	58135-93402	SPACER, propeller nut	1	from 58135-93401
37	58136-93400	LOCK WASHER, nut	1	
38	09160-37004	WASHER, stopper	1	
39	09159-14011	NUT, propeller	1	
40	55125-95202-01J	TRIM TUB	1	
41	09100-08090	BOLT	1	
42	09162-08003	LOCK WASHER	1	
43	17577-93400	GROMMET, tube	1	
44	17570-93400	TUBE, sub water	1	
45	17635-93400	FILTER	1	
46	09125-06025	SCREW	1	
47	55300-95500	ZINC, protection	1	OPT

FIG. 23

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FIG. 23 TRANSMISSION (DT25 (G, J, VZ))

HOLDER, ENGINE



Ref. No.	Part No.	Description	ALL	Q'ty	Remarks
1	57110-93701	SHAFT, drive (S type)	1	1	from 57110-93700, L:684
2	57110-93001	SHAFT, drive (L type)	1	1	from 57110-93000, L:803
3	57110-93711	SHAFT, drive (LL type)	1	1	from 57110-93710, L:854
4	57110-93721	SHAFT, drive (UL type)	1	1	from 57110-93720, L:923 model G
5	57116-93000	·SPACER, upper	1	1	
6	09280-15003	·O RING (d:2.4, ID:14.8)	1	1	
7	09205-02002	·PIN, upper spacer	1	1	
8	09180-15023	·SPACER, lower spacer stop	1	1	15x19.5x6
9	09205-02002	·PIN, spacer stop	1	1	
10	08331-31128	CIRCLIP, driveshaft	1	1	
11	56110-93000	HOUSING, bearing	1	1	to 56100-93000
12	09280-32002	O RING (d:2.4, ID:14.8)	1	1	
13	09289-17004	OIL SEAL (17x30x9)	1	1	model G
14	09160-19017	WASHER (19.5x30x0.8)	1	1	
15	09387-28003	CIRCLIP, housing	1	1	from 09381-30002
16	09205-03010	DOWEL PIN	2	2	
17	56100-93000	HOUSING ASSY, bearing	1	1	
18	09205-03010	·DOWEL PIN	1	1	
19	09280-32002	·O RING (d:2.4, ID:14.8)	1	1	model J/VZ
20	09289-17004	·OIL SEAL (17x30x9)	1	1	
21	09387-28003	·CIRCLIP, housing	1	1	
22	09160-19017	·WASHER (19.5x30x0.8)	1	1	
23	09205-03010	DOWEL PIN	1	1	
24	09160-19009	THRUST WASHER (19x32x1.5)	1	1	
25-1	09181-38002	SHIM (T:0.05)	AR(0~1)	AR(0~1)	model G
25-2	09181-38003	SHIM (T:0.1)	AR(0~4)	AR(0~4)	
25-3	09181-38004	SHIM (T:1.5)	AR(0~1)	AR(0~1)	model J/VZ
25-4	09181-38005	SHIM (T:2.0)	AR(0~1)	AR(0~1)	
26-1	57300-93813	PINION SET	1	1	model G
26-2	57310-93005	PINION SET from 57300-93813	1	1	model J/VZ
27	09381-12002	·CIRCLIP, pinion	1	1	
28-1	08221-25353	SHIM, pinion (T:0.1)	AR(0~1)	AR(0~1)	
28-2	08221-25354	SHIM, pinion (T:0.2)	AR(0~2)	AR(0~2)	

FIG. 23

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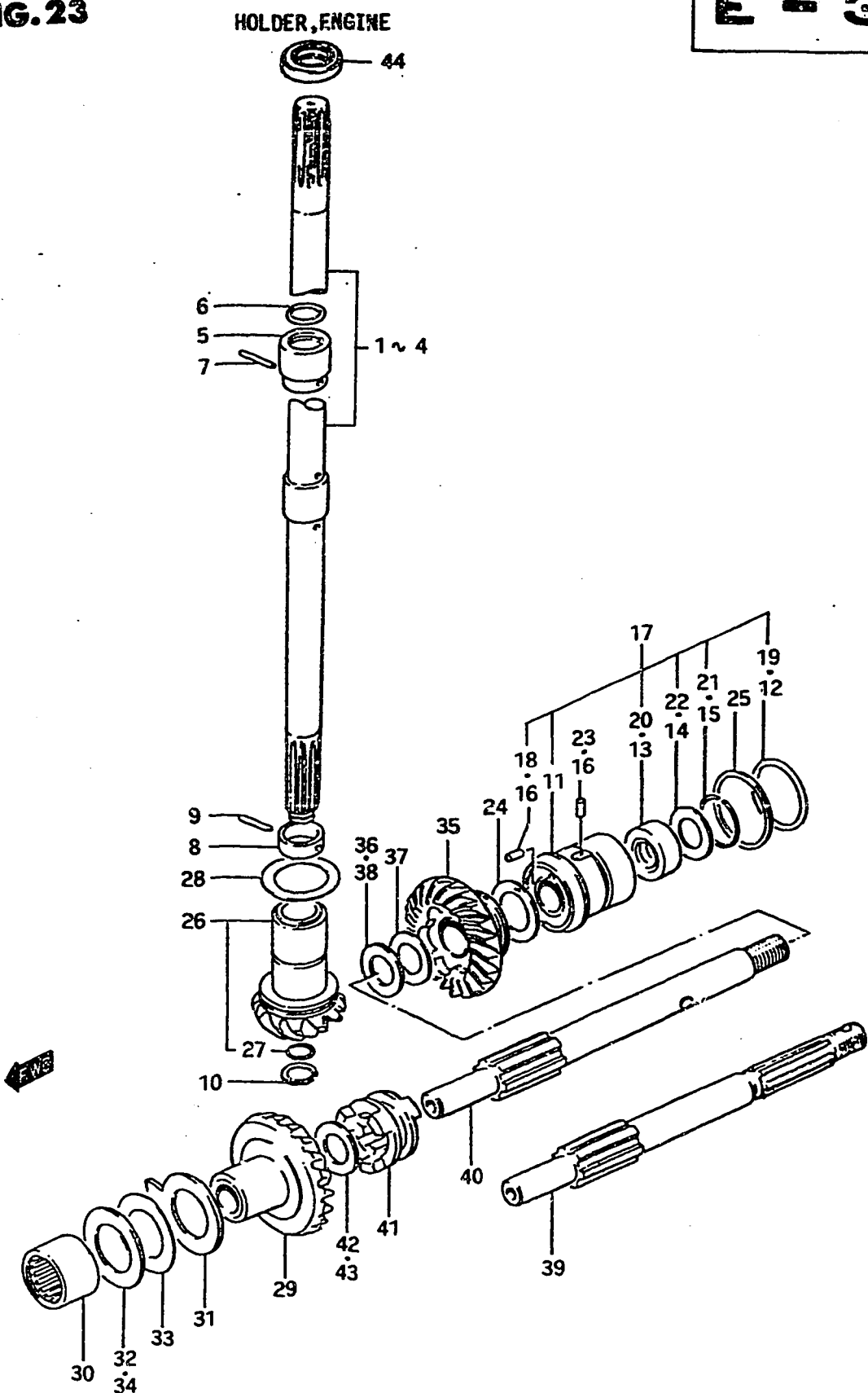


FIG. 23 TRANSMISSION (DT25 (G,J,VZ))

Ref. No.	Part No.	Description	Q'ty		Remarks
			ALL		
29-1	57510-93005	GEAR, forward (NT:21)	1		model G, to 57510-93006
29-2	57510-93006	GEAR, forward (NT:21)	1		2501-002503~
30	09263-24010	BEARING, forward gear	1		
31-1	57515-93000	THRUST WASHER, gear	1		T:2 See service manual
31-2	57515-93001	THRUST WASHER, gear	2		T:3
32-1	08211-25443	SHIM (T:2.0)	AR(0~1)		~57515-93000
32-2	08211-25442	SHIM (T:1.5)	AR(0~1)		
32-3	08211-25441	SHIM (T:1.0)	AR(0~1)		
33	09181-25004	SHIM (T:0.1)	AR(0~4)		
34-1	09181-25004	SHIM (T:0.1)	AR(0~1)		57515-93001~
34-2	09181-25019	SHIM (T:0.2)	AR(0~2)		
34-3	09181-25020	SHIM (T:0.5)	AR(0~1)		
34-4	08211-25441	SHIM (T:1.0)	AR(0~1)		
35-1	57520-93004	GEAR, reverse (NT:21)	1		to 57520-93005
35-2	57520-93005	GEAR, reverse (NT:21)	1		
36-1	08211-17242	WASHER (T:1.5)	AR(0~1)		~model J
36-2	08211-17241	WASHER (T:1.0)	AR(0~1)		
37-1	08221-17243	SHIM (T:0.1)	AR(0~4)		~model J~
37-2	08221-17245	SHIM (T:0.5)	AR(0~1)		
38-1	08211-17242	WASHER (T:1.5)	AR(0~1)		
38-2	08211-17241	WASHER (T:1.0)	AR(0~1)		
38-3	08221-17244	SHIM (T:0.2)	AR(0~1)		~model J~
38-4	09160-17023	SHIM (T:0.7)	AR(0~2)		
39	57610-93020	SHAFT, propeller	1		Spline type
40	57610-93010	SHAFT, propeller shear pin type	1		DT25G/J(E9,E13), DT25VZ(E13,E40)
41-1	57621-93400	SHIFTER, clutch dog	1		to 57621-93401
41-2	57621-93401	SHIFTER, clutch dog	1		
42-1	08211-16202	WASHER, gear (T:1.5)	1		~model G/J
42-2	08211-16201	WASHER, gear (T:1.0)	AR(0~1)		
43	08221-16203	SHIM, gear (T:0.1)	AR(0~4)		
44-1	09289-15004	OIL SEAL (15x25x7)	1		to 09289-15009, model G
44-2	09289-15009	OIL SEAL (15x25x7)	1		☆ mark

FIG.24

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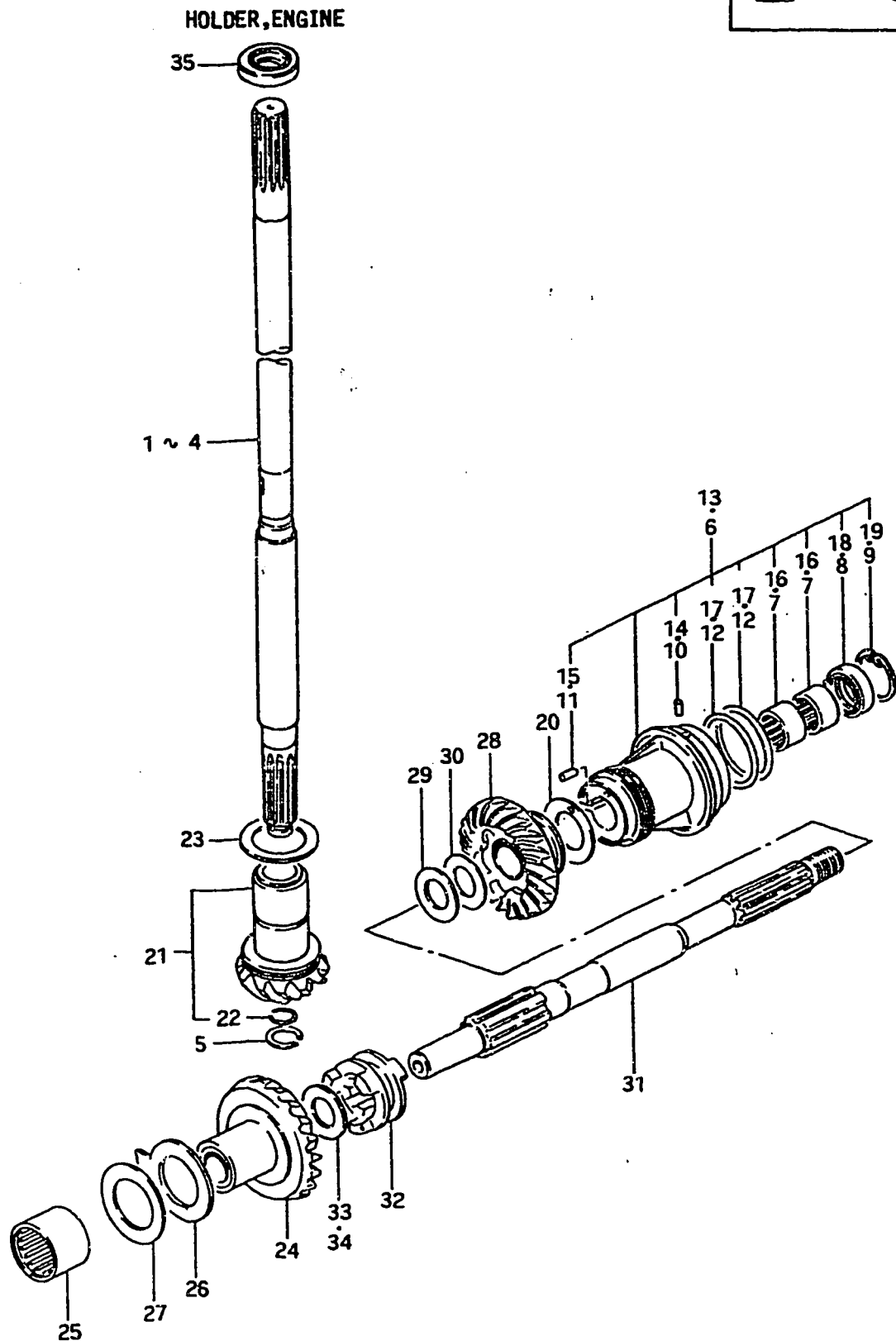


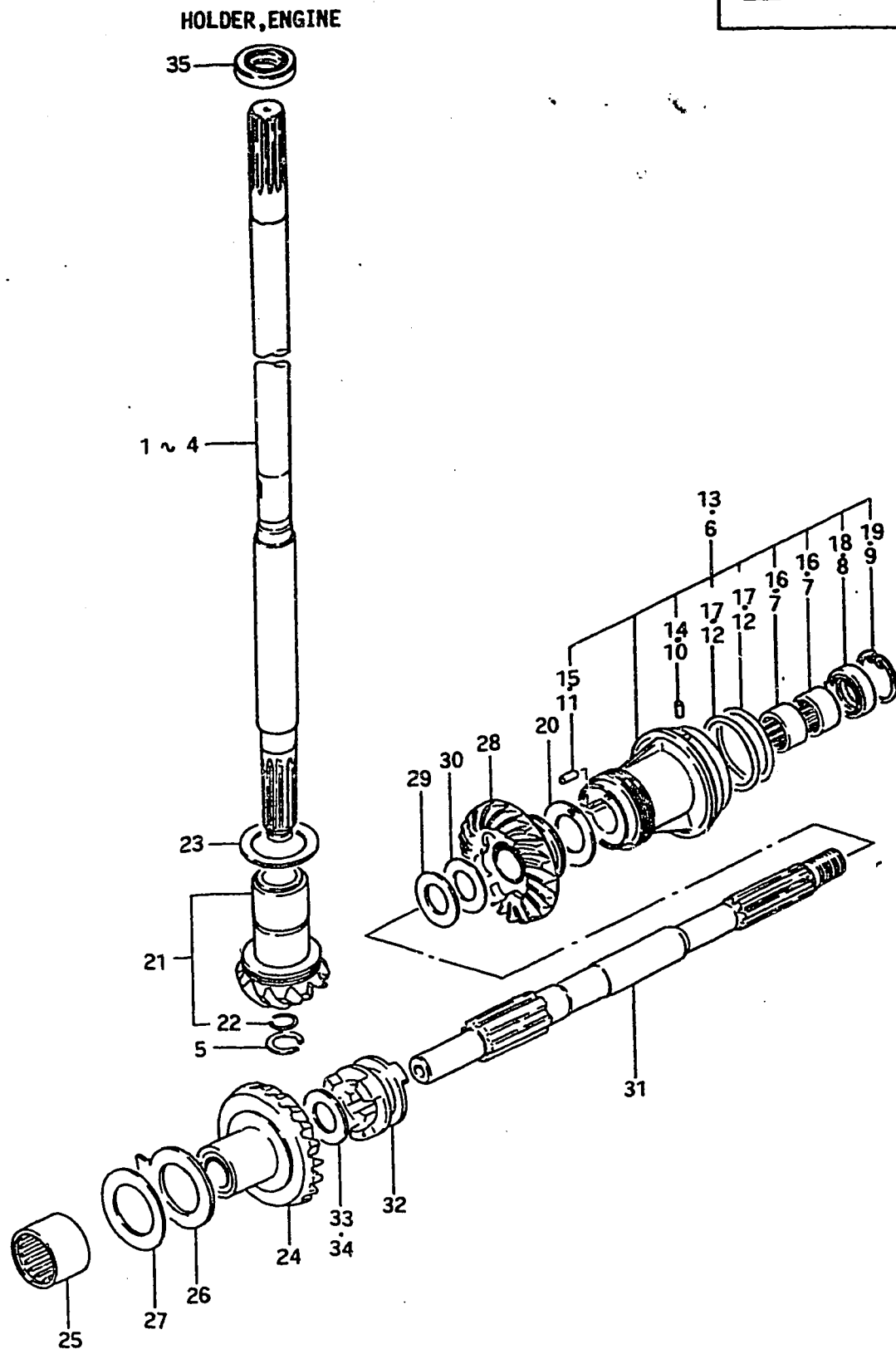
FIG.24 TRANSMISSION (DT25P/DT28)

Ref. No.	Part No.	Description	Q'ty	Remarks
			ALL	
1-1	57110-93411	SHAFT, drive (S type) to 57110-93412	1	from 57110-93410 L:711,model G
1-2	57110-93412	SHAFT, drive (S type)	1	L:711,2502-003395~
2-1	57110-93401	SHAFT, drive (L type) to 57110-93402	1	L:830,from 57110-93400 model G
2-2	57110-93402	SHAFT, drive (L type)	1	L:830,2502-003345~
3-1	57110-93421	SHAFT, drive (LL type)	1	L:881,from 57110-93420
3-2	57110-93422	SHAFT, drive (LL type)	1	L:881,2502-004014~
4-1	57110-93430	SHAFT, drive (UL type)	1	L:950,to 57110-93432
4-2	57110-93432	SHAFT, drive (UL type)	1	L:950,2502-003688~
5	08331-31128	CIRCLIP, driveshaft	1	
6	56100-93812	HOUSING, bearing	1	to 56110-93400
7	09263-17009	·BEARING, housing	2	
8	09289-17004	·OIL SEAL, housing	1	
9	09387-28003	·SNAP RING, housing	1	model G
10	09202-04008	·PIN, housing	1	
11	09205-03010	·PIN, thrust washer	1	
12	09280-40004	O RING, bearing housing	2	
13	56110-93400	HOUSING, bearing	1	
14	09202-04008	·PIN, housing	1	
15	09205-03010	·PIN, thrust washer	1	model J/VZ
16	09263-17009	·BEARING, housing	2	
17	09280-40004	·O RING, bearing housing	2	
18	09289-17004	·OIL SEAL, housing	1	
19	09387-28003	·SNAP RING, housing	1	
20-1	09160-19011	THRUST WASHER (T:2.0)	AR(0~1)	
20-2	09160-19012	THRUST WASHER (T:2.5)	AR(0~1)	
20-3	09160-19013	THRUST WASHER (T:3.0)	AR(0~1)	
20-4	09160-19014	THRUST WASHER (T:3.5)	AR(0~1)	
21-1	57300-93813	PINION SET	1	model G
21-2	57310-93005	PINION SET	1	model J/VZ from 57310-93813
22	09381-12002	·CIRCLIP, pinion	1	

FIG. 24

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FIG. 24 TRANSMISSION (DT25P/DT28)

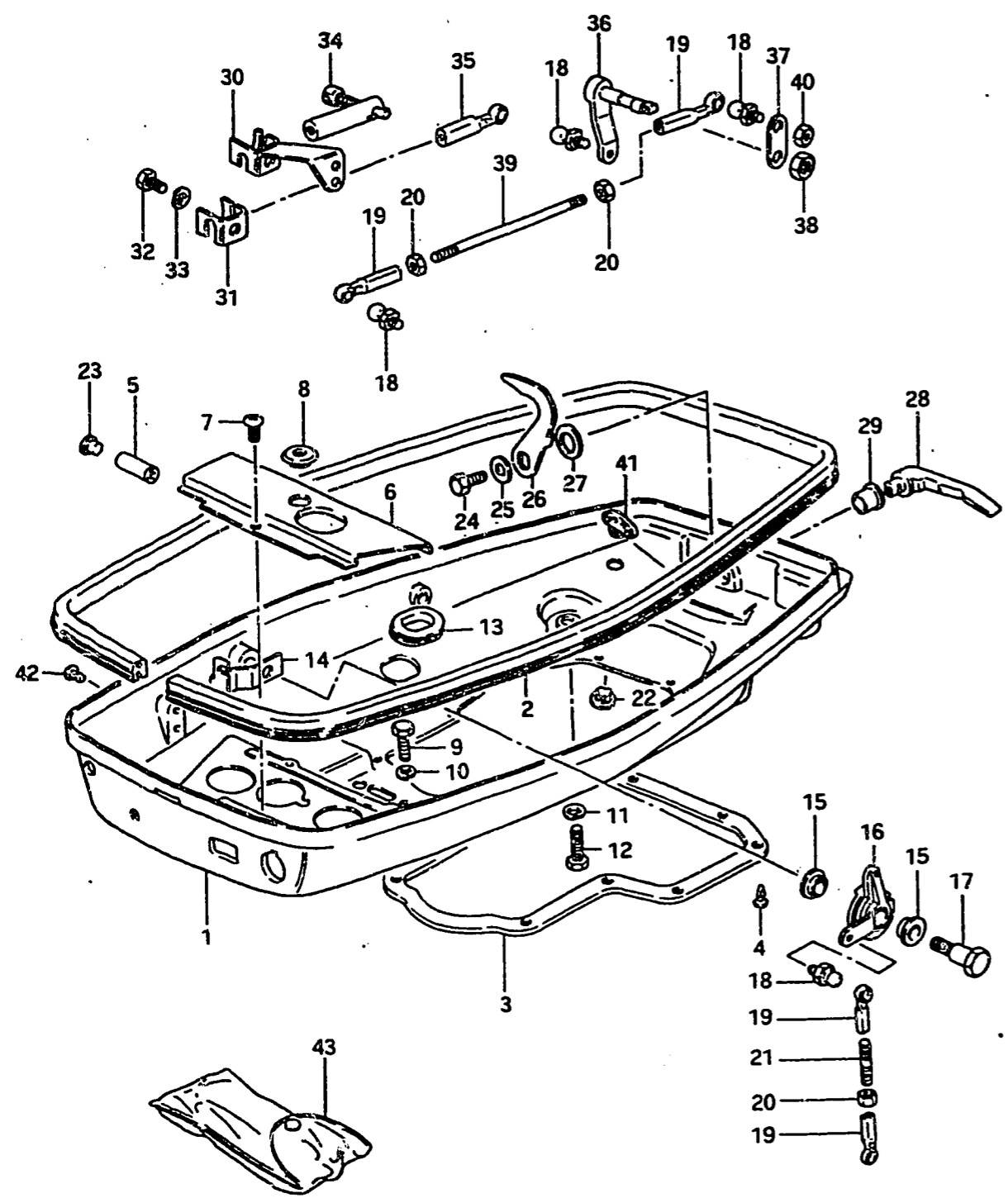


Ref. No.	Part No.	Description	Q'ty	ALL	Remarks
23-1	08221-25353	SHIM, pinion (T:0.1)	AR(0~1)		
23-2	08221-25354	SHIM, pinion (T:0.2)	AR(0~2)		
24-1	57510-93005	GEAR, forward (NT:21)	1		model G, to 57510-93006
24-2	57510-93006	GEAR, forward (NT:21)	1		2502-003529~
25	09263-24010	BEARING, forward gear	1		
26-1	57515-93000	THRUST WASHER, gear (T:2)	1		See service manual
26-2	57515-93001	THRUST WASHER, gear (T:3)	1		
27-1	08211-25443	SHIM (T:2.0)	AR(0~1)		
27-2	08211-25442	SHIM (T:1.5)	AR(0~1)		
27-3	08211-25441	SHIM (T:1.0)	AR(0~1)		
27-4	09181-25004	SHIM (T:0.1)	AR(0~1)		
27-5	09181-25019	SHIM (T:0.2)	AR(0~2)		
27-6	09181-25020	SHIM (T:0.5)	AR(0~1)		
28-1	57520-93004	GEAR, reverse (NT:21)	1		to 57520-93005
28-2	57520-93005	GEAR, reverse (NT:21)	1		
29-1	08211-17242	WASHER (T:1.5)	AR(0~1)		
29-2	08211-17241	WASHER (T:1.0)	AR(0~1)		
30-1	08221-17243	SHIM (T:0.1)	AR(0~4)		
30-2	08221-17244	SHIM (T:0.2)	AR(0~1)		
30-3	08221-17245	SHIM (T:0.5)	AR(0~1)		
30-4	09160-17023	SHIM (T:0.7)	AR(0~2)		See service manual
31-1	57610-93401	SHAFT, propeller	1		to 57610-93401
31-2	57610-93402	SHAFT, propeller	1		
32-1	57621-93400	SHIFTER, clutch dog	1		to 57621-93401
32-2	57621-93401	SHIFTER, clutch dog	1		
33-1	08211-16202	WASHER, gear (T:1.5)	1		
33-2	08211-16201	WASHER, gear (T:1.0)	AR(0~1)		See service manual
34	08221-16203	SHIM, gear (T:0.1)	AR(0~4)		See service manual
35-1	09289-15004	OIL SEAL (15x25x7)	1		to 09289-15009, model G
35-2	09289-15009	OIL SEAL (15x25x7)	1		☆ mark

FIG. 25

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FIG. 25 LOWER COVER

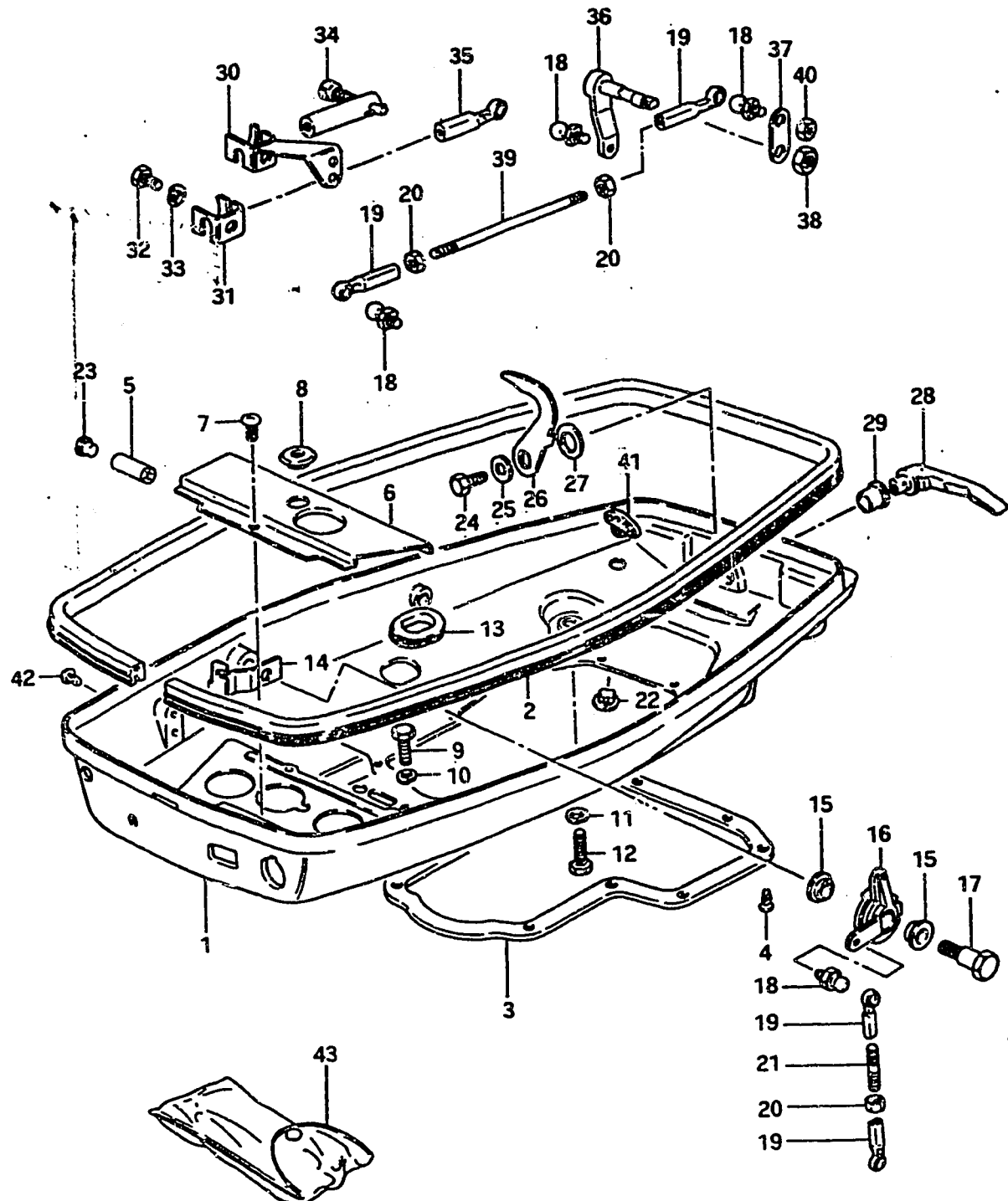


Ref. No.	Part No.	Description	Q'ty	ALL	Remarks
1-1	61110-93400-01J	COVER, engine lower	1		to 61110-93401-01J model G
1-2	61110-93401-01J	COVER, engine lower	1		
2-1	61112-93000	•RUBBER, lower cover	1		to 61112-93400, model G
2-2	61112-93400	•RUBBER, lower cover	1		2501-001001~, 2502-001003~
3	61113-93000	•SEAL, lower cover	1		
4	09229-03007	•RIVET, cover seal	10		
5-1	61118-93400	•BUSH, remote control shaft	1		8x12x33.5, model G
5-2	61118-93401	•BUSH, remote control shaft	1		8x12x33.5, model J/VZ from 61118-93400
6	61121-93400-01J	COVER, air inlet	1		
7	02112-04108	SCREW	3		
8	09250-12001	PLUG, inlet cover	1		
9	09100-06020	BOLT 1 (6x20)	2		
10	09162-06001	LOCK WASHER	2		
11	09162-08003	LOCK WASHER	2		
12	09100-08112	BOLT 2 (8x30)	2		
13	09308-12007	GROMMET, lower cover	1		
14	19174-93400	BRACKET, throttle cable	1		
15	09306-12005	BUSH, throttle lever	2		
16	19171-93400-01J	LEVER, throttle lever	1		
17	09111-08038	BOLT, throttle lever	1		
18-1	09119-06047	BALL, pivot from 09119-06039	4		
18-2	09119-06047	BALL, pivot from 09119-06039	1		DT25G/J(E9, E13), DT25PG/PJ(E28), DT25VZE1, DT28G (E9, E13), DT28WJ(E9, E13), DT25P(GE3, JE3)
18-3	09119-06047	BALL, pivot from 09119-06039	3		
19-1	67463-95200	CONNECTOR, throttle	4		
19-2	67463-95200	CONNECTOR, throttle	2		
20-1	09140-05001	NUT	3		model G/VZ
20-2	08310-11058	NUT	3		model J.
20-3	08310-11058	NUT	1		
21	19179-93400	ROD	1		

FIG. 25

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FIG. 25 LOWER COVER



Ref. No.	Part No.	Description	Q'ty	ALL	Remarks
22-1	09250-08003	CAP, shear pin holder hole	1		
22-2	09321-08005	CAP, shear pin holder hole	1		
23	09250-08001	CAP, remote control shaft	1		DT25G/J(E9, E13) DT25VZ(E13, E40) DT25PVZ(E28, E34) DT28G(E9, E13) DT28WJ(E9, E13) DT28WVZ(E13, E40)
24	01107-06108	BOLT	1		
25	08322-21068	WASHER	1		
26	61631-96001	HOOK, lower cover	1		
27-1	09164-13001	WASHER, wave	1		
27-2	09164-13005	WASHER, wave	1		Stainless Steel
28	61633-96002-01J	LEVER, hook	1		
29	09306-13002	BUSH	1		
30	67340-93400	HOLDER, remote control	1		
31	67341-93400	HOLDER, remote control	1		
32	09100-06019	BOLT, holder	3		
33	09162-06001	LOCK WASHER, holder	3		
34	67440-93701	GUIDE, clutch cable	1		
35	67466-95200	CONNECTOR, cable	1		
36	67410-93401-01J	LEVER, throttle	1		
37	67417-93400	ARM, throttle	1		
38	09140-08003	NUT	1		
39	67413-93400	ROD, throttle	1		
40	09140-06004	NUT	1		
41-1	61521-96000	HOLDER, shear pin (D:11φ)	1		DT25G/J(E9, E13) DT25VZ(E13, E40)
41-2	61521-98400	HOLDER, shear pin (D:15φ)	1		DT25G(E9, E13)
42	09229-06003	RIVET	3		DT25PG/PJ(E28), DT25J(E9, E13), DT28G(E9, E13) DT28WJ(E9, E13) DT25VZ(E13, E40) DT28WVZ(E13, E40) DT25PVZ(E28, E34)
43-1	09800-00805	TOOL SET	1		to 09800-81800
43-2	09800-81800	TOOL SET	1		

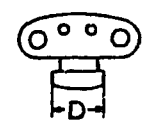


FIG. 26

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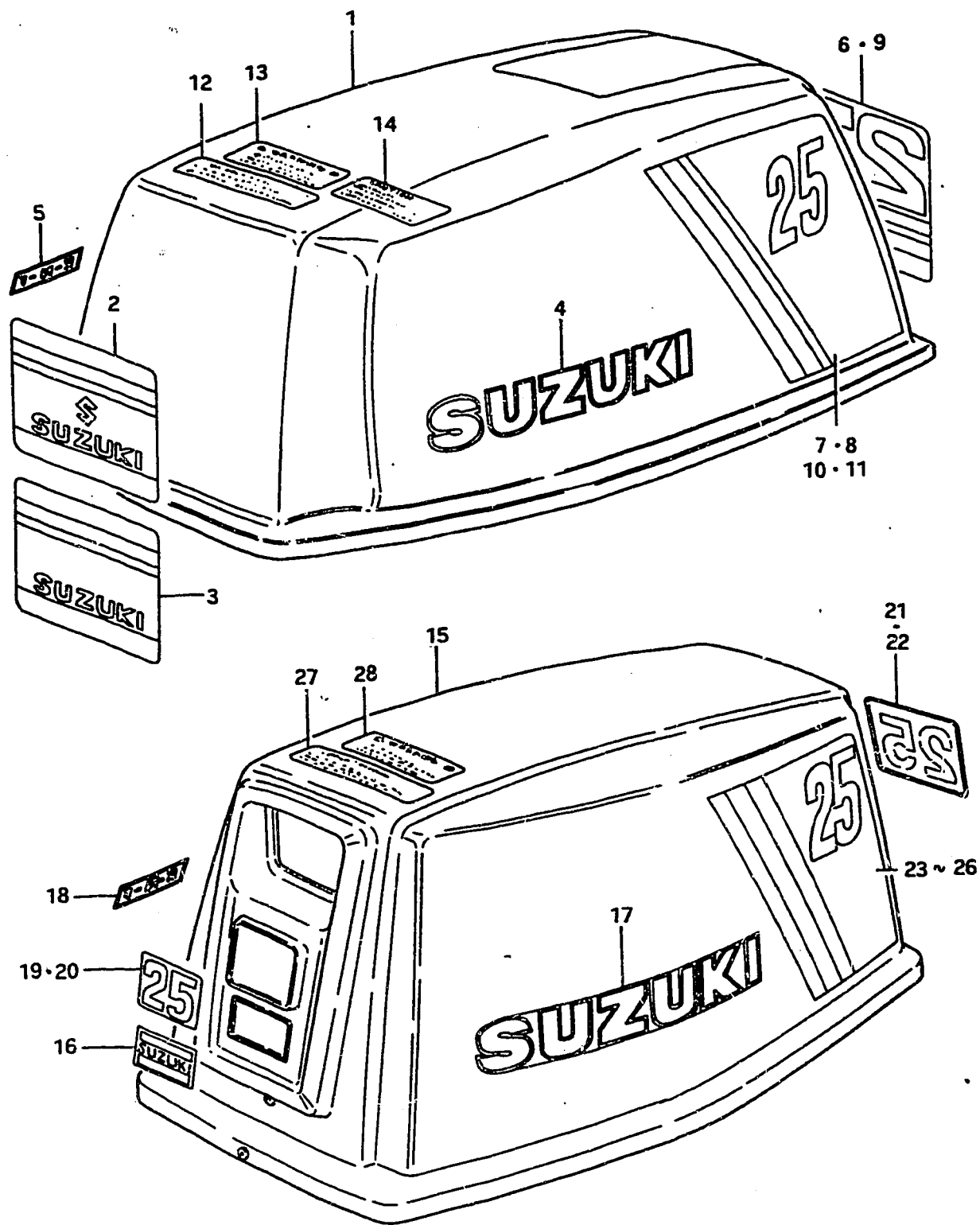


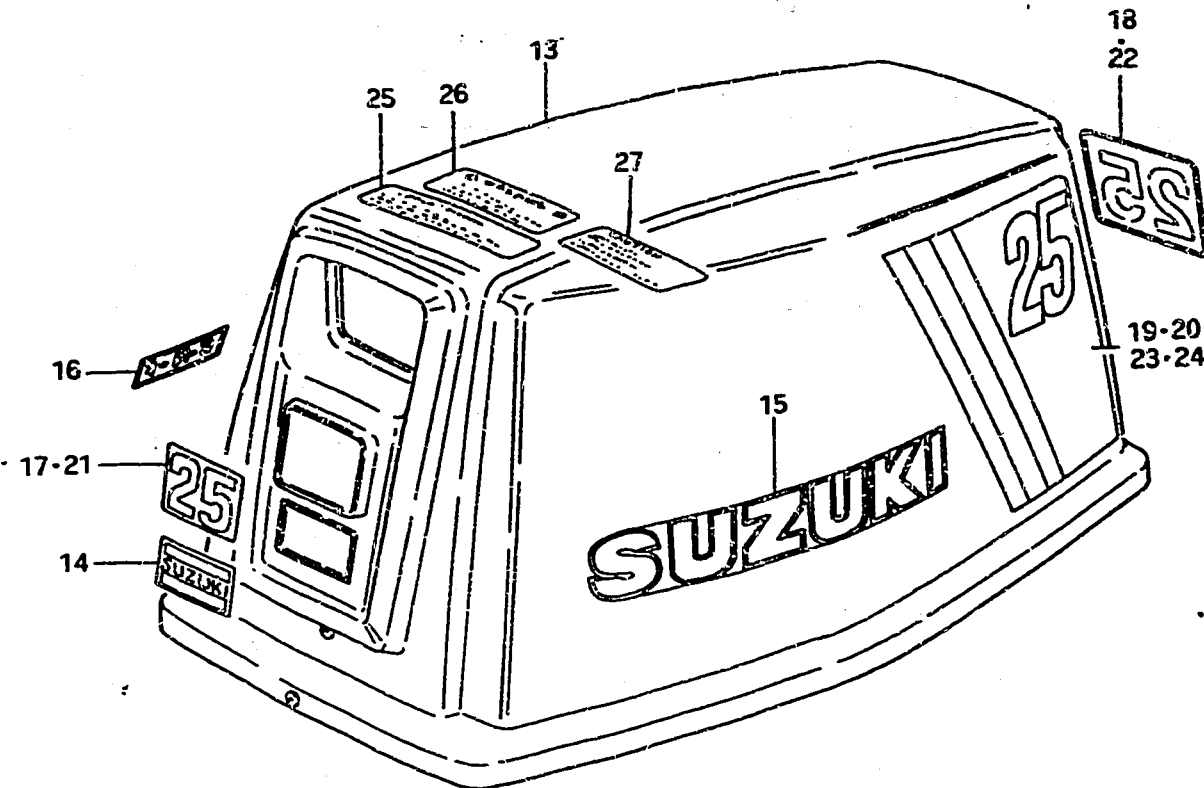
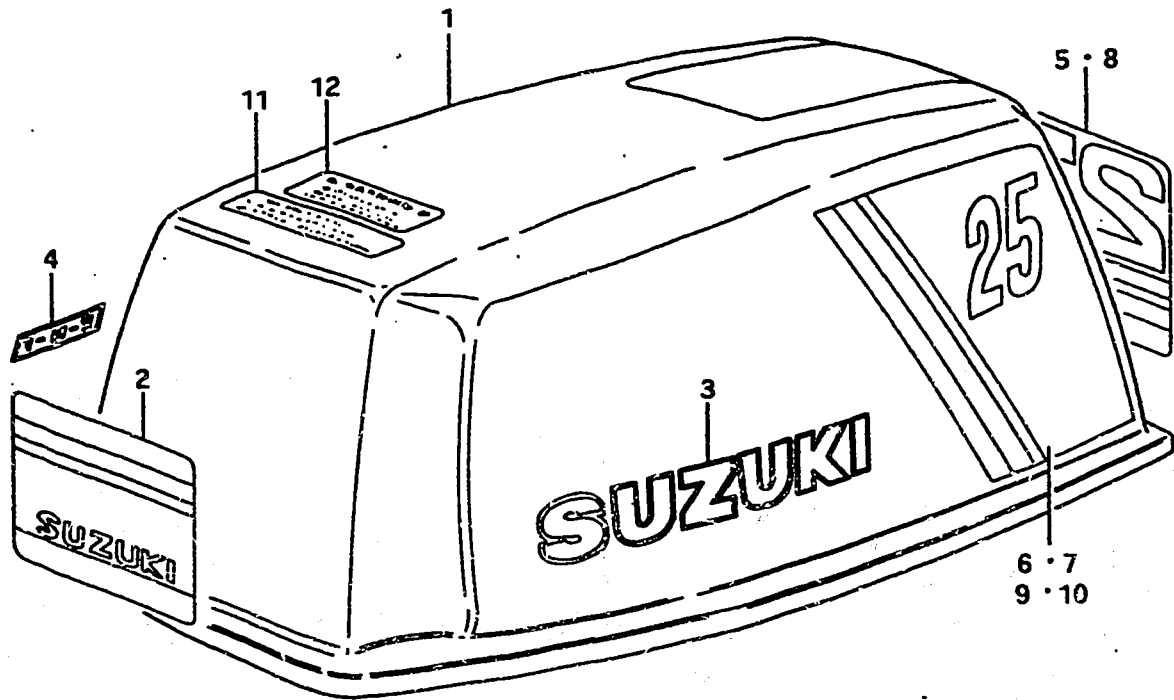
FIG. 26 ENGINE COVER (model G)

Ref. No.	Part No.	Description	Q'ty	G	Remarks
1-1	61400-93870-01T	COVER SET (Incl Ref.No.2)	1		to 61400-93871-01T
1-2	61400-93871-01T	COVER SET (Incl Ref.No.3)	1		to 61400-93872-01T
1-3	61400-93872-01T	COVER SET, engine	1		Incl Ref.No.3 to 61400-93873-01T
2	61422-93400	·MARK, front "SUZUKI"	1		to 61422-93401
3	61422-93401	·MARK, front "SUZUKI"	1		2501-001041~, 2502-001893~
4	61441-95200	·EMBLEM, cover "SUZUKI"	2		to 61441-94300
5	21131-96001	·MARK, clutch shifting	1		to 21131-96002
6	61435-93400	MARK, rear "25"	1	}	DT25G, DT25PG E3, E28
7	61443-93400	DECAL, cover RH "25"	1		
8	61453-93400	DECAL, cover LH "25"	1		
9	61435-93420	MARK, rear "28"	1	}	DT28G
10	61443-93420	DECAL, side RH "28"	1		
11	61453-93420	DECAL, side LH "28"	1		
12	61458-95201	MARK, safety warning	1		
13	61457-93001	MARK, warning	1		
14	61459-93301	MARK, neutral caution	1		DT25PG(E3, E28)
(DT25G/DT28G (E9, E13))					
15	61400-93843-01T	COVER SET, engine	1	}	to 61400-93844-01T
16	61422-93300	·MARK, front "SUZUKI"	1		
17	61441-95200	·EMBLEM, cover "SUZUKI"	2		
18	21131-96001	·MARK, clutch shifting	1		
19	61424-93400	MARK, front "25"	1		
20	61424-93410	MARK, front "28"	1		
21	61435-93002	MARK, rear "25"	1		
22	61435-93430	MARK, rear "28"	1		
23	61443-93001	DECAL, cover RH "25"	1	}	DT25G/DT28G(E9, E13) (Manual Starter)
24	61443-93400	DECAL, cover RH "28"	1		
25	61453-93001	DECAL, cover LH "25"	1		
26	61453-93430	DECAL, cover LH "28"	1		
27	61458-95201	MARK, safety warning	1		
28	61457-93001	MARK, warning	1		

FIG. 27

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FIG. 27 ENGINE COVER (model J/VZ)



Ref. No.	Part No.	Description	Q'ty	J/VZ	Remarks
1-1	61400-93873-01T	COVER SET, engine	1		
1-2	61400-93874-01T	COVER SET, engine	1		from 61400-93873-01T
2	61422-93401	·MARK, front "SUZUKI"	1		
3	61441-94300	·EMBLEM, cover side "SUZUKI"2	1		
4	21131-96002	·MARK, clutch shifting	1		
5	61435-93400	MARK, rear "25"	1		
6	61443-93400	DECAL, cover side RH "25"	1		DT25J,DT25PVZE34
7	61453-93400	DECAL, cover side LH "25"	1		
8	61435-93420	MARK, rear "28"	1		
9	61443-93420	DECAL, cover side RH "28"	1		DT28J/VZ
10	61453-93420	DECAL, cover, side LH "28"	1		
11	61458-95201	MARK, safety warning	1		
12-1	61457-93001	MARK, warning (DT25J(E9,E13), DT28WJ(E9,E13), DT25PJ(E3,E28)) (DT25VZ(E13,E40), DT28WVZ(E13,E40), DT25PVZ(E1,E28))	1		
12-2	61457-93002	MARK, warning	1		
13	61400-93844-01T	COVER SET, engine	1		
14	61422-93300	·MARK, front "SUZUKI"	1		
15	61441-94300	·EMBLEM, cover side "SUZUKI"2	1		
16	21131-96002	·MARK, clutch shifting	1		
17	61424-93400	MARK, front "25"	1		DT25J(E9,E13),DT25PJ (E3,E28),DT25VZ(E13, E40),DT25PVZ(E1,E28)
18	61435-93002	MARK, rear "25"	1		
19	61443-93001	DECAL, cover side RH "25"	1		
20	61453-93001	DECAL, cover side LH "25"	1		
21	61424-93410	MARK, front "28"	1		DT28WJ(E9,E13) DT28WVZ(E13,E40)
22	61435-93430	MARK, rear "28"	1		
23	61443-93430	DECAL, cover side RH "28"	1		
24	61453-93430	DECAL, cover side LH "28"	1		
25	61458-95201	MARK, safety warning	1		
26-1	61457-93001	MARK, warning	1		
26-2	61457-93002	MARK, warning	1		
27	61459-93301	MARK, neutral caution	1		DT25P(JE28,VZE28)

FIG. 28

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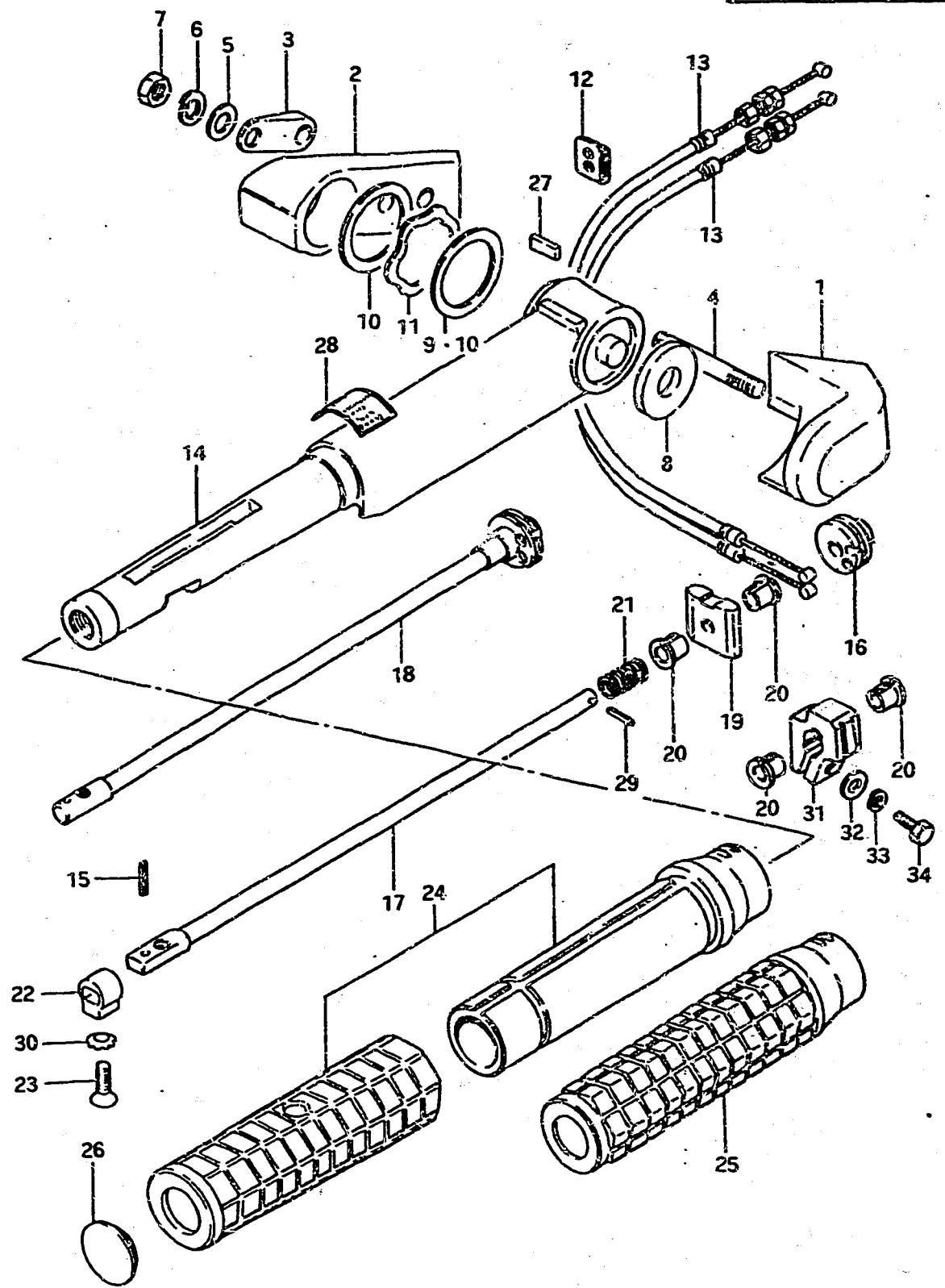


FIG. 28 HANDLE

Ref. No.	Part No.	Description	Q'ty	ALL	Remarks
1-1	63121-93400-01J	COVER, tiller handle model G	1		to 63121-93401-01J
1-2	63121-93401-01J	COVER, tiller handle	1		2501-001001~, 2502-001734~
2	63123-93400-01J	BLOCK	1		
3	63124-93401-01J	SPACER	1		
4	09108-08063	STUD BOLT	2		
5	09160-08015	WASHER (8.5x16x1.6)	2		
6	09162-08003	LOCK WASHER	2		
7	09140-09003	NUT	2		
8	63114-93200	SPACER (14x31x3.5)	1		
9	09160-32007	WASHER (32.5x42x0.2)	AR(0~2)		
10	09160-32004	WASHER (32.5x42x0.5)	2		
11	09164-32001	WAVE WASHER	1		
12	09309-06006	GROMMET, cable	1		
13	63610-93400	CABLE ASSY, throttle	1		grip→lever
14-1	63111-93400-01J	HANDLE, tiller (model G)	1		to 63111-93401-01J
14-2	63111-93401-01J	HANDLE, tiller 2501-001048~	1		2502-001813~
15	63227-93200	PIN, handle rod (L:14)	1		
16	63222-93200	DRUM, handle rod	1		~model J
17	63221-93400	ROD, handle	1		
18	63220-94300	ROD, handle	1		model VZ
19	63224-93202	PROTECTOR, wire	1		model G
20-1	63225-93200	BUSHING	2		
20-2	63225-93200	BUSHING	1		
21	63226-93200	SPRING	1		
22	63223-93200	STOPPER	1		
23	09126-06004	SCREW (6x20)	1		
24	63211-93200	GRIP, handle (model G)	1		to 63210-93200
25	63210-93200	GRIP, handle	1		
26	09250-25001	CAP, grip end (G→Hand Starter)	1		J/VZ→Electric Starter
27	63117-93400	PROTECTOR, wire	1		Manual Starter
28	63215-93400	MARK, handle grip	1		
29	09205-03004	PIN, rod drum (L:20)	1		

FIG. 28

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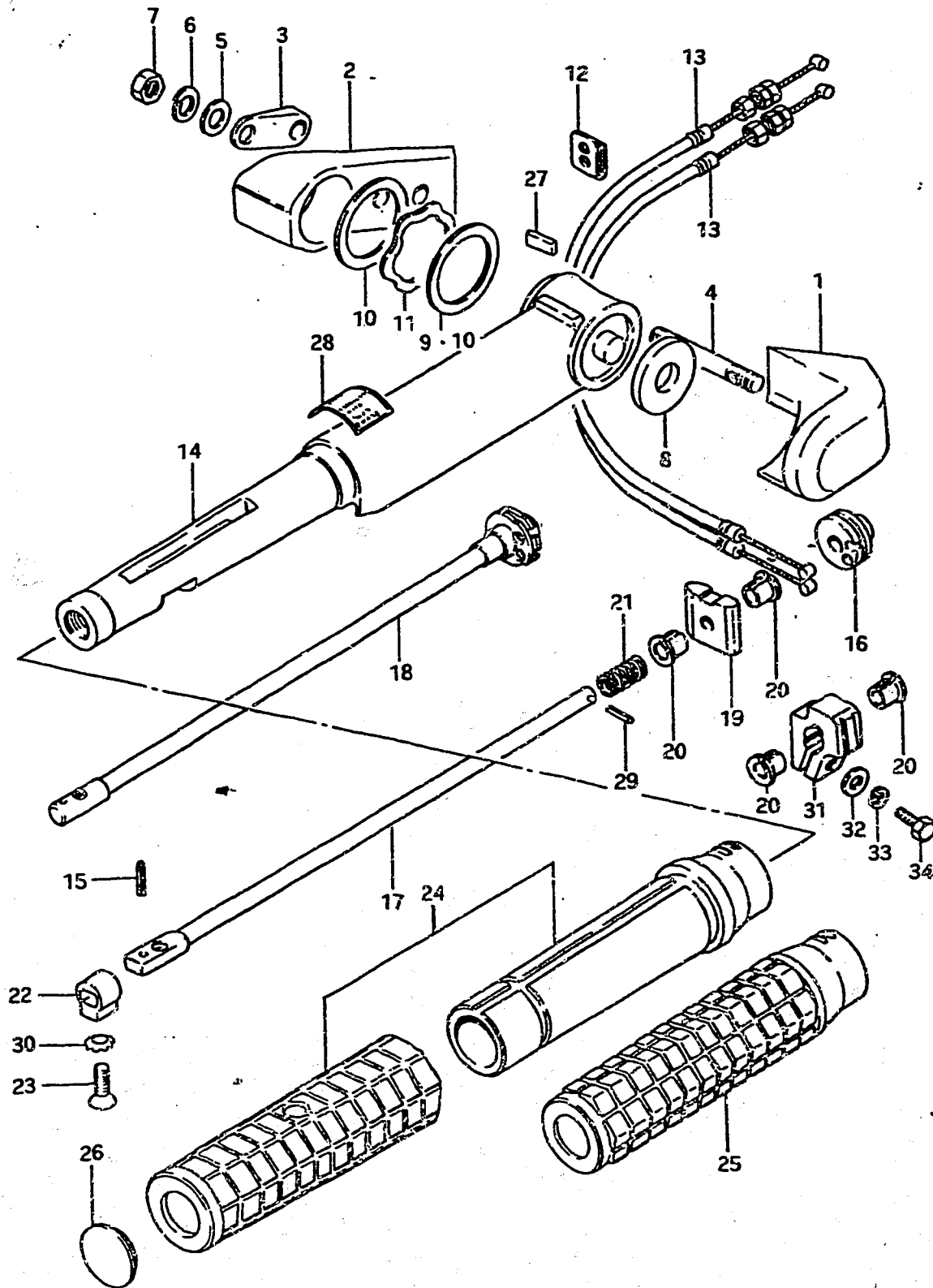


FIG. 28 HANDLE

Ref. No.	Part No.	Description	Q'ty	Remarks
30	09163-06001	LOCK WASHER	1	
31	63241-94300	ADJUSTER, grip	1	} model J/VZ
32	09160-06015	WASHER (6.5x13x1)	1	
33	09162-06001	LOCK WASHER	1	
34	09100-06019	BOLT (6x16)	1	

FIG. 29

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FIG. 29 FUEL GAUGE / HOSE

Ref. No.	Part No.	Description	Q'ty		Remarks
			ALL		
1	08310-22108	NUT	1		
2	08321-21108	LOCK WASHER	1		
3-1	65720-98501	PLUG, fuel connector	1		to 65720-98502 model G
3-2	65720-98502	PLUG, fuel connector	1		to 65720-98520
3-3	65720-98520	PLUG, fuel connector	1		
4-1	65700-95201	HOSE, fuel (L:2550)	1		~2501-002733 ~2502-003612
4-2	65700-95990	HOSE, fuel (L:2550)	1		from 65700-95201 to 65700-95202
5-1	65750-98502	•SOCKET, fuel hose	2		ID:11φ
5-2	65750-98990	•SOCKET, fuel hose	2		from 65750-98502 to 65750-98505
6	09401-13402	•CLIP	4		
7	65770-99701	•PUMP, squeeze	1		to 65770-99702
8	65700-95203	HOSE, fuel (L:2550)	1		model G 2501-002734~ 2502-003613~
9	65750-98990	•SOCKET, fuel hose to 65750-98505	1		ID:11φ
10	65750-93000	•SOCKET, fuel hose	1		ID:13φ
11	09401-13402	•CLIP	4		
12	65770-99701	•PUMP, squeeze	1		to 65770-99702
13	65700-95205	HOSE, fuel (L:2550)	1		from 65700-95204
14	65750-98505	•SOCKET, fuel hose	1		ID:11φ
15	65750-93000	•SOCKET, fuel hose	1		ID:13φ
16-1	09401-13402	•CLIP	4		
16-2	65781-98500	•CLIP	4		model VZ
17	65770-99702	•PUMP, squeeze	1		
18-1	65700-95270	HOSE, fuel joint	1		OPT
18-2	65700-95271	HOSE, fuel joint	1		OPT, from 65700-95270

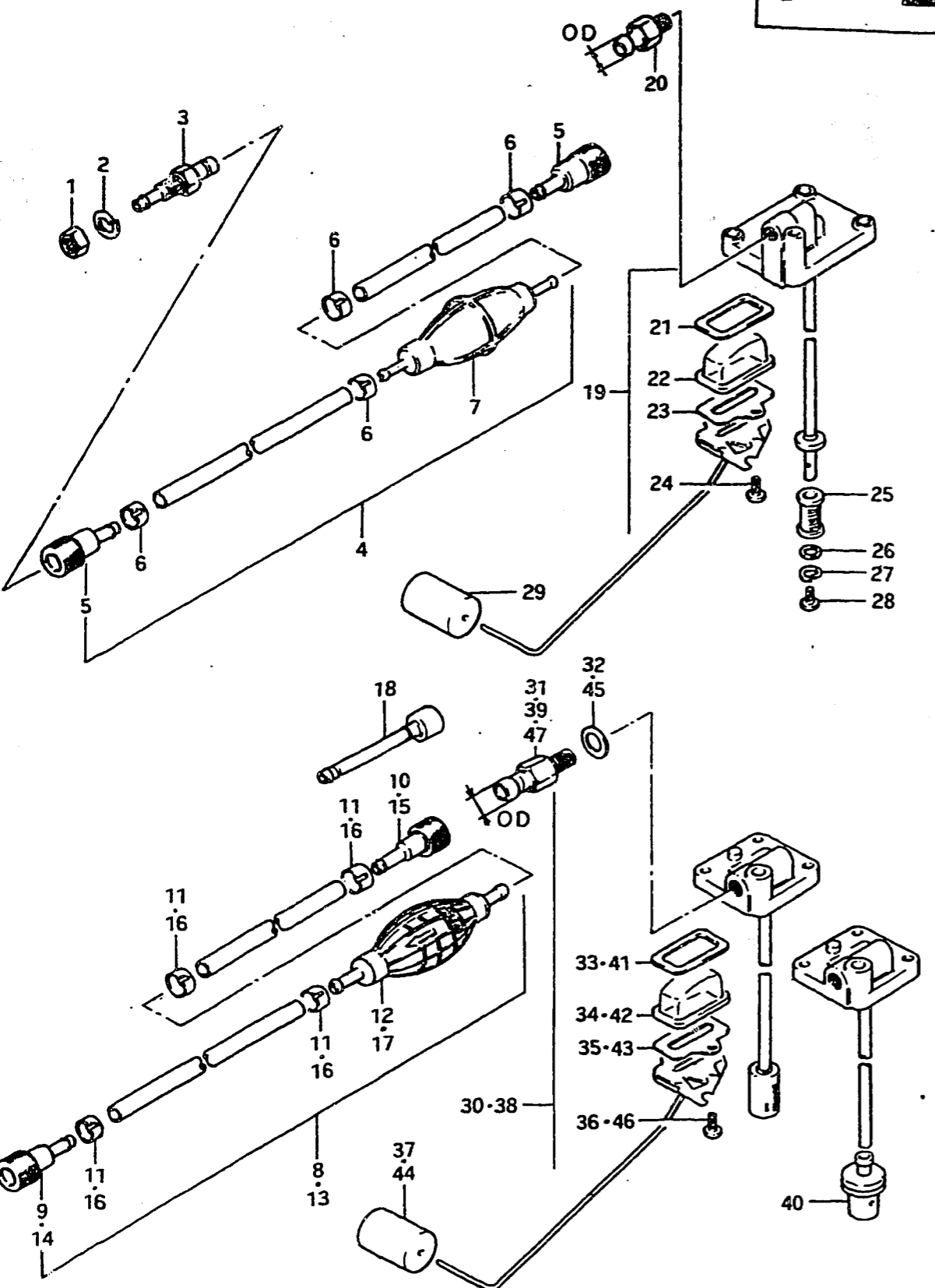
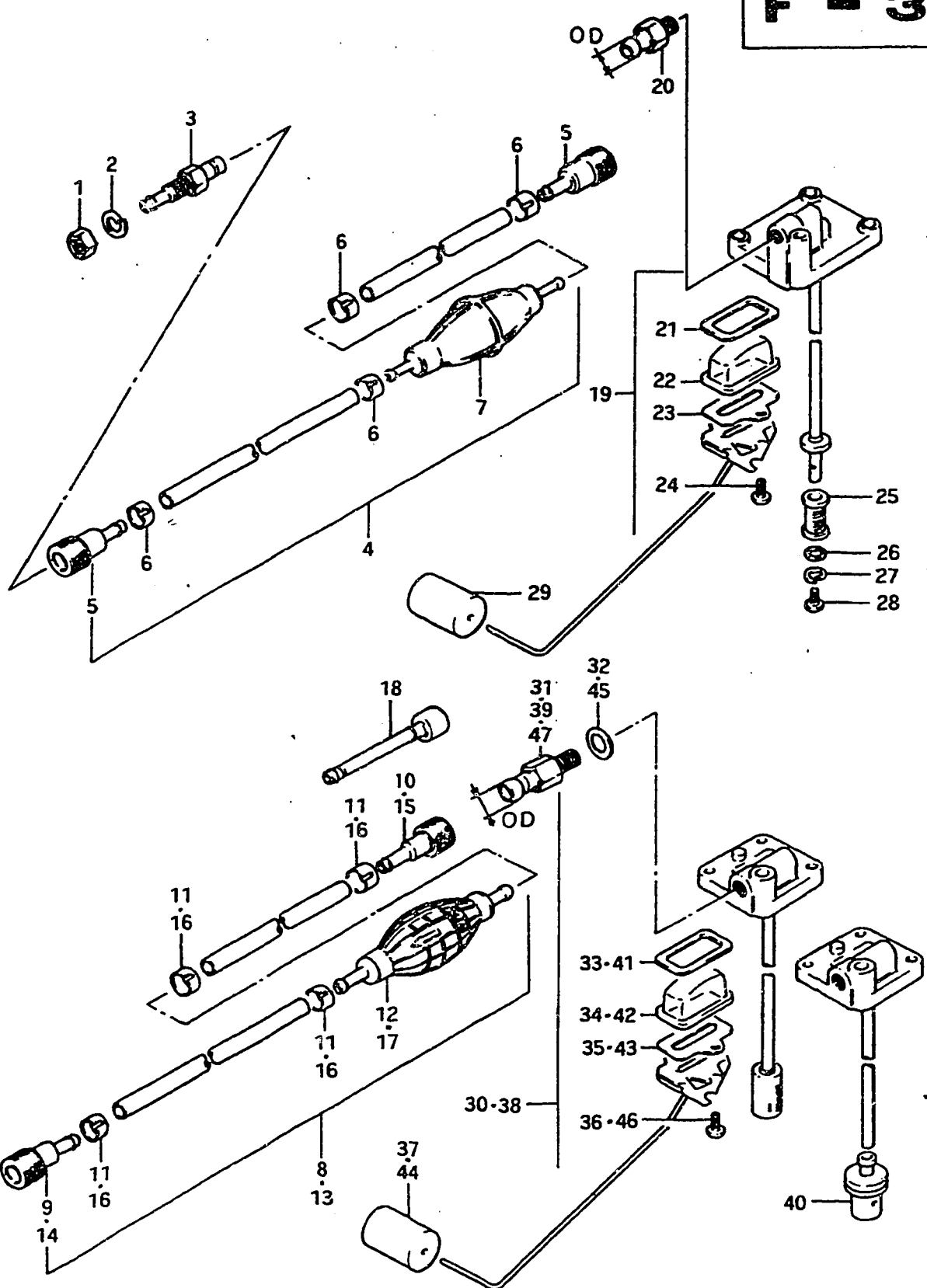


FIG. 29

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FIG. 29 FUEL GAUGE / HOSE



Ref. No.	Part No.	Description	Q'ty		Remarks
			ALL		
19	65850-95212	GAUGE ASSY, fuel	1		~2501-002733 ~2502-003612
20	65720-98511	•PLUG, connector	1		M10 OD:11φ
21	65854-93001	•GASKET, strainer	1		
22	65853-93001	•STRAINER	1		
23	65862-93000	•GASKET	1		
24	02112-04108	•SCREW	2		
25	65830-93301	•FILTER	1		
26	08322-21058	•WASHER	1		
27	08321-21058	•LOCK WASHER	1		
28	02112-05088	•SCREW	1		
29	65864-93000	•FLOAT	1		model G
30	65850-95502	GAUGE ASSY, fuel from 65850-95501 to 65850-95503	1		2501-002734~ 2502-003613~
31	65740-95500	•PLUG, connector	1		M12 OD:13φ
32	09168-12001	•GASKET	1		
33	65854-93001	•GASKET, strainer	1		
34	65853-93001	•STRAINER	1		
35	65862-93000	•GASKET	1		
36	02112-04108	•SCREW	2		
37	65864-93000	•FLOAT	1		
38	65850-95503	GAUGE ASSY, fuel	1		
39	65740-95500	•PLUG, connector	1		M12,OD:13φ
40	65830-95500	•FILTER ASSY	1		
41	65853-93001	•STRAINER	1		
42	65854-93001	•GASKET, strainer	1		model J/VZ
43	65862-93000	•GASKET	1		
44	65864-95200	•FLOAT	1		
45	09168-12001	•GASKET	1		
46	02112-04108	•SCREW	2		
47	65720-98590	PLUG, connector	1		OPT, M12, OD:11φ

FIG.30

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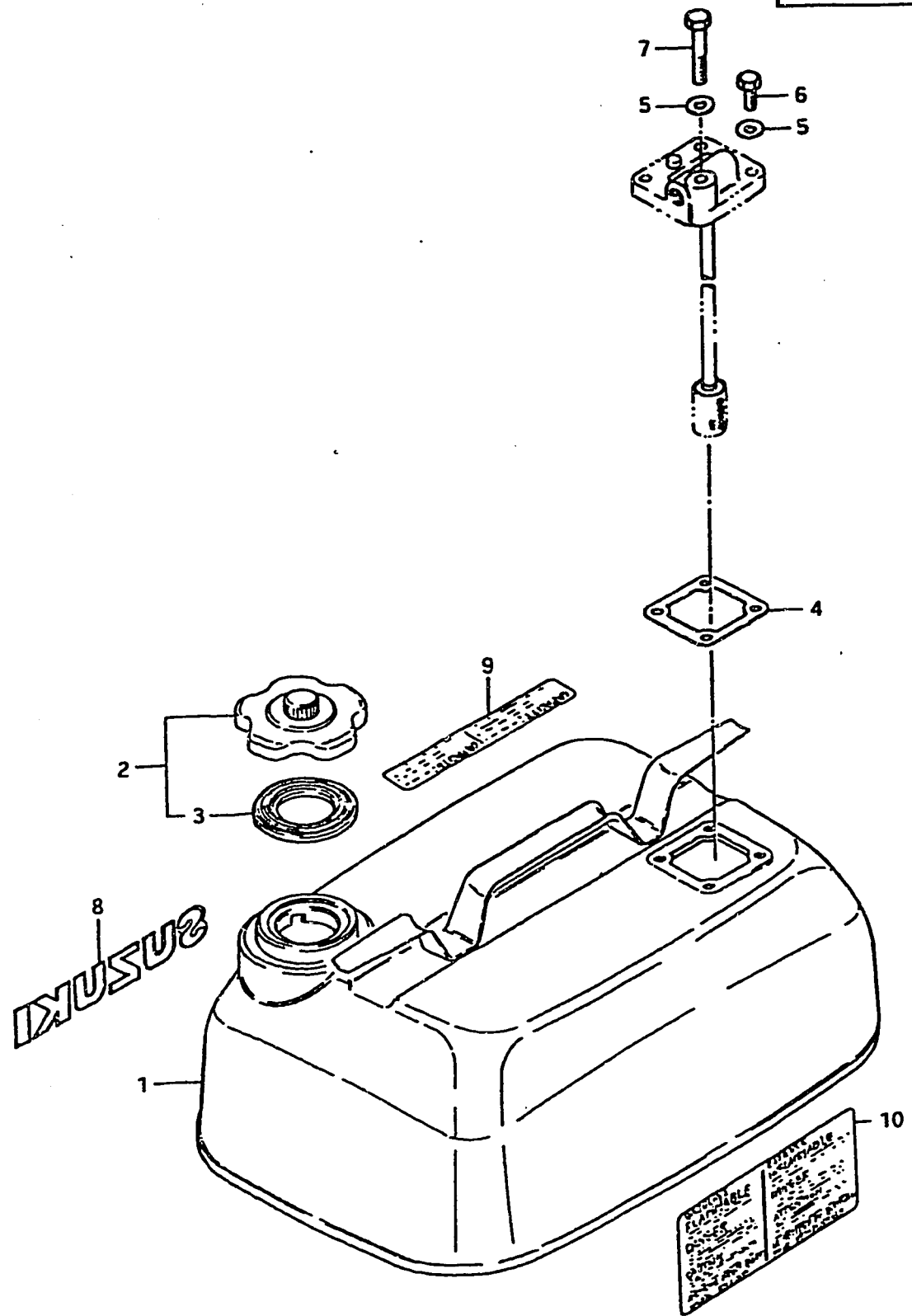


FIG.30 FUEL TANK

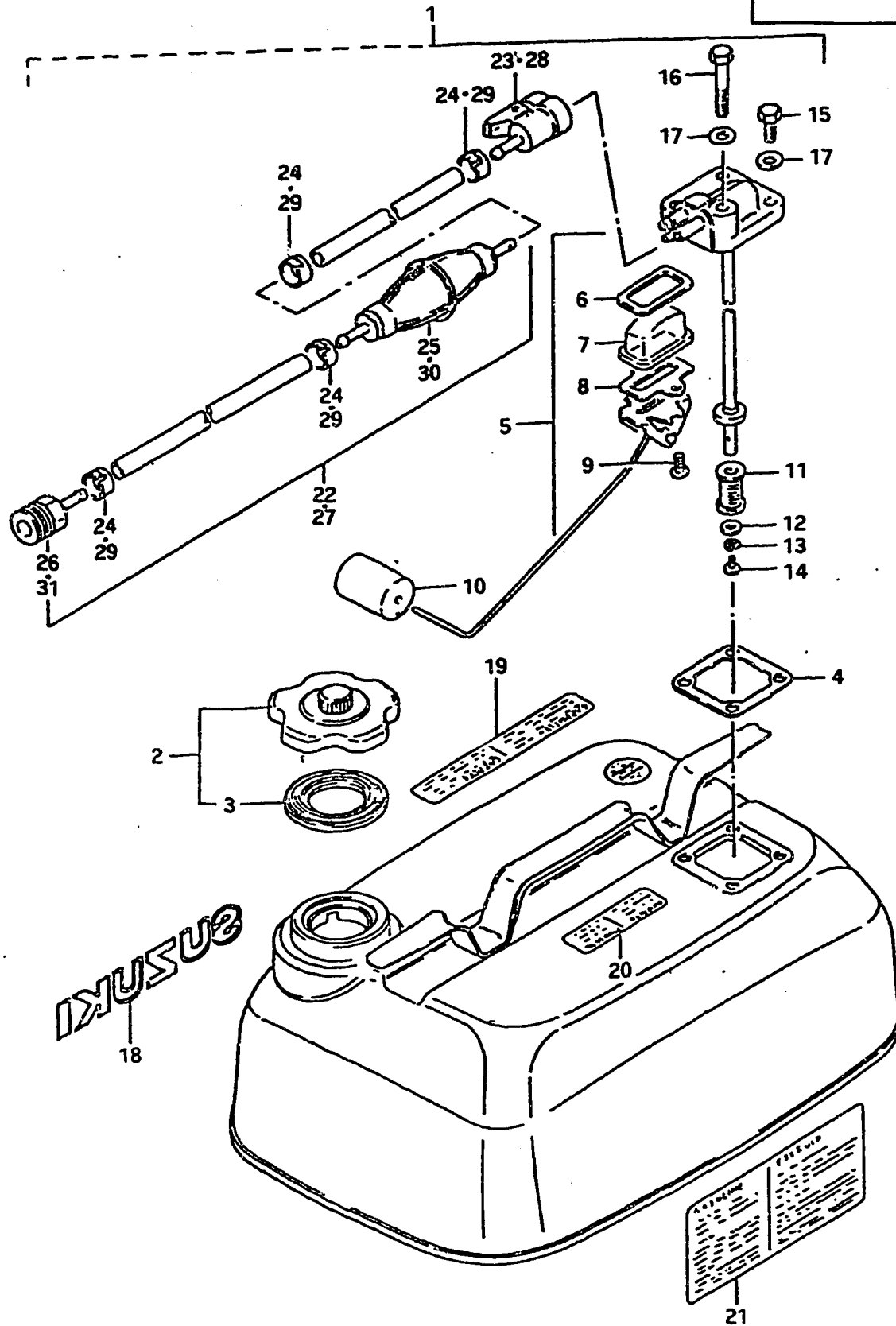
Ref. No.	Part No.	Description	Q'ty		Remarks
			ALL		
1-1	65800-95813	TANK SET, fuel (23ℓ)(6U.SGAL.)(5 IMP.GAL.)	1		Incl Ref.No.2~7 to 65800-95814
1-2	65800-95814	TANK SET, fuel (23ℓ)(6U.SGAL.)(5 IMP.GAL.)	1		
1-3	65800-95815	TANK SET, fuel (23ℓ)(6U.SGAL.)(5 IMP.GAL.)	1		from 65800-95814 to 65800-95816
1-4	65800-95816	TANK SET, fuel (23ℓ)(6U.SGAL.)(5 IMP.GAL.)	1		
2-1	65510-98502	·CAP ASSY, tank	1		to 65510-98503
2-2	65510-98503	·CAP ASSY, tank	1		
2-3	65510-98504	·CAP ASSY, tank	1		from 65510-98503
2-4	65510-98505	·CAP ASSY, tank	1		
3-1	65561-98501	··GASKET, tank cap	1		to 65561-98502
3-2	65561-98502	··GASKET, tank cap	1		
4	65871-93001	·GASKET, fuel gauge	1		
5	08322-21068	·WASHER	4		
6	01107-06168	·BOLT	3		
7	01107-06408	·BOLT	1		
8	61441-98500	MARK, ornament	1		
9	65317-95200	MARK, fuel capacity	1		
10	65316-93303	MARK, fuel caution	1		

FIG.31 (F-5, 6) : E28

FIG.31

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FIG.31 FUEL TANK (E28)

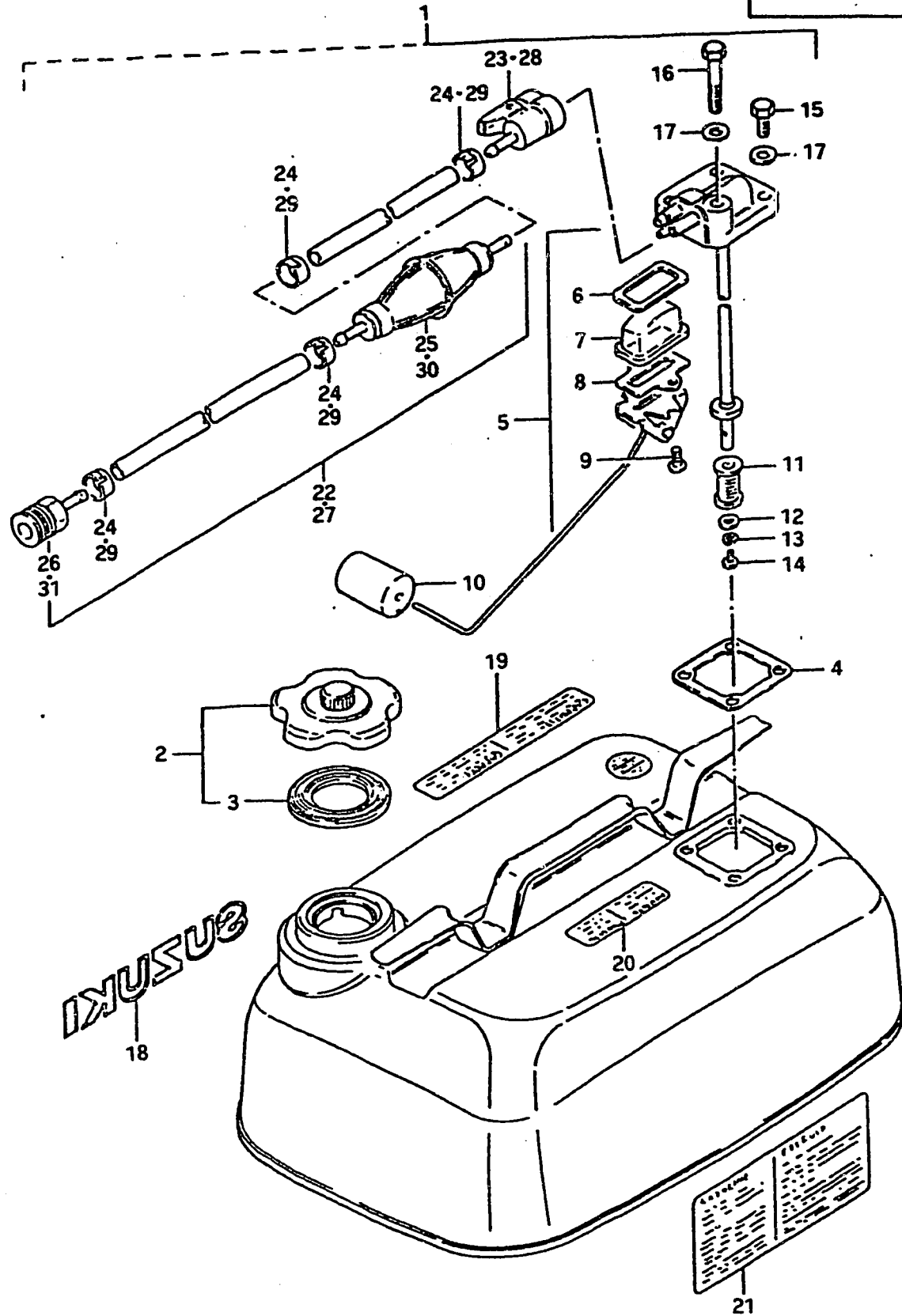


Ref. No.	Part No.	Description	Q'ty	Remarks
		(DT25P(GE28, JE28, VZE28))		
1-1	65800-95861	TANK SET, fuel (23ℓ) (6 U.S.GAL)(5 IMP.GAL)	1	Incl Ref.No.2~21
1-2	65800-95862	TANK SET, fuel (23ℓ) (6 U.S.GAL)(5 IMP.GAL)	1	Incl Ref.No.2~21 from 65800-95861 to 65800-95863
1-3	65800-95863	TANK SET, fuel (23ℓ) (6 U.S.GAL)(5 IMP.GAL)	1	
2-1	65510-98503	•CAP ASSY, fuel tank	1	
2-2	65510-98504	•CAP ASSY, fuel tank	1	from 65510-98503
3	65561-98502	••GASKET, tank cap	1	
4	65871-93001	•GASKET, fuel gauge	1	
5	65850-95201	•GAUGE ASSY, fuel	1	
6	65854-93001	••GASKET, strainer	1	
7	65853-93001	••STRAINER	1	
8	65862-93000	••GASKET, arm holder	1	
9	02112-04108	••SCREW	2	
10	65864-93000	••FLOAT	1	
11	65830-93301	••FILTER, outlet	1	
12	08322-21058	••WASHER	1	
13	08321-21058	••LOCK WASHER	1	
14	02112-05088	••SCREW	1	
15	01107-06168	•BOLT	3	
16	01107-06408	•BOLT	1	
17	08322-21068	•WASHER	4	
18	61441-98500	•MARK, ornament	1	
19	65317-95200	•MARK, fuel capacity	1	
20	65319-95200	•MARK, fuel tank model	1	
21	65316-93303	•MARK, fuel caution	1	

FIG.31

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FIG.31 FUEL TANK (E28)



Ref. No.	Part No.	Description	Q'ty	Remarks
ALL				
(DT25P(GE28, JE28, VZE28))				
22-1	65700-98513	HOSE, fuel	1	from 65700-98513 to 65700-95991
22-2	65700-98990	HOSE, fuel	1	
23	65750-99700	•SOCKET, fuel hose	1	model G to 65770-99702
24	09401-13402	•CLIP	4	
25	65770-99701	•PUMP, squeeze	1	
26-1	65750-98502	•SOCKET, fuel hose	1	from 65750-98502 to 65750-98505
26-2	65750-98990	•SOCKET, fuel hose	1	
27	65700-98530	HOSE, fuel	1	model J/VZ
28	65750-99700	•SOCKET, fuel hose	1	
29	09401-13402	•CLIP	4	
30-1	65770-99702	•PUMP, squeeze	1	
30-2	65770-98520	•PUMP, squeeze	1	
31-1	65750-98990	•SOCKET, fuel hose	1	
31-2	65750-98505	•SOCKET, fuel hose	1	

FIG. 32

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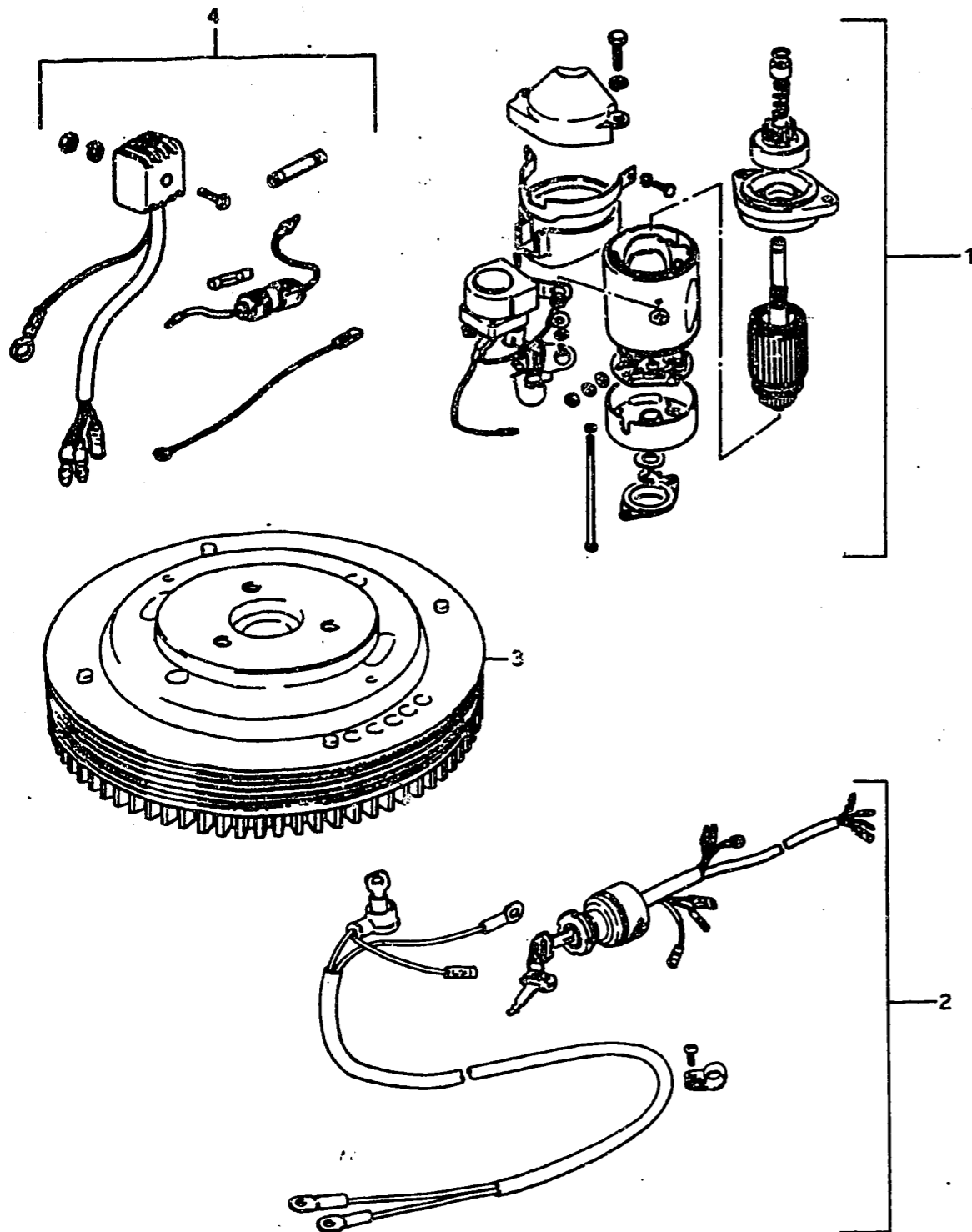


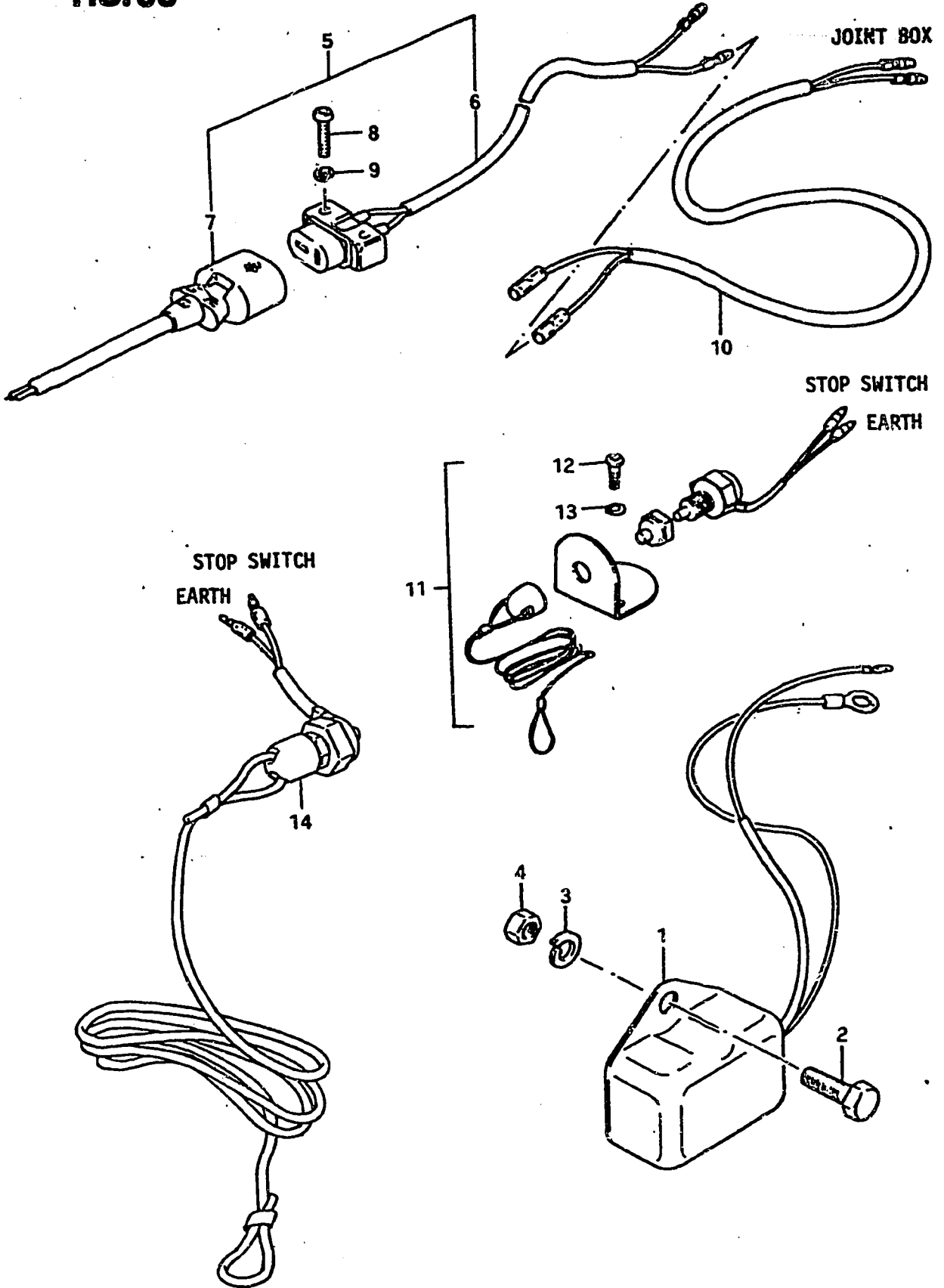
FIG.32 OPTIONAL : ELECTRICAL (1)

Ref. No.	Part No.	Description	Q'ty		Remarks
			ALL		
1	31101-93300	MOTOR SET, starting	1		
2-1	33800-93300	CABLE/SWITCH SET, starting	1		
2-2	33800-93301	CABLE/SWITCH SET, starting	1		model VZ
3	32102-93301	ROTOR ASSY	1		
4	32801-93300	RECTIFIER SET	1		

FIG. 33

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FIG. 33 OPT : REGULATOR

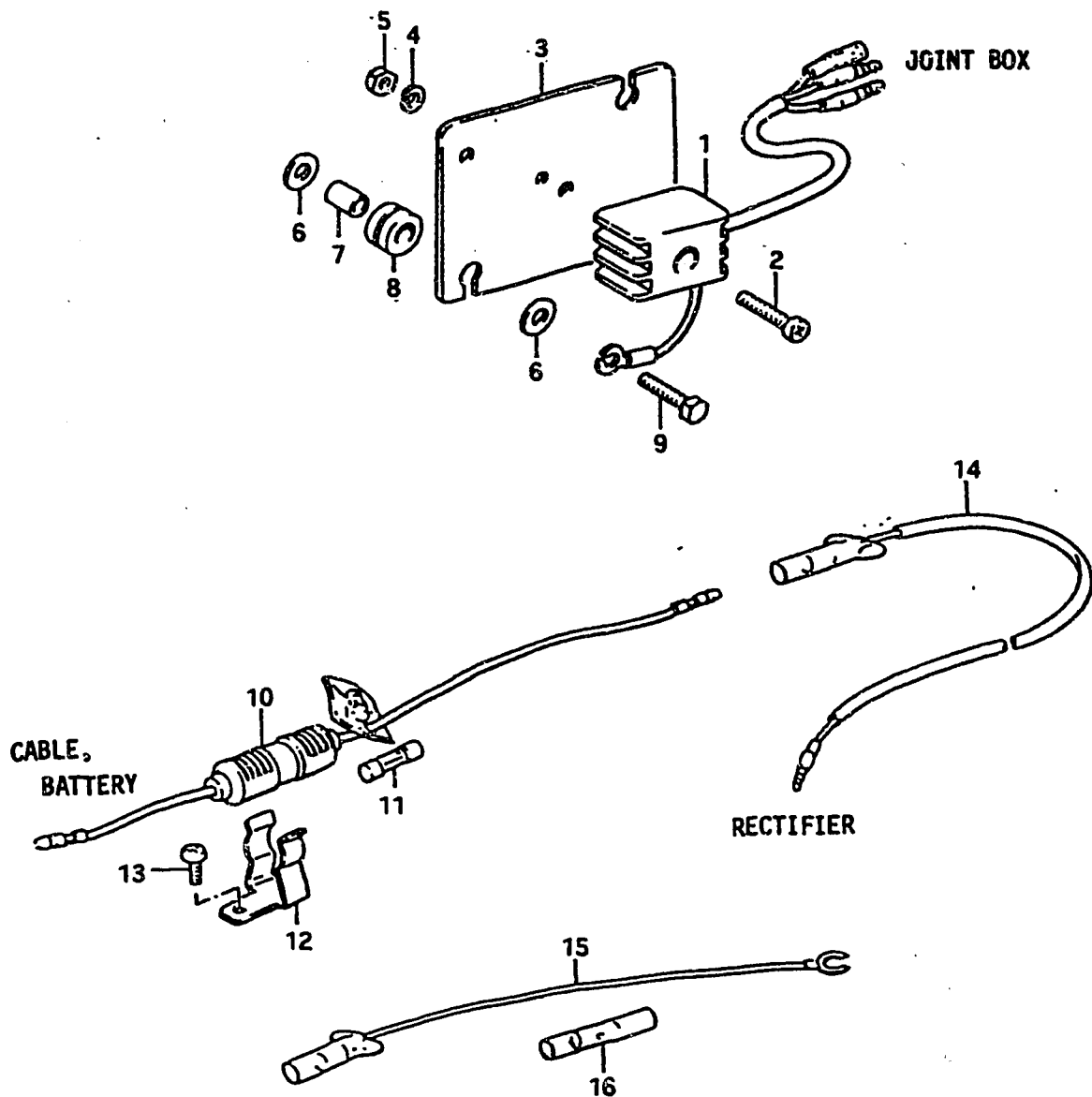


Ref. No.	Part No.	Description	Q'ty		Remarks
			ALL		
1	32500-95721	REGULATOR ASSY, voltage	1		Electric Starter
2	01107-06208	BOLT	2		
3	08321-21058	LOCK WASHER	2		
4	08310-11068	NUT	2		
5	39600-93300	CONSENT ASSY, lamp	1		from 39601-96711
6	39601-96712	CONSENT ASSY, lamp	1		
7	39602-99711	PLUG ASSY, cord (L:2000)	1		Manual Starter
8	02112-04258	SCREW	2		
9	08322-21048	WASHER	2		
10	36896-93300	LEAD WIRE, consent	1		
11-1	37800-93813	SWITCH SET, emergency	1		model G
11-2	37802-98300	SWITCH SET, emergency	1		model J/VZ
12	09125-04011	SCREW (4x16)	2		
13	09162-04002	LOCK WASHER	2		
14-1	37820-95351	SWITCH ASSY, emergency (for T:2)	1		Electric Starter
14-2	37820-95201	SWITCH ASSY, emergency (for T:4)	1		from 37820-95200
14-3	37820-95352	SWITCH ASSY, emergency (for T:2)	1		model J/VZ

FIG. 34

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FIG.34 OPT : RECTIFIER SET

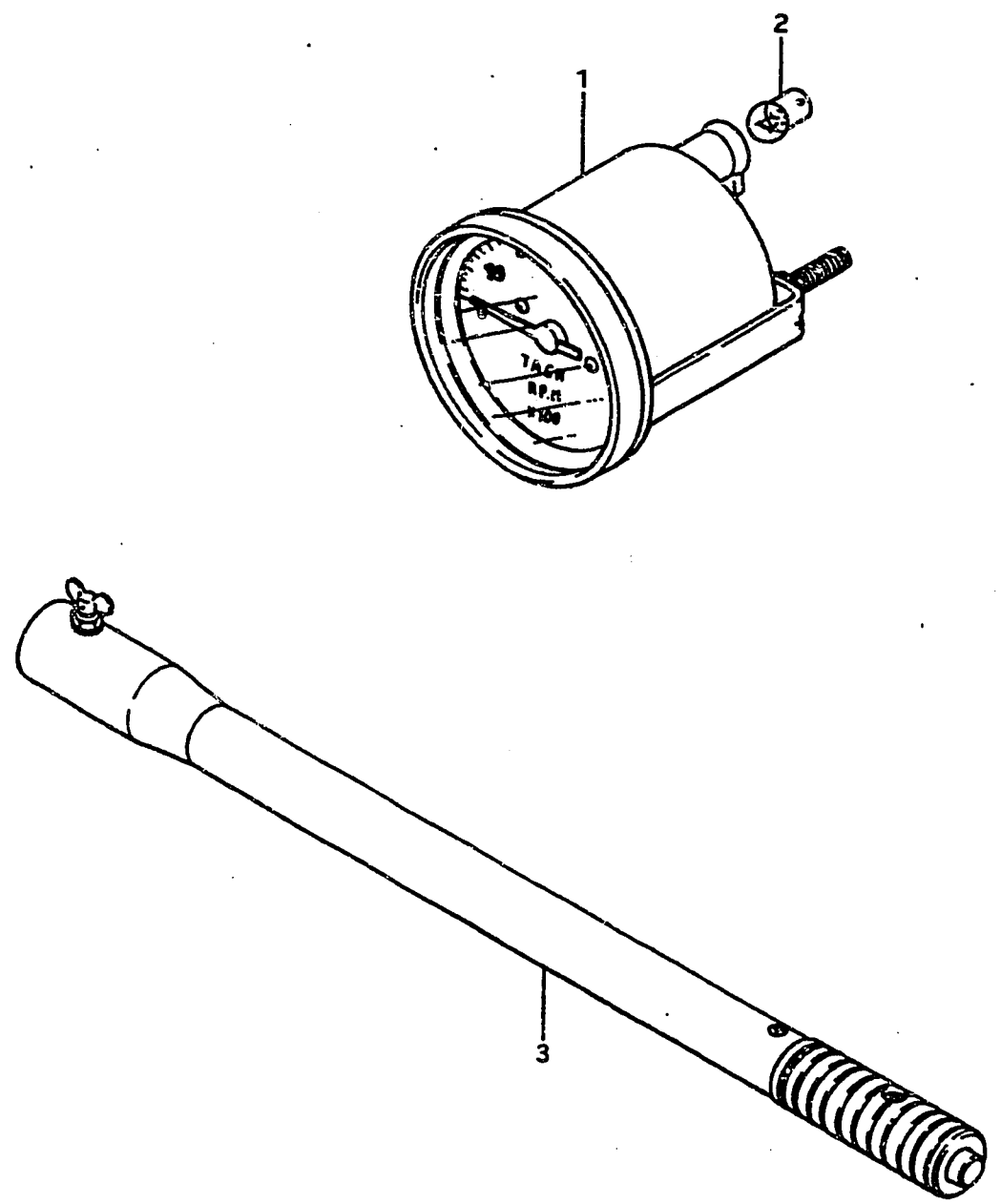


Ref. No.	Part No.	Description	Q'ty	Remarks
			ALL	
0-1	32800-93812	RECTIFIER SET to (32801-93300)+(09160-06052)...	1	2pcs)+(09125-06025)
0-2	32801-93300	RECTIFIER SET	1	
1	32800-95720	•RECTIFIER ASSY	1	
2	02112-05258	•SCREW	1	
3-1	32890-93300	•HOLDER, electric parts	1	model G
3-2	32890-93301	•HOLDER, electric parts	1	model J/VZ
4	08321-21058	•LOCK WASHER	1	
5	08310-11058	•NUT	1	
6	09160-06052	•WASHER, holder (6.5x16x1.2)	2	
7	09180-06035	•SPACER, parts holder	2	
8	09320-08015	•CUSHION, parts holder	2	Manual Starter
9	01107-06258	•BOLT	2	
10-1	36740-95251	•CASE ASSY, fuse	1	to 36740-95252
10-2	36740-95252	•CASE ASSY, fuse	1	
11	09481-20001	•FUSE (20A)	1	
12	36791-95200	•HOLDER, fuse	1	
13-1	09125-06025	•SCREW (L:20)	1	
13-2	09125-06020	•SCREW (L:16)	1	
14	36897-93300	•LEAD WIRE, fuse case	1	
15	36898-93300	•LEAD WIRE, earth	1	
16	37132-93700	•WIRE CONNECTOR	1	

FIG.35

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FIG.35 OPT : METER / BAR EXTENSION



Ref. No.	Part No.	Description	Qty		Remarks
			ALL		
1	34200-95500	TACHOMETER ASSY	1		
2	09471-12001	BULB (12V,3.4W)	1		
3	63300-94300	BAR, extension	1		

FIG. 36

IGNITION SWITCH

OPTIONAL PARTS

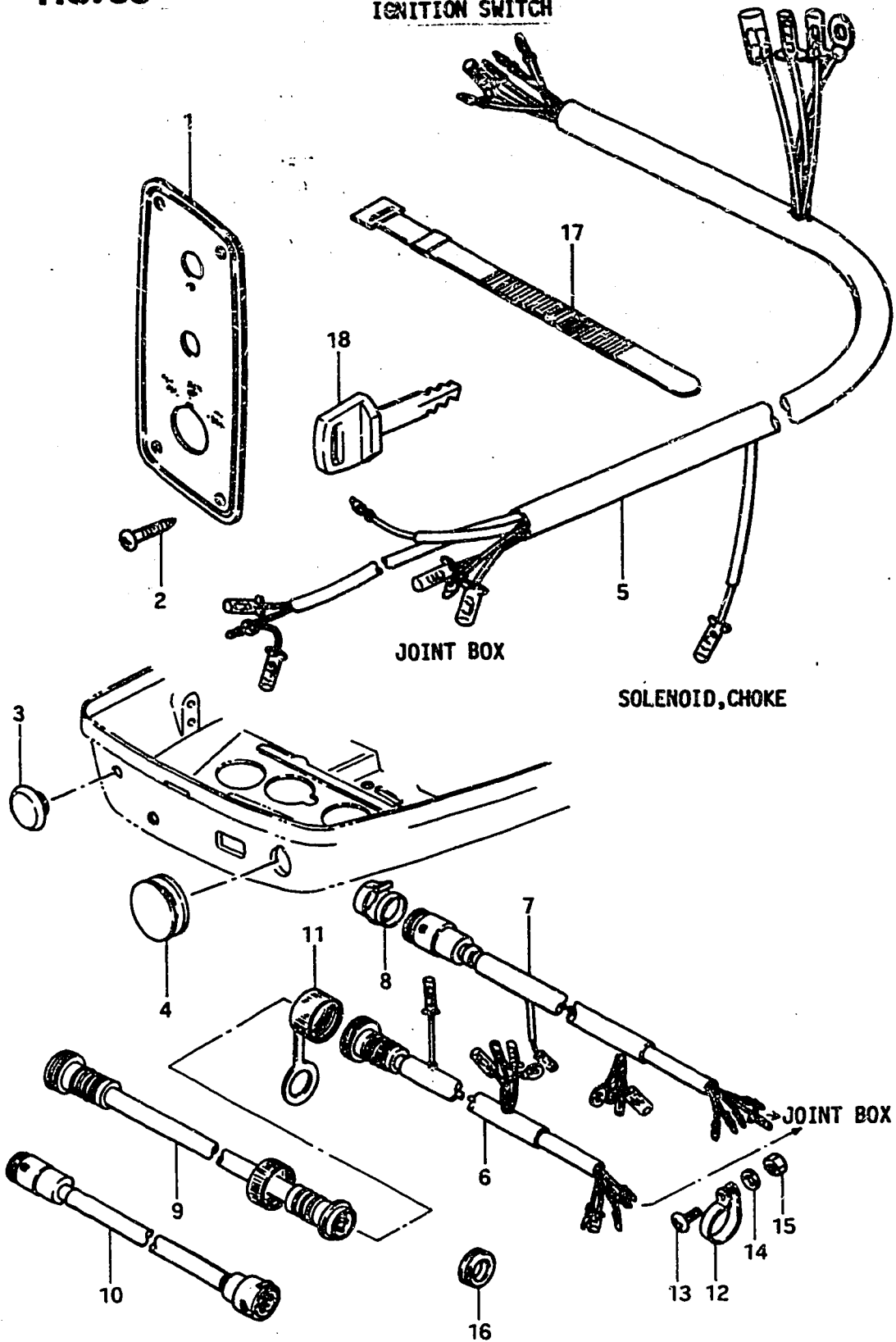


FIG. 35 OPT : IGNITION PLATE

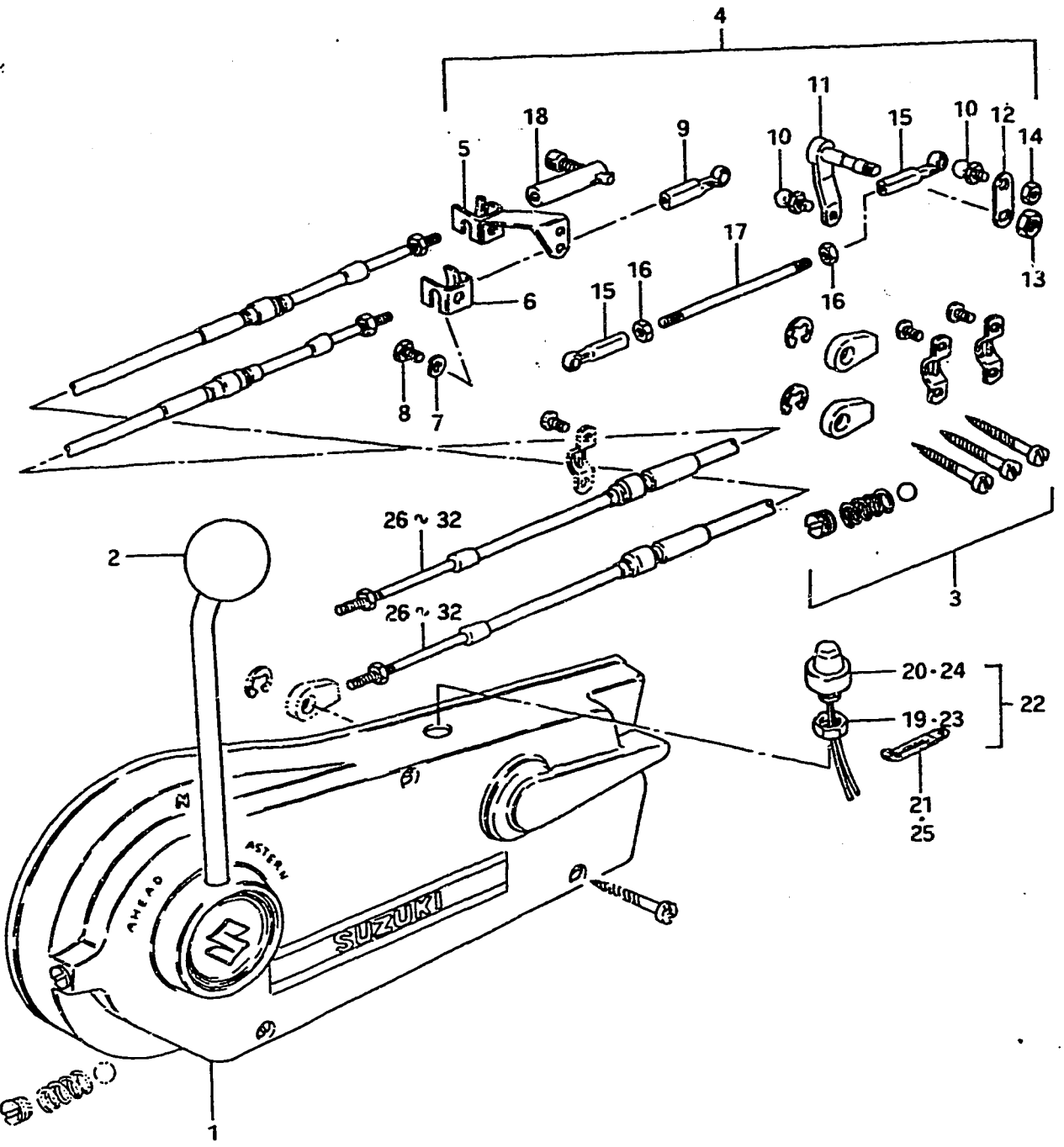
Ref. No.	Part No.	Description	Qty	ALL	Remarks
1	37139-95251	PLATE, ignition switch	1		
2	03112-05209	SCREW, panel assy	4		
3	37101-93301	CAP, panel assy	2		
4	09250-20004	CAP, ignition switch	1		Electric Starter
5-1	36620-93700	WIRING HARNESS, extension	1		to 36620-93703
5-2	36620-93702	WIRING HARNESS, extension	1		
5-3	36620-93704	WIRING HARNESS, extension	1		
6-1	36630-93300	WIRING HARNESS, remote control	1	L:650	model G
6-2	36630-93301	WIRING HARNESS, remote control	1	L:650	
7	36630-93310	WIRING HARNESS, remote control	1		model DT28 J/VZ
8	36631-94300	-CAP ASSY	1		
9	36620-95250	WIRING HARNESS, extention	1	L:5000, model G	
10	36620-95200	WIRING HARNESS, extention	1	model J/VZ L:5000	
11	36631-93750	CAP	1		
12	36659-93300	CLAMP, connector	1		
13	09125-05025	SCREW (5x12)	1		model G
14	09160-05010	WASHER (5.5x10x0.8)	1		
15	09140-05001	NUT	1		
16-1	36656-94300	GROMMET, remote control harness (to 36656-94310)	1		model J/VZ
16-2	36656-94310	GROMMET, remote control harness	1		
17	09407-12402	CLAMP, extention harness	1		
18-1	37141-93300	KEY, spare (8511)	1		
18-2	37141-93310	KEY, spare (8512)	1		
18-3	37141-93320	KEY, spare (8513)	1		
18-4	37141-93330	KEY, spare (8611)	1		
18-5	37141-93340	KEY, spare (8612)	1		
18-6	37141-93350	KEY, spare (8613)	1		

FIG.37

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FIG.37 OPT : REMOTE CONTROL (1)

Ref. No.	Part No.	Description	Q'ty	ALL	Remarks
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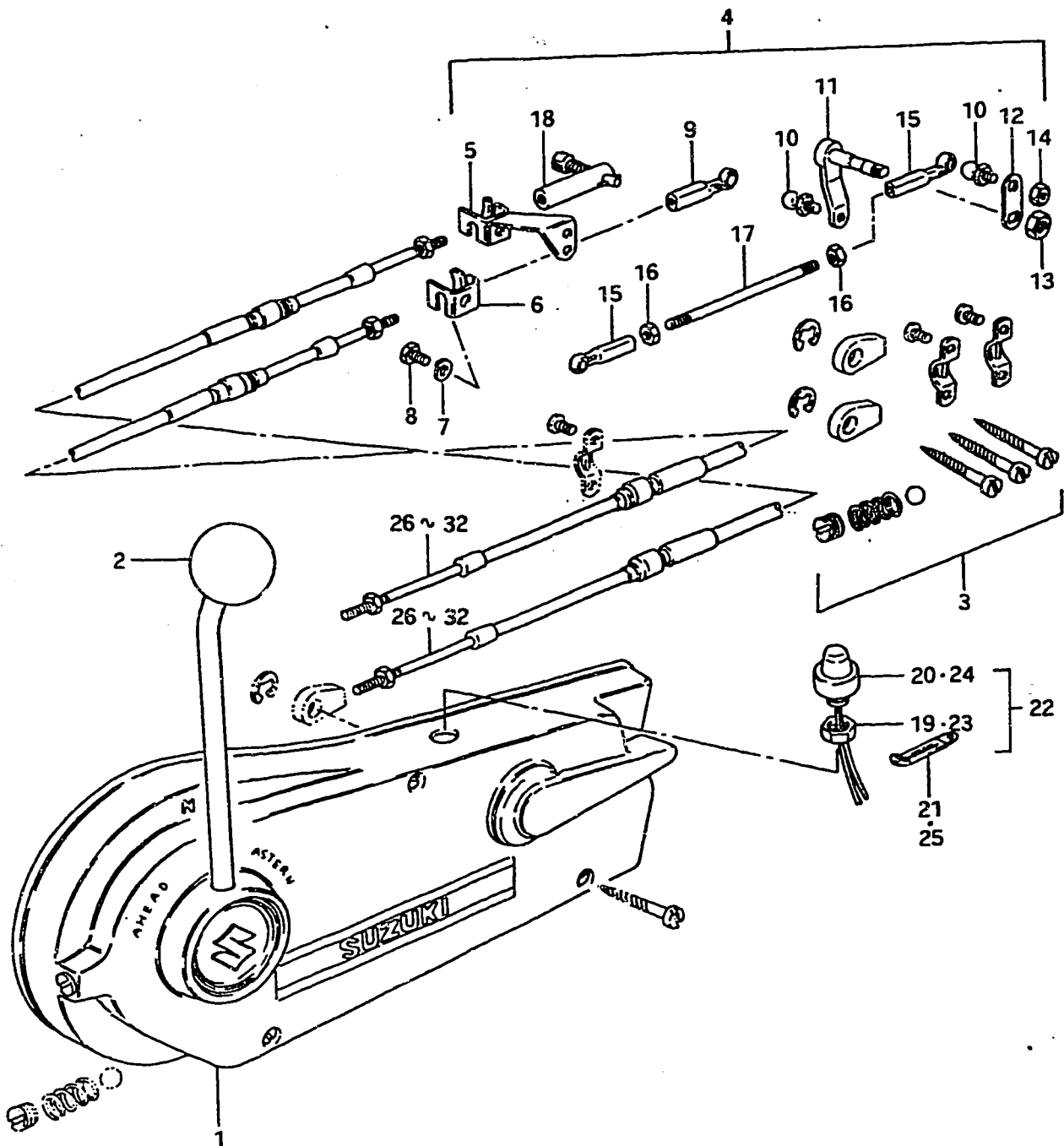


Ref. No.	Part No.	Description	Q'ty	ALL	Remarks
(model G)					
(DT25J(E9,E13), DT25PJE28, DT28JE1, DT28WJ(E9,E13))					
(DT25VZE1, DT25PVZ(E1,E28,E34), DT28WVZ(E13,E40))					
1-1	67200-95201	BOX ASSY, remote control	1	}	to 67200-95202
1-2	67200-95202	BOX ASSY, remote control	1		NHK-MORSE
2	67214-95200	•KNOB	1		
3	67300-95810	•HOLDER SET	1		
4	67130-93402-01J	REMOTE CONTROL PARTS	1		for 67200-95202
5	67340-93400	•HOLDER	1		
6	67341-93400	•HOLDER	1		
7	09162-06001	•LOCK WASHER	3		
8	09100-06019	•BOLT (6x16)	3		
9	67466-95200	•CONNECTOR, cable	1		
10	09119-06047	•BALL, pivot	3		from 09119-06039
11	67410-93401-01J	•LEVER, throttle	1		
12	67417-93400	•ARM, throttle	1		
13	09140-08003	•NUT	1		
14	09140-06004	•NUT	1		
15	67463-95200	•CONNECTOR, control	2		
16	09140-05001	•NUT	2		
17	67413-93400	•ROD, throttle (L:137)	1		
18	67440-93701	•GUIDE, clutch cable	1		
19	09140-14014	•NUT	1		
20	37800-93750	•SWITCH, engine stop	1		
21	09404-06401	•CLAMP, switch wire	1		

FIG.37

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FIG.37 OPT : REMOTE CONTROL (1)

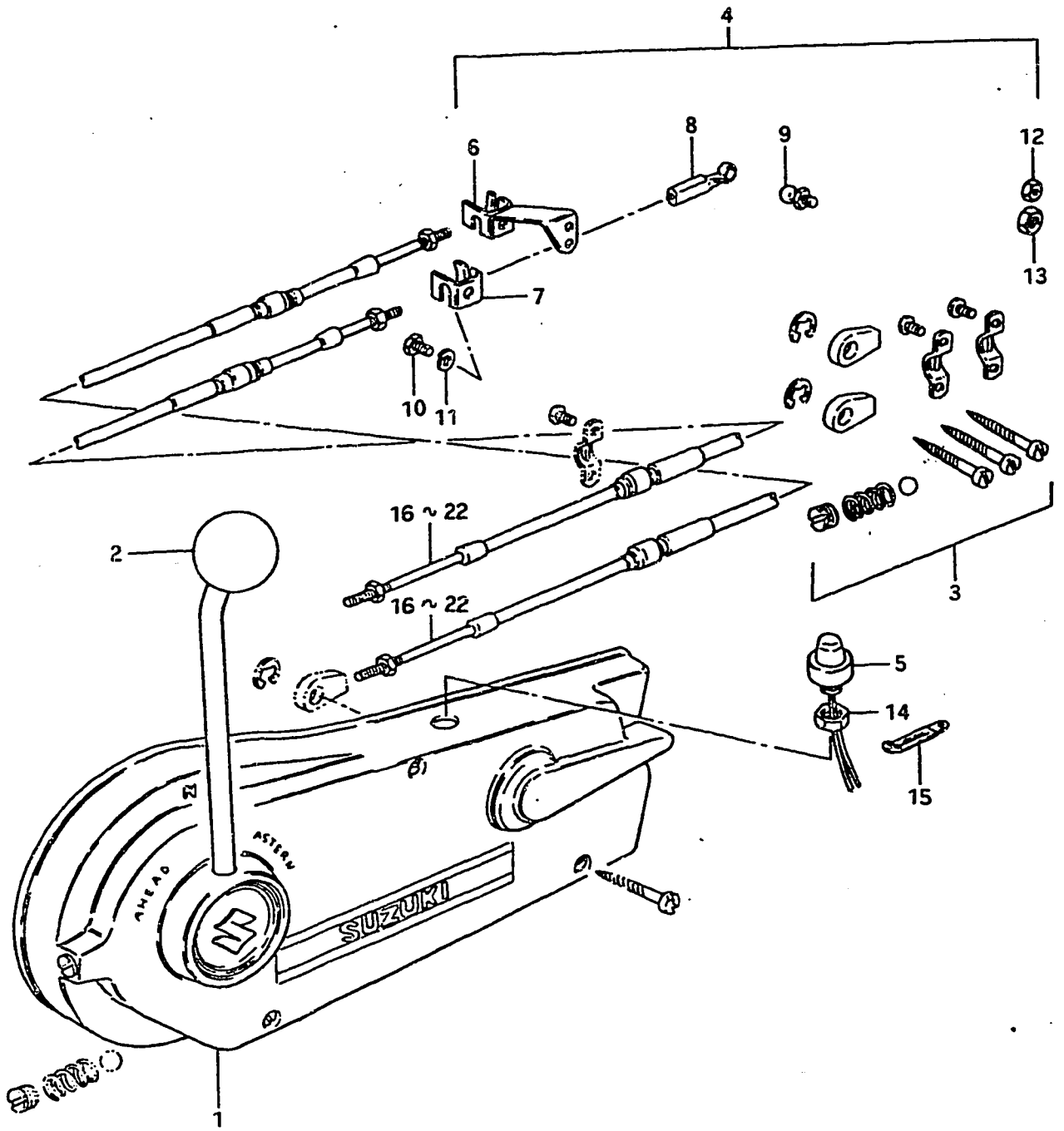


Ref. No.	Part No.	Description	Q'ty	ALL	Remarks
		(model G)			
		(DT25J(E9,E13), DT25PJE28, DT28JE1, DT28WJ(E9,E13))			
		(DT25/DT28 VZE1, DT25PVZ(E1,E28,E34), DT28WVZ(E13,E40))			
22	67130-93450	REMOTE CONTROL PARTS	1		
23	09140-14014	·NUT	1		} DT28VZE1
24	37800-93750	·SWITCH, engine stop	1		
25	09404-06401	·CLAMP, switch wire	1		
26	67320-95750	CABLE ASSY, control	2		L:2500
27	67320-95740	CABLE ASSY, control	2		L:3000
28	67320-95730	CABLE ASSY, control	2		L:3500
29	67320-95720	CABLE ASSY, control	2		L:4000
30	67320-95710	CABLE ASSY, control	2		L:4500
31	67320-95200	CABLE ASSY, control	2		L:5000
32	67320-95760	CABLE ASSY, control	2		L:6000

FIG. 38

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FIG. 38 OPT : REMOTE CONTROL (2)

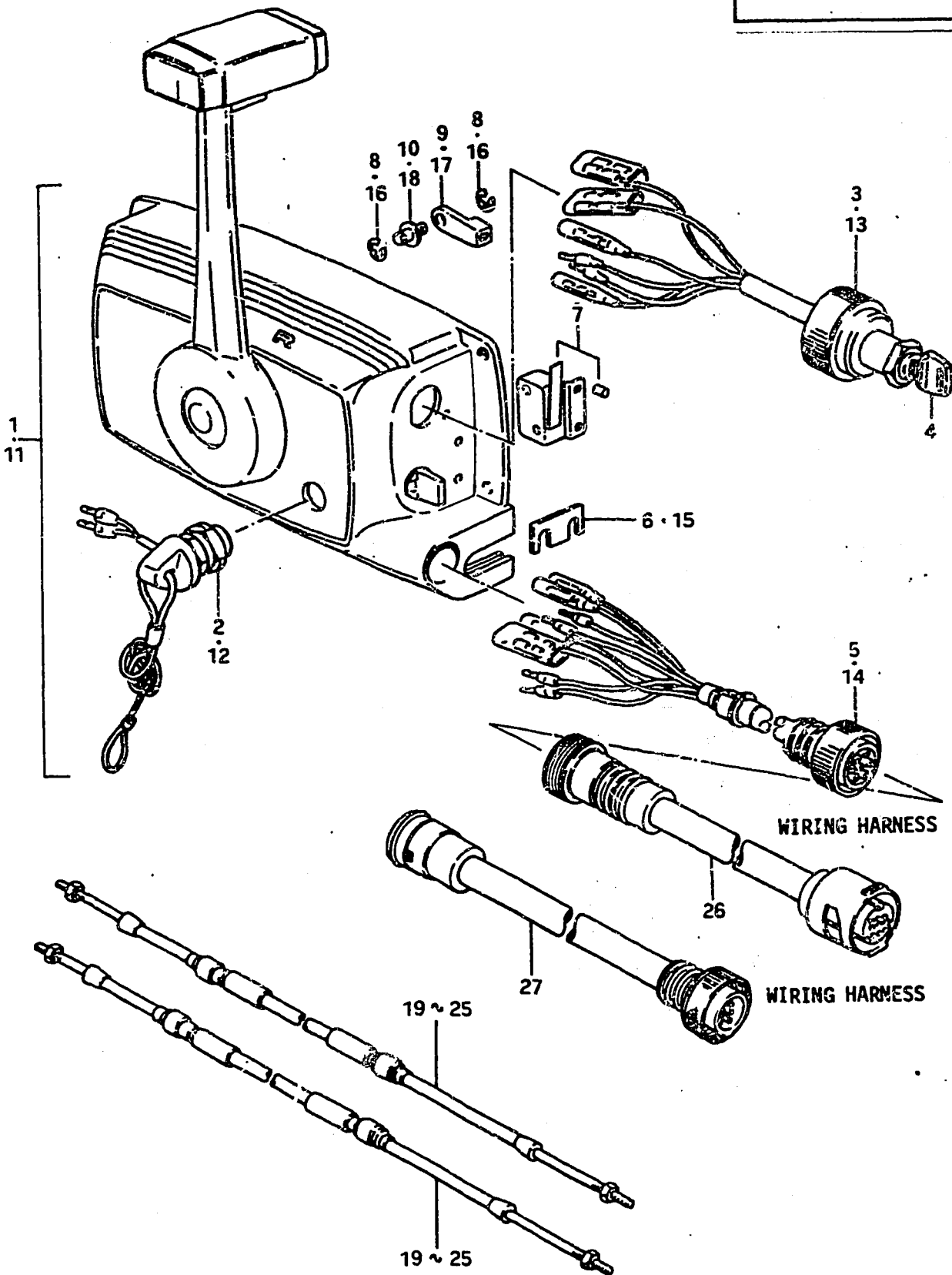


Ref. No.	Part No.	Description	Q'ty		Remarks
			ALL		
(DT25JE1, DT25PJE3)					
1	67200-95202	BOX ASSY, remote control	1		NHK·MORSE
2	67214-95200	·KNOB	1		
3	67300-95810	·HOLDER SET	1		
4	67130-93420	REMOTE CONTROL PARTS ASSY	1		for 67200-95202
5	37800-93750	·SWITCH, engine stop	1		
6	67340-93400	·HOLDER	1		
7	67341-93400	·HOLDER	1		
8	67466-95200	·CONNECTOR, cable	1		
9	09119-06047	·BALL, pivot	1		from 09119-06039
10	09100-06019	·BOLT	3		
11	09162-06001	·LOCK WASHER	3		
12	09140-06004	·NUT	1		
13	09140-08003	·NUT	1		
14	09140-14014	·NUT	1		
15	09404-06411	·CLAMP	1		to 09404-06401
16	67320-95750	CABLE ASSY, control	2		L:2500
17	67320-95740	CABLE ASSY, control	2		L:3000
18	67320-95730	CABLE ASSY, control	2		L:3500
19	67320-95720	CABLE ASSY, control	2		L:4000
20	67320-95710	CABLE ASSY, control	2		L:4500
21	67320-95200	CABLE ASSY, control	2		L:5000
22	67320-95760	CABLE ASSY, control	2		L:6000

FIG. 39

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FIG. 39 OPT : REMOTE CONTROL 3

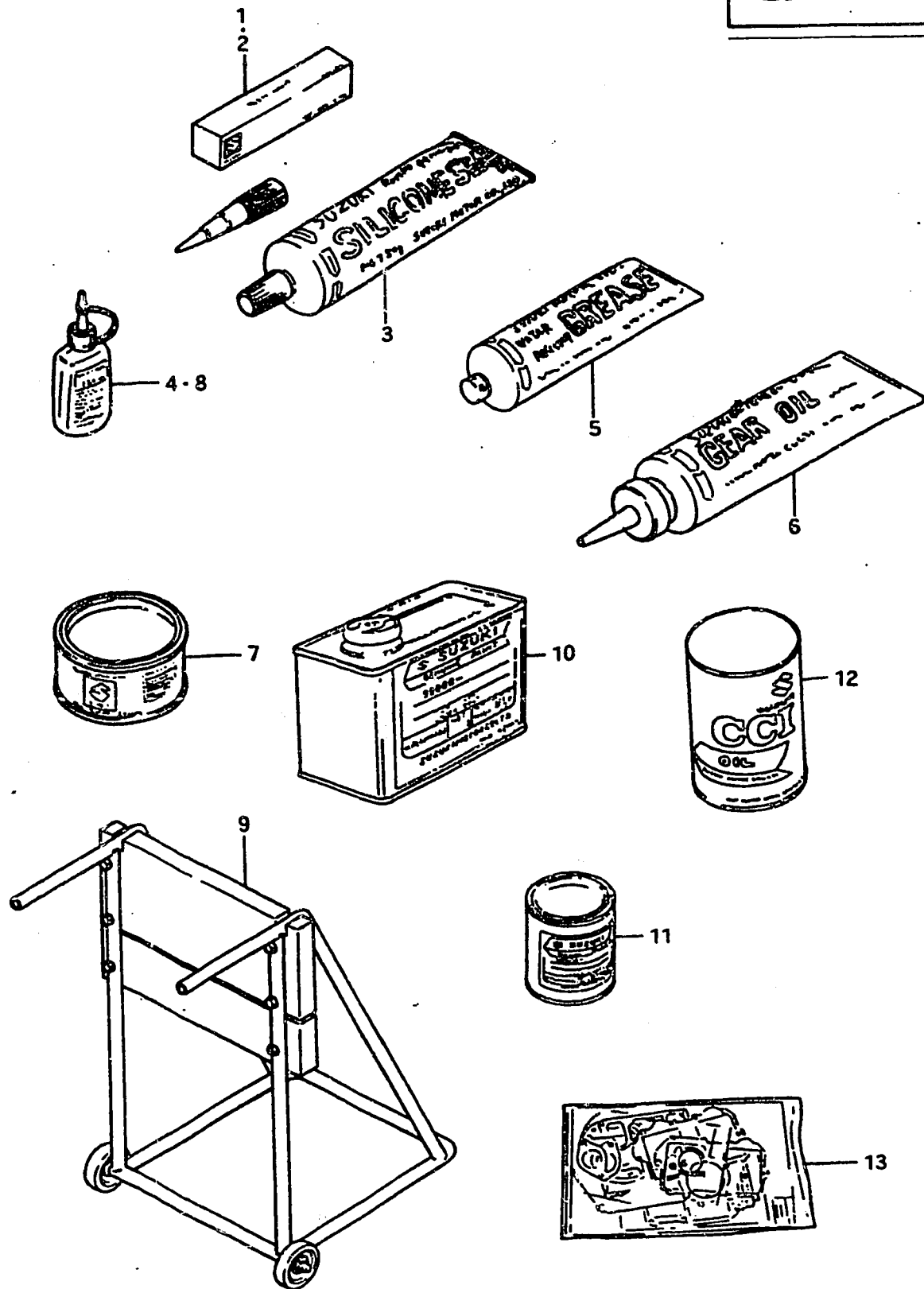


Ref. No.	Part No.	Description	Q'ty	Remarks
			ALL	
1	67200-95302	REMOTE CONTROL BOX ASSY	1	(T.S.K), to 67200-95303
2	37820-95200	·SWITCH ASSY, emergency	1	
3	37110-95351	·SWITCH ASSY, ignition	1	from 37110-95350
4-1	37141-93300	·KEY, spare (8511)	1	
4-2	37141-93310	·KEY, spare (8512)	1	
4-3	37141-93320	·KEY, spare (8513)	1	
4-4	37141-93330	·KEY, spare (8611)	1	
4-5	37141-93340	·KEY, spare (8612)	1	
4-6	37141-93350	·KEY, spare (8613)	1	
5	36630-95302	·CONNECTOR, wiring harness	1	
6	67272-95300	·HOLDER, control cable	1	
7	37860-95301	·SWITCH ASSY, choke solenoid	1	
8	67268-95300	·E RING	4	
9	67271-95300	·EYEEND, control cable	2	
10	67274-95300	·PIN, eyeend	2	
11	67200-95303	REMOTE CONTROL BOX ASSY	1	(T.S.K)
12	37820-95201	·SWITCH ASSY, emergency	1	
13	37110-95351	·SWITCH ASSY, ignition	1	
14	36630-95302	·CONNECTOR, wiring harness	1	
15	67272-95300	·HOLDER, control cable	1	
16	67268-95300	·E RING	5	
17	67271-95300	·EYEEND, control cable	2	
18	67274-95300	·PIN, eyeend	2	
19	67320-95750	CABLE ASSY, control	2	L:2500
20	67320-95740	CABLE ASSY, control	2	L:3000
21	67320-95730	CABLE ASSY, control	2	L:3500
22	67320-95720	CABLE ASSY, control	2	L:4000
23	67320-95710	CABLE ASSY, control	2	L:4500
24	67320-95200	CABLE ASSY, control	2	L:5000
25	67320-95760	CABLE ASSY, control	2	L:6000
26	36641-94700	ADAPTOR (O.N) (OLD CONNECTOR → NEW CONNECTOR)	1	
27	36642-94700	ADAPTOR (M.O) (NEW CONNECTOR → OLD CONNECTOR)	1	

FIG.40

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FIG.40 OPTIONAL



Ref. No.	Part No.	Description	Q'ty		Remarks
			ALL		
1	99000-31030	GASKET, liquid	1		for crankcase,100g
2	99000-31050	GASKET, liquid	1		for gear case,100g
3	99000-31120	SILICON SEAL	1		50g
4	99000-32050	THREAD LOCK	1		50g (1342)
5-1	99000-25160	GREASE, water resistant	1		250g
5-2	99000-25170	GREASE, water resistant	1		50g
6	99000-22540	GEAR OIL, outboard motor	1		400cc
7	99000-25010	SUZUKI SUPER GREASE A	1		450g,for crank oil seal
8	99000-32020	THREAD LOCK SUPER	1		50g (1333B)
9	09914-39941	HANGER, engine	1		
10-1	99000-10105-01T	PAINT (500g)	1		
10-2	99000-10205-01J	PAINT (500g)	1		
11-1	99000-10109-01T	PAINT (90g)	1		
11-2	99000-10209-01J	PAINT (90g)	1		
12-1	99000-21460	CCI OIL (12x24,MITSUBISHI)	1		
12-2	99000-21145	CCI OIL (12x24,SHELL)	1		
12-3	99000-21021	CCI OIL (42x6)	1		
12-4	99000-21150	CCI OIL (2002)	1		
12-5	99000-21250	CCI SUPER OIL (12x24)	1		
12-6	99000-21260	CCI SUPER OIL (42x6)	1		
13-1	11400-93861	GASKET SET (ENGINE)	1		to 11400-93864
13-2	11400-93864	GASKET SET (ENGINE)	1		model G
13-3	11400-93865	GASKET SET (ALL)	1		model J/VZ